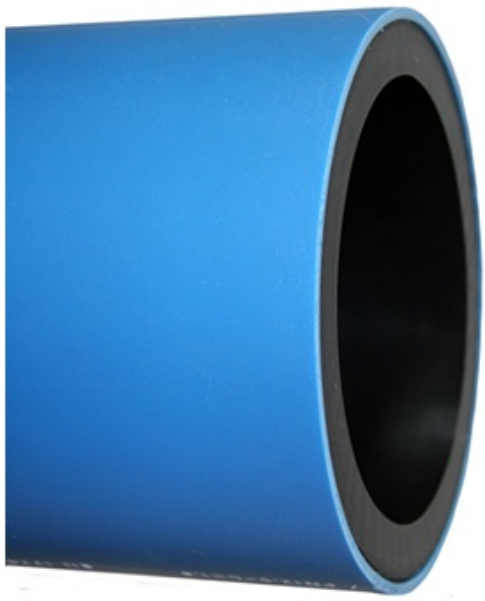
epd-norge
Global program operatør

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Robustline - extruded PE 100 RC pressure pipes with protective layer of PP





PIPELIFE

The Norwegian EPD Foundation

Owner of the declaration:
Pipelife Norge AS

Product:
Robustline - extruded PE 100 RC pressure pipes with protective layer of PP

Declared unit:
1 kg

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR Part A: Construction products and services

Program operator:
The Norwegian EPD Foundation

Declaration number:

NEPD-4616-3869-EN

Registration number:

NEPD-4616-3869-EN

Issue date: 26.06.2023

Valid to: 26.06.2028

EPD Software:
LCA.no EPD generator ID: 63707

General information

Product

Robustline - extruded PE 100 RC pressure pipes with protective layer of PP

Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway
The Norwegian EPD Foundation
Phone: +47 23 08 80 00
web: post@epd-norge.no

Declaration number: NEPD-4616-3869-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR Part A: Construction products and services

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 kg Robustline - extruded PE 100 RC pressure pipes with protective

Declared unit (cradle to gate) with option:

A1-A3,A4,A5,C1,C2,C3,C4,D
layer of PP

Functional unit:

Not applicable

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i integrated into the company's environmental management system, ii the procedures for use of the EPD tool are approved by EPD-Norway, and iii the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Michael M. Jenssen, Asplan Viak AS

(no signature required

Owner of the declaration:

Pipelife Norge AS
Contact person: Bård Moen
Phone: +47 71 65 88 00
e-mail: bard.moen@pipelife.com

Manufacturer:

Pipelife Norge AS
Hamnesvegen 97
6650 Surnadal, Norway

Place of production:

Pipelife Norge AS - Stathelle
Isdammen 82, Skjerkøya
3962 Stathelle, Norway

Management system:

NS-EN ISO 9001:2015 NS-EN ISO 14001:2015

Organisation no:

980 457 575

Issue date: 26.06.2023

Valid to: 26.06.2028

Year of study:

2021

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804+A2 and seen in a construction context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Bård Moen

Reviewer of company-specific input data and EPD: Irene Leiknes

Approved:

Håkon Hauan, CEO EPD-Norge

Product

Product description:

PE 100 pipes with PP protective layer. The most common usage is for trenchless technologies and installations in rough conditions. The applications are water supply and sewers under pressure, non-pressure drains, sewers and surface water systems. The colours of the PP layer are preferably blue or redbrown.
More information is found on www.pipelife.no

Product specification

The products covered by this EPD have small variations in composition and are manufactured with the same type of equipment. The composition below represents an average for these products manufactured in 2021.

Materials	kg	%
Polyethylene (HDPE)	0,82	83,11
Polypropylene (PP)	0,17	16,89
Total	0,98	

Packaging	kg	%
Packaging - Wood	0,01	94,84
Packaging - Plastic	0,00	5,16
Total incl. packaging	1,00	

Technical data:

See our handbook:
https://www.pipelife.no/content/dam/pipelife/norway/marketing/general/r%C3%B8rh%C3%A5ndboka/r%C3%B8rh%C3%A5ndboka2021/M-Materialdata.pdf

Market:

Mainly Norway.

Reference service life, product

When installed according to the relevant installation manual and having normal operations, the service lifetime is at least 100 years.

Reference service life, building

Not relevant

LCA: Calculation rules

Declared unit:

1 kg Robustline - extruded PE 100 RC pressure pipes with protective layer of PP

Cut-off criteria:

All raw materials and all the essential energy are included.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

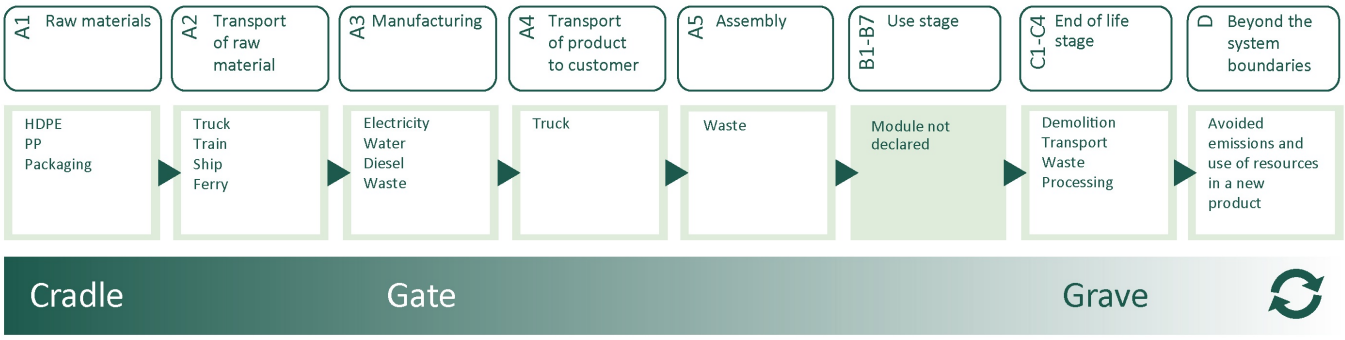
Materials	Source	Data quality	Year
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Wood	ecoinvent 3.6	Database	2019
Polyethylene (HDPE)	ecoinvent 3.6	Database	2019
Polypropylene (PP)	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:

The analysis is a cradle-to-gate (A1 - A3) study, with option A4 transport to market. It includes the extraction and production of raw materials, transportation to the production site, the production process itself and transport to the market. A5, installation, is included for the transport of packaging waste from the construction site and the treatment of this waste - not the installation of the products.



Additional technical information:

Professionally executed design, storage, handling, installation and operations are a precondition for a long service life. The installation instructions must be followed.
Pipelife Norway AS is certified according to EN ISO 14001:2015
See www.pipelife.no for more information on how we are working on environmental issues.

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	100	0,043	l/tkm	4,30

Assembly (A5)	Unit	Value			
Waste, packaging, plastic film (LDPE), to average treatment - A5 including transport (kg)	kg	0,00			
Waste, packaging, wood to average treatment - A5 including transp. (kg)	kg	0,01			

Waste processing (C3)	Unit	Value			
Waste treatment of polyethylene (PE), incineration with energy recovery and fly ash extraction (kg)	kg	0,41			
Waste treatment of polypropylene (PP), incineration with energy recovery and fly ash extraction (kg)	kg	0,08			

Disposal (C4)	Unit	Value			
Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg)	kg	0,01			
Landfilling of ashes from incineration of Polypropylene (PP), process per kg ashes and residues (kg)	kg	0,00			
Landfilling of plastic mixture (kg)	kg	0,49			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity, in Norway (MJ)	MJ	0,93			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	14,05			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact										
	Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	2,03E+00	1,63E-02	2,29E-02	0	0	1,45E+00	5,72E-02	-8,44E-02
	GWP-fossil	kg CO_2 -eq	2,04E+00	1,63E-02	4,59E-04	0	0	1,45E+00	5,71E-02	-8,15E-02
	GWP-biogenic	kg CO_2 -eq	-1,10E-02	6,76E-06	2,25E-02	0	0	1,17E-05	5,50E-06	-1,68E-04
	GWP-luluc	kg CO_2 -eq	7,32E-04	5,81E-06	1,06E-07	0	0	1,73E-06	1,24E-06	-2,81E-03
	ODP	kg CFC11 -eq	5,94E-08	3,70E-09	6,70E-11	0	0	1,11E-09	1,64E-09	-5,93E-03
	AP	mol H+ -eq	7,64E-03	4,69E-05	3,26E-06	0	0	1,81E-04	4,14E-05	-6,71E-04
	EP-FreshWater	kg P -eq	3,46E-05	1,31E-07	4,87E-09	0	0	1,12E-07	6,32E-08	-7,24E-06
	EP-Marine	kg N -eq	1,35E-03	9,29E-06	1,44E-06	0	0	8,70E-05	7,31E-05	-2,19E-04
	EP-Terrestial	mol N -eq	1,50E-02	1,04E-04	1,49E-05	0	0	9,41E-04	1,63E-04	-2,37E-03
	POCP	kg NMVOC -eq	6,97E-03	3,98E-05	3,85E-06	0	0	2,25E-04	5,83E-05	-6,54E-04
	ADP-minerals&metals[1]	kg Sb -eq	1,94E-05	4,51E-07	6,75E-09	0	0	5,10E-08	4,23E-08	-8,10E-07
	ADP-fossil[1]	MJ	7,09E+01	2,47E-01	4,91E-03	0	0	9,51E-02	1,21E-01	-1,16E+00
	WDP[1]	m^3	1,10E+02	2,39E-01	8,08E-03	0	0	2,16E-01	1,04E+00	-1,45E+01

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Mechanical recycling of PE and PP is very sustainable and in line with the circular economy. Scrap and used products should be collected for recycling.

Additional environmental impact indicators										
Indicator		**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
	PM	Disease incidence	6,48E-08	1,00E-09	4,00E-11	0	0	7,30E-10	8,10E-10	-4,07E-08
	IRP[2]	kgBq U235 -eq	5,18E-02	1,08E-03	1,80E-05	0	0	1,61E-04	5,86E-04	-7,44E-03
	ETP-fw[1]	CTUe	1,21E+01	1,83E-01	5,54E-03	0	0	2,83E-01	1,52E-01	-6,34E+00
	HTP-c[1]	CTUh	5,68E-10	0,00E+00	1,00E-12	0	0	3,20E-11	3,00E-12	-1,16E-10
	HTP-nc[1]	CTUh	1,37E-08	2,00E-10	2,80E-11	0	0	1,22E-09	1,16E-10	-6,07E-09
	SQP[1]	dimensionless	3,80E+00	1,73E-01	3,06E-03	0	0	1,16E-02	4,51E-01	-7,79E+00

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use										
Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PERE	MJ	4,21E+00	3,54E-03	1,02E-04	0	0	2,81E-03	5,72E-03	-7,19E+00
	PERM	MJ	2,06E-01	0,00E+00	-2,06E-01	0	0	0,00E+00	0,00E+00	0,00E+00
	PERT	MJ	4,42E+00	3,54E-03	-2,06E-01	0	0	2,81E-03	5,72E-03	-7,19E+00
	PENRE	MJ	3,37E+01	2,47E-01	4,91E-03	0	0	9,51E-02	1,21E-01	-1,16E+00
	PENRM	MJ	4,02E+01	0,00E+00	-3,40E-02	0	0	0,00E+00	0,00E+00	0,00E+00
	PENRT	MJ	7,39E+01	2,47E-01	-2,91E-02	0	0	9,51E-02	1,21E-01	-1,16E+00
	SM	kg	1,03E-04	0,00E+00	0,00E+00	0	0	0,00E+00	5,41E-05	0,00E+00
	RSF	MJ	6,99E-02	1,26E-04	2,96E-06	0	0	7,89E-05	1,21E-04	-1,26E-03
	NRSF	MJ	1,52E-02	4,52E-04	3,22E-05	0	0	0,00E+00	1,94E-03	-4,27E-01
	FW	m^3	4,68E-02	2,64E-05	3,52E-06	0	0	2,68E-04	1,49E-04	-8,66E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	HWD	kg	2,61E-03	1,27E-05	0,00E+00	0	0	0,00E+00	1,43E-02	-5,47E-05
	NHWD	kg	1,21E-01	1,20E-02	1,55E-02	0	0	0,00E+00	5,01E-01	-2,75E-02
	RWD	kg	4,64E-05	1,68E-06	0,00E+00	0	0	0,00E+00	7,96E-07	-6,10E-06

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0	0	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	8,08E-03	0,00E+00	4,09E-04	0	0	0,00E+00	4,42E-05	0,00E+00
	MER	kg	9,75E-05	0,00E+00	1,47E-02	0	0	4,92E-01	1,08E-06	0,00E+00
	EEE	MJ	3,91E-03	0,00E+00	1,02E-02	0	0	9,29E-01	7,01E-05	0,00E+00
	EET	MJ	5,91E-02	0,00E+00	1,55E-01	0	0	1,40E+01	1,06E-03	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	6,13E-03

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, Norway (kWh)	ecoinvent 3.6	24,33	g CO2-eq/kWh

Dangerous substances

No substances given by the REACH Candidate list or the Norwegian priority list are intentionally added to the product.

Indoor environment

Not relevant

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products									
Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	1,93E+00	1,63E-02	2,29E-02	0	0	1,45E+00	9,77E-04	-8,32E-02

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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Product standard: EN 12201

epd-norway Global Program Operator	**Program operator and publisher** The Norwegian EPD Foundation Post Box 5250 Majorstuen, 0303 Oslo, Norway	Phone: +47 23 08 80 00 e-mail: post@epd-norge.no web: www.epd-norge.no
PIPELIFE	**Owner of the declaration:** Pipelife Norge AS Hamnesvegen 97, 6650 Surnadal	Phone: +47 71 65 88 00 e-mail: bard.moen@pipelife.com web: www.pipelife.no
LCA.no	**Author of the Life Cycle Assessment** LCA.no AS Dokka 6B, 1671	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
LCA.no	**Developer of EPD generator** LCA.no AS Dokka 6B,1671 Kråkerøy	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
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