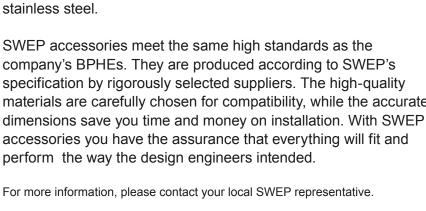
## Connection for soldering



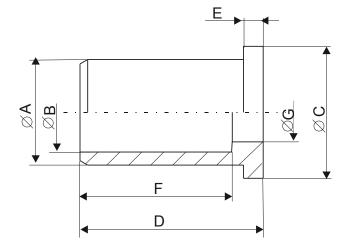
For standard thread-connections of SWEP BPHE the welding sleeve with union nut can be used to connect pipes with the connection of the heat exchanger. According to the quality of the used medium the welding sleeve can be chosen in carbon or

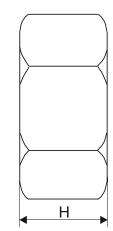


Nominal diameter	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	G (mm)	H (mm)	Opening of the spanner
3/4"	21,8	18	24,0	17	3,0	13	15	16	30
1"	26,0	22	30,0	19	3,0	15	19	17	36
1 1/4"	35,0	28	38,5	25	3,0	20	25	18	46
2"	48,3	42	56,0	32	4,0	26	39	24	65
2 ½"	60,0	54	72,0	37	4,8	31	51	26	85

The used gasket has a thickness of 2 mm

Material				
Union nut	MS58			
Soldering sleeve	Rg5			
Gasket	Hecker-Centellen WS 3820			





CHALLENGE EFFICIENCY

