





**EPD**<sup>®</sup>

# Environmental Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for: Product group: **Washbasin faucet** according to reference product 54472207

from Oras Group

Programme: Programme operator: EPD registration number: Publication date: Valid until:



The International EPD® System, <u>www.environdec.com</u> EPD International AB S-P-06391 2022-12-23 2027-12-23

An EPD should provide current information and may be updated if conditions change. The stated vertices therefore subject to the continued registration and publication at www.environdec.com





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# General information

| Programme information |   |  |  |  |  |  |  |  |  |  |
|-----------------------|---|--|--|--|--|--|--|--|--|--|
| Programme             | The International EPD® System                                       |  |  |  |  |  |  |  |  |  |
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| Accountabilities for PCR               | , LCA and independent, third-party verification  |  |  |  |  |  |  |  |
|--|--|--|--|--|--|--|--|--|
|  | CEN standard EN 15804 serves as the Core Product Category Rules (PCR)  |  |  |  |  |  |  |  |
| Product Category Rules (PCR)           | Product Category Rules (PCR): Construction products, 2019:14, version 1.2.5, UN<br>CPC 42911 - Sinks, washbasins, baths and other sanitary ware and parts thereof,<br>of iron, steel, copper or aluminium. |  |  |  |  |  |  |  |
|  | PCR review was conducted by: The Technical Committee of the International EPD® System. Chair of the PCR review: Claudia A. Peña. The review panel may be contacted via info@environdec.com.                |  |  |  |  |  |  |  |
| Life Cycle Assessment (LCA)            | LCA accountability: Aleksi Laurila, Environmental consultant.<br>Organization: Ecobio Oy.  |  |  |  |  |  |  |  |
|  | Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:  |  |  |  |  |  |  |  |
|  | ⊠ EPD verification by individual verifier  |  |  |  |  |  |  |  |
| Third-party verification               | Third-party verifier: Hannu Karppi, Ramboll Finland Oy   |  |  |  |  |  |  |  |
|  | La Kri   |  |  |  |  |  |  |  |
|  | Approved by: The International EPD <sup>®</sup> System   |  |  |  |  |  |  |  |
| Procedure for follow-up of data during | EPD validity involves third party verifier: 🛛 Yes 🖾 No   |  |  |  |  |  |  |  |

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.







| Company information  | on  |  |  |  |  |  |  |  |  |
|--|---|--|--|--|--|--|--|--|--|
| Owner of the EPD   | Oras Group  |  |  |  |  |  |  |  |  |
| Contact  | Phone: +358 2 83 161<br>Email: info@orasgroup.com<br>www.orasgroup.com  |  |  |  |  |  |  |  |  |
| Description of the<br>organisation                                 | Oras Group is a significant European provider of sanitary fittings: the market<br>leader in the Nordics and a leading company in Continental Europe. The<br>company's mission is to create the smartest water experiences for everyone and<br>its vision is to become the Perfect Flow Company. The Group has two strong<br>brands, Oras and Hansa. Oras Group is owned by Oras Invest, a family company,<br>and an industrial owner.<br>The domicile of Oras Ltd, the parent company of the Group, is located in Rauma,<br>Finland, and the Group has three manufacturing sites: Kralovice (Czech Republic),<br>Olesno (Poland) and Rauma (Finland). The Group operates with its own staff in 17<br>markets. Oras Group's net sales were 233.5 million euros in 2021 and at the end of<br>the period the company employed 1255 people. |  |  |  |  |  |  |  |  |
| Product-related or<br>management system-<br>related certifications | Designation according to standard EN 817.   |  |  |  |  |  |  |  |  |
| Management system related certifications                           | ISO 9001:2015<br>ISO14001:2015<br>ISO 45001: 2018<br>ISO 50001:2018   |  |  |  |  |  |  |  |  |
| Name and location of production sites                              | Oras Group Rauma production site<br>Isometsäntie 2, FI 26101 Rauma, Finland<br>Oras Group Olesno production site<br>Ul. Leśna 2, PL 46-300 Olesno, Poland<br>Oras Group Kralovice production site<br>Zatecka 888, CZ 33141 Kralovice, Czech Republic  |  |  |  |  |  |  |  |  |









### Product group information

| Product group name                         | Washbasin faucet  |  |  |  |  |  |
|--|---|--|--|--|--|--|
| Product group EPD<br>development criterion | This EPD covers washbasin faucets product group. Worst-case scenario approach<br>was applied while developing the EPD. Share of brass (%) from the net weight of the<br>product was selected as the indicator for determining worst-case product within the<br>product group. LCIA profile presented in this EPD is based on a product that has the<br>highest share of brass (%) from mass perspective within the product group. |  |  |  |  |  |
| Product group identification               | Mechanical mixing valve for washbasin, horizontal mounted, single hole, according to EN 817.  |  |  |  |  |  |
| Product group description                  | Oras Group products are manufactured in our own European factories by focusing<br>into sustainable energy sources, highly efficient processes and minimized material<br>usage and waste. Faucets include built-in features for water flow and temperature<br>limitation to ensure sustainable product life cycle with efficient use of energy.  |  |  |  |  |  |
| UN CPC code                                | 42911 - Sinks, washbasins, baths and other sanitary ware and parts thereof,<br>of iron, steel, copper or aluminium.   |  |  |  |  |  |
| Geographical scope                         | Europe  |  |  |  |  |  |
| Included products                          | Reference product is 54472207.<br>The EPD covers products listed at the end of the EPD document.  |  |  |  |  |  |
|  |   |  |  |  |  |  |

### LCA information

| Functional unit / declared unit     | 1 kg of Washbasin faucet  |
|-------------------------------------|---|
| Reference service life              | The reference service life for washbasin faucet is 16 years.<br>The technical service life for washbasin faucet is 25 years.  |
| Time representativeness             | The data was collected covering production year 2020, which is considered to represent average production year for washbasin faucets. The material declarations used as a basis for modelling the raw material supply are compiled in 2022. |
| Databases and LCA software          | Ecoinvent 3.8 and SimaPro (Version 9.4.0.2).  |
| Description of system<br>boundaries | Cradle to gate with options, modules C1–C4,<br>module D and with optional modules (A1–A3 + C + D and additional modules).<br>The additional modules are A4 and B7.  |

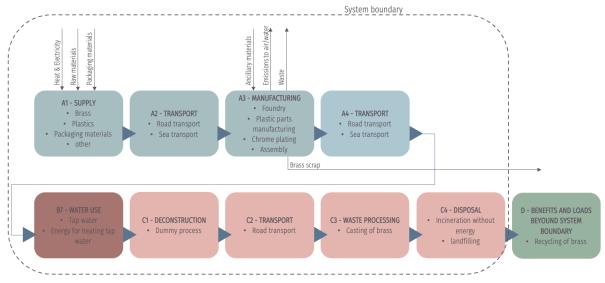




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# System diagram



| LCA practitioner   | Ecobio Oy, <u>www.ecobio.fi</u>  |
|--|--|
| Allocation   | Co-product allocation was applied for the brass scrap that is produced<br>from the foundry process. Economic co-product allocation was applied<br>based on the hierarchy presented for co-product allocation on the EN<br>15804:2012+A2:2019.  |
| Electricity used in module A3                                    | <ul> <li>The electricity used in module A3 accounts for more than 30 % of the total energy consumption in modules A1-A3. Therefore, the used energy sources for electricity production and climate change impact of the electricity mix are stated.</li> <li>At Rauma production site the electricity is 100 % based on hydropower. GWP-GHG impact of the used electricity mix is 5,4 g CO<sub>2</sub>-eq/kWh.</li> <li>At Olesno manufacturing facility the electricity is based on biomass and biogas 5,90 %, hydropower 1,72 %, wind 11,85 %, solar (PV) 0,45 %, coal 47,61 %, lignite 23,59 % and natural gas 8,88 %. GWP-GHG impact of the used electricity mix is 694,0 g CO2-eq/kWh.</li> <li>At Kralovice manufacturing facility the electricity is based on coal 40,83 %, nuclear 42,06 %, natural gas 10,35 %, biomass 4,43 %. GWP-GHG impact</li> </ul> |
| Information about scenarios and additional technical information | of the used electricity mix is 850,0 g CO2-eq/kWh.<br>The scenario for operational water use is described on chapter<br>"Additional Information".  |







# Modules declared

geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

|                         | Product stage Construction process stage |           |               |           |                           |     | Use stage   |        |             |               |                        |                       |                            | End of li | Resource<br>recovery<br>stage |          |                                    |
|-------------------------|--|-----------|---------------|-----------|---------------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|-------------------------------|----------|------------------------------------|
|                         | Raw material supply                      | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing              | Disposal | Reuse-Recovery-Recycling-potential |
| Module                  | A1                                       | A2        | A3            | A4        | A5                        | B1  | B2          | B3     | B4          | B5            | B6                     | B7                    | C1                         | C2        | С3                            | C4       | D                                  |
| Modules<br>declared     | х  | х         | х             | х         | ND                        | ND  | ND          | ND     | ND          | ND            | ND                     | х                     | х                          | Х         | х                             | х        | Х                                  |
| Geography               | EU27                                     | EU27      | EU27          | EU27      | -                         | -   | -           | -      | -           | -             | -                      | EU27                  | EU27                       | EU27      | EU27                          | EU27     | EU27                               |
| Specific<br>data used   | > 90 %                                   |           |               |           |                           | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                             | -        | -                                  |
| Variation –<br>products | 12 %                                     |           |               |           |                           | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                             | -        | -                                  |
| Variation –<br>sites    |  |           | 47 %          |           |                           | -   | -           | -      | -           | -             | -                      | -                     | -                          | -         | -                             | -        | -                                  |



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# Modules explained

| LCA Modules   |  |
|---|--|
| A1 Raw material supply  | C1 De-construction   |
| This module contains the supply of raw materials including brass, stainless steel, plastics, rubbers and other materials in smaller quantities.   | This module is assumed to not cause environmental impacts<br>as the de-construction of faucet product can be done with<br>manual labour and does not require external energy sources.  |
| A2 Transportation   | C2 Transport   |
| This module contains the transportation of raw<br>materials and prefabricated components from<br>suppliers to Oras Group's production facilities.<br>Average transportation route covering all the relevant<br>raw materials was developed as there is wide range of<br>possible supply locations even for single raw<br>materials and components. Transportation takes<br>place by road and sea. | This module contains the transportation of product for waste<br>processing to nearest waste processing facility.<br>Transportation is done by road and the distance is assumed<br>to be 50 km.   |
| A3 Manufacturing  | C3 Waste processing  |
| This module contains the relevant production<br>processes for washbasin faucets. The most relevant<br>processes are casting in foundry, production of plastic<br>parts and chrome-plating of brass and plastic parts.<br>Treatment of waste and wastewater are also included.<br>The used electricity mix for manufacturing stage is<br>stated on chapter "LCA Information".                      | This module contains the waste processing related to<br>material recycling of brass. It is assumed that 90 % of the<br>brass is headed for material recycling process, which includes<br>casting of brass into brass ingots.   |
| A4 Transport  | C4 Disposal  |
| This module contains the transportation of the final<br>product to warehouses from where further<br>distribution takes place. Both truck and ferry<br>transportation are included. Transportation distance<br>is 486-1 074 km by road and 0-123 km by sea<br>depending on the location of the warehouse. The<br>scenario does not included transportation to<br>construction site.                | This module contains final disposal of materials that are not<br>headed for material or energy recovery. Stainless steel,<br>plastic components, rubber components, packaging materials<br>of the final product and 10 % of brass are assumed to be<br>headed for incineration without energy recovery. Other<br>components in smaller quantities are assumed to be headed<br>to landfill. |
| B7 Operational water use  | D Benefits and loads beyond system boundary  |
| This module contains the production, heating and<br>wastewater treatment of tap water related to the use<br>of washbasin faucet. The scenario for operational<br>water use is described more precisely on chapter<br>"Additional Information".  | This module contains the benefits related to material<br>recycling of brass. Brass is recycled through casting process,<br>and it is assumed to substitute virgin brass production from<br>the market  |

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### Content information

| Product components                  | Weight, kg | Post-consumer material,<br>weight-% | Renewable material,<br>weight-% |  |  |
|-------------------------------------|------------|-------------------------------------|---------------------------------|--|--|
| Acrylonitrile butadiene styrene     | 0,0016     | 0 %                                 | 0 %                             |  |  |
| Aluminium oxide                     | 0,0031     | 0 %                                 | 0 %                             |  |  |
| Brass                               | 0,8462     | 0 %                                 | 0 %                             |  |  |
| Chromium                            | 0,0001     | 0 %                                 | 0 %                             |  |  |
| Copper                              | 0,0003     | 0 %                                 | 0 %                             |  |  |
| Ethylene propylene diene<br>monomer | 0,0035     | 0 %                                 | 0 %                             |  |  |
| Grease                              | 0,0004     | 0 %                                 | 0 %                             |  |  |
| Nickel                              | 0,0002     | 0 %                                 | 0 %                             |  |  |
| Polyamide                           | 0,0035     | 0 %                                 | 0 %                             |  |  |
| Polybutylene terephthalate GF30     | 0,0020     | 0 %                                 | 0 %                             |  |  |
| Polyoxymethylene                    | 0,0015     | 0 %                                 | 0 %                             |  |  |
| Polyoxymethylene GF10               | 0,0003     | 0 %                                 | 0 %                             |  |  |
| Silicone                            | 0,0003     | 0 %                                 | 0 %                             |  |  |
| Softpex                             | 0,0188     | 0 %                                 | 0 %                             |  |  |
| Stainless steel                     | 0,0399     | 0 %                                 | 0 %                             |  |  |
| Svhc                                | 0,0098     | 0 %                                 | 0 %                             |  |  |
| Zinc                                | 0,0685     | 0 %                                 | 0 %                             |  |  |
| TOTAL                               | 1,0000     | 0 %                                 | 0 %                             |  |  |
| Packaging materials                 | Weight, kg | Weight-% (versus the produ          | ct)                             |  |  |
| Corrugated board                    | 0,2716     | 27,16 %                             |                                 |  |  |
| Paper                               | 0,0145     | 1,45 %                              |                                 |  |  |
| Polyethylene                        | 0,0030     | 0,30 %                              |                                 |  |  |
| Sharp tear                          | 0,0001     | 0,01 %                              |                                 |  |  |
| TOTAL                               | 0,2892     | 28,92 %                             |                                 |  |  |

The products do not contain substances which exceed the limits for registration with the European Chemicals Agency regarding the "Candidate List of Substances of Very High Concern for authorization". The products contain one substance of the "list of substances of very high concern (SVHC)". The substance is lead as a composition in brass alloys up to 3,5% while still complying to the EU Drinking Water Directive (DWD) and 4 MSI positive list for metallic materials.

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# Environmental Information

Potential environmental impact – mandatory indicators according to EN 15804

|                              | Results per 1 kg of Washbasin faucet |          |          |             |               |          |          |          |          |            |                      |           |  |  |  |
|------------------------------|--------------------------------------|----------|----------|-------------|---------------|----------|----------|----------|----------|------------|----------------------|-----------|--|--|--|
| Indicator                    | Unit                                 | A1       | A2       | A3          | Tot.<br>A1-A3 | A4       | B7       | C1       | C2       | С3         | C4                   | D         |  |  |  |
| GWP-<br>fossil               | kg CO2<br>eq.                        | 5,18E+00 | 2,48E-01 | 4,90E-01    | 5,92E+00      | 1,64E-01 | 3,09E+02 | 0,00E+00 | 1,07E-02 | 1,22E-02   | 4,46E-02             | -4,21E+00 |  |  |  |
| GWP-<br>biogenic             | kg CO2<br>eq.                        | 3,54E-02 | 1,64E-04 | -3,07E-02   | 4,87E-03      | 1,41E-04 | 1,23E+01 | 0,00E+00 | 1,03E-05 | 1,54E-03   | 5,52E-01             | -2,71E-02 |  |  |  |
| GWP-<br>luluc                | kg CO2<br>eq.                        | 1,11E-02 | 1,16E-04 | 1,71E-03    | 1,29E-02      | 6,62E-05 | 2,73E-01 | 0,00E+00 | 5,04E-06 | 3,84E-06   | 7,91E-06             | -9,32E-03 |  |  |  |
| GWP-<br>total                | kg CO2<br>eq.                        | 5,23E+00 | 2,48E-01 | 4,61E-01    | 5,94E+00      | 1,64E-01 | 3,22E+02 | 0,00E+00 | 1,07E-02 | 1,37E-02   | 5,96E-01             | -4,24E+00 |  |  |  |
| ODP                          | kg CFC 11<br>eq.                     | 1,09E-06 | 5,54E-08 | 4,29E-08    | 1,19E-06      | 3,77E-08 | 3,30E-05 | 0,00E+00 | 2,41E-09 | 1,49E-09   | 2,93E-09             | -2,38E-07 |  |  |  |
| AP                           | mol H+<br>eq.                        | 3,44E-01 | 2,57E-03 | 1,73E-03    | 3,48E-01      | 8,71E-04 | 1,30E+00 | 0,00E+00 | 4,26E-05 | 2,85E-05   | 1,64E-04             | -3,06E-01 |  |  |  |
| EP-<br>freshwate<br>r        | kg P eq.                             | 1,01E-02 | 5,32E-06 | 6,97E-05    | 1,01E-02      | 3,81E-06 | 5,42E-02 | 0,00E+00 | 2,98E-07 | 8,82E-07   | 1,54E-06             | -9,01E-03 |  |  |  |
| EP-<br>marine                | kg N eq.                             | 1,82E-02 | 6,75E-04 | 8,34E-04    | 1,97E-02      | 2,50E-04 | 1,03E+00 | 0,00E+00 | 1,24E-05 | 8,05E-06   | 2,61E-04             | -1,57E-02 |  |  |  |
| EP-<br>terrestrial           | mol N eq.                            | 2,50E-01 | 7,45E-03 | 5,47E-03    | 2,63E-01      | 2,74E-03 | 2,57E+00 | 0,00E+00 | 1,35E-04 | 9,43E-05   | 7,64E-04             | -2,15E-01 |  |  |  |
| РОСР                         | kg<br>NMVOC<br>eq.                   | 6,83E-02 | 2,05E-03 | 1,29E-03    | 7,16E-02      | 8,09E-04 | 7,28E-01 | 0,00E+00 | 4,16E-05 | 2,66E-05   | 2,23E-04             | -5,92E-02 |  |  |  |
| ADP-<br>minerals&<br>metals* | kg Sb eq.                            | 8,60E-03 | 7,45E-07 | 1,50E-06    | 8,60E-03      | 5,54E-07 | 1,10E-03 | 0,00E+00 | 4,88E-08 | 5,49E-08   | 6,67E-08             | -7,61E-03 |  |  |  |
| ADP-<br>fossil*              | MJ                                   | 6,60E+01 | 3,62E+00 | 6,52E+00    | 7,61E+01      | 2,46E+00 | 4,85E+03 | 0,00E+00 | 1,60E-01 | 1,91E-01   | 1,30E-01             | -5,24E+01 |  |  |  |
| WDP                          | m3                                   | 6,03E+00 | 1,00E-02 | 1,09E-01    | 6,15E+00      | 7,24E-03 | 1,77E+02 | 0,00E+00 | 5,30E-04 | 9,24E-04   | 3,55E-03             | -5,33E+00 |  |  |  |
|                              | CWD feesil                           |          |          | 1.6 .1.6 .1 | CWD biogoni   |          |          |          |          | SI I I M . | <b>D</b> ( ) ( ) ( ) |           |  |  |  |

Acronyms GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

\* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.







#### Potential environmental impact - additional mandatory and voluntary indicators

|           | Results per 1 kg of Washbasin faucet                      |          |          |          |          |          |          |          |          |          |          |           |  |  |
|-----------|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|--|--|
| Indicator | Indicator Unit A1 A2 A3 Tot.<br>A1-A3 A4 B7 C1 C2 C3 C4 D |          |          |          |          |          |          |          |          |          |          |           |  |  |
| GWP-GHG1  | kg CO2<br>eq.   | 5,23E+00 | 2,48E-01 | 5,15E-01 | 5,99E+00 | 1,64E-01 | 3,12E+02 | 0,00E+00 | 1,07E-02 | 1,22E-02 | 1,25E-01 | -4,24E+00 |  |  |

#### Use of resources

|           | Results per 1 kg of Washbasin faucet |          |          |          |               |          |          |          |          |          |          |           |  |  |
|-----------|--------------------------------------|----------|----------|----------|---------------|----------|----------|----------|----------|----------|----------|-----------|--|--|
| Indicator | Unit                                 | A1       | A2       | A3       | Tot.<br>A1-A3 | A4       | B7       | C1       | C2       | С3       | C4       | D         |  |  |
| PERE      | MJ                                   | 1,66E+01 | 4,53E-02 | 3,33E+00 | 2,00E+01      | 3,40E-02 | 9,56E+02 | 0,00E+00 | 2,70E-03 | 5,05E-02 | 1,07E-02 | -1,38E+01 |  |  |
| PERM      | MJ                                   | 0        | 0        | 0        | 0             | 0        | 0        | 0        | 0        | 0        | 0        | 0         |  |  |
| PERT      | MJ                                   | 1,66E+01 | 4,53E-02 | 3,33E+00 | 2,00E+01      | 3,40E-02 | 9,56E+02 | 0,00E+00 | 2,70E-03 | 5,05E-02 | 1,07E-02 | -1,38E+01 |  |  |
| PENRE     | MJ                                   | 6,60E+01 | 3,62E+00 | 6,51E+00 | 7,61E+01      | 2,46E+00 | 4,85E+03 | 0,00E+00 | 1,60E-01 | 1,91E-01 | 1,30E-01 | -5,24E+01 |  |  |
| PENRM     | MJ.                                  | 0        | 0        | 0        | 0             | 0        | 0        | 0        | 0        | 0        | 0        | 0         |  |  |
| PENRT     | MJ                                   | 6,60E+01 | 3,62E+00 | 6,51E+00 | 7,61E+01      | 2,46E+00 | 4,85E+03 | 0,00E+00 | 1,60E-01 | 1,91E-01 | 1,30E-01 | -5,24E+01 |  |  |
| SM        | kg                                   | 0        | 0        | 0        | 0             | 0        | 0        | 0        | 0        | 0        | 0        | 0         |  |  |
| RSF       | MJ                                   | 0        | 0        | 0        | 0             | 0        | 0        | 0        | 0        | 0        | 0        | 0         |  |  |
| NRSF      | MJ                                   | 0        | 0        | 0        | 0             | 0        | 0        | 0        | 0        | 0        | 0        | 0         |  |  |
| FW        | m3                                   | 1,49E-01 | 3,66E-04 | 5,16E-03 | 1,55E-01      | 2,69E-04 | 5,40E+00 | 0,00E+00 | 2,02E-05 | 1,75E-04 | 2,83E-04 | -1,32E-01 |  |  |

Acronyms PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

<sup>&</sup>lt;sup>1</sup> The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

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# Waste production and output flows

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Waste production

|  | Results per 1 kg of Washbasin faucet |          |          |          |               |          |          |          |          |          |          |           |
|--|--------------------------------------|----------|----------|----------|---------------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator                              | Unit                                 | A1       | A2       | A3       | Tot.<br>A1-A3 | A4       | B7       | C1       | C2       | C3       | C4       | D         |
| Hazardous<br>waste<br>disposed         | kg                                   | 4,17E-02 | 8,19E-06 | 1,55E-04 | 4,19E-02      | 6,82E-06 | 4,91E-02 | 0,00E+00 | 4,29E-07 | 2,00E-07 | 4,87E-07 | -1,76E-03 |
| Non-<br>hazardous<br>waste<br>disposed | kg                                   | 2,08E+00 | 1,50E-01 | 2,78E-01 | 2,51E+00      | 1,21E-01 | 1,73E+02 | 0,00E+00 | 6,78E-03 | 1,29E-02 | 3,23E-02 | -1,35E+00 |
| Radioactive<br>waste<br>disposed       | kg                                   | 1,96E-04 | 2,43E-05 | 2,53E-05 | 2,45E-04      | 2,15E-05 | 5,93E-02 | 0,00E+00 | 1,07E-06 | 6,81E-07 | 6,11E-07 | -1,59E-04 |

#### Output flows

|                                     | Results per 1 kg of Washbasin faucet |    |    |    |               |    |    |    |    |       |    |   |
|-------------------------------------|--------------------------------------|----|----|----|---------------|----|----|----|----|-------|----|---|
| Indicator                           | Uni<br>t                             | A1 | A2 | A3 | Tot.<br>A1-A3 | A4 | B7 | C1 | C2 | C3    | C4 | D |
| Components<br>for re-use            | kg                                   | 0  | 0  | 0  | 0             | 0  | 0  | 0  | 0  | 0     | 0  | 0 |
| Material for recycling              | kg                                   | 0  | 0  | 0  | 0             | 0  | 0  | 0  | 0  | 0,762 | 0  | 0 |
| Materials for<br>energy<br>recovery | kg                                   | 0  | 0  | 0  | 0             | 0  | 0  | 0  | 0  | 0     | 0  | 0 |
| Exported<br>energy,<br>electricity  | MJ                                   | 0  | 0  | 0  | 0             | 0  | 0  | 0  | 0  | 0     | 0  | 0 |
| Exported<br>energy,<br>thermal      | MJ                                   | 0  | 0  | 0  | 0             | 0  | 0  | 0  | 0  | 0     | 0  | 0 |

#### Information on biogenic carbon content

| Results per 1 kg of Washbasin faucet |      |          |  |  |
|--------------------------------------|------|----------|--|--|
| BIOGENIC CARBON CONTENT              | Unit | QUANTITY |  |  |
| Biogenic carbon content in product   | kg C | 0,0000   |  |  |
| Biogenic carbon content in packaging | kg C | 0,1430   |  |  |

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>.

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# Additional information

The scenario for module B7 "Operational water use" is based on Unified Water Label (UWL), which is a product label developed by European bathroom industry to demonstrate water and energy efficiency of bathroom products. The technical criteria of UWL correlates with existing European and National standards while establishing harmonised calculation criteria for bathroom products. The following parameters were applied when developing the scenario related to operational water use.

| Parameter                 | Amount | Unit             |
|---------------------------|--------|------------------|
| Reference flow            | 1      | l/min            |
| Use cycles per day        | 7      | use cycles/day   |
| Length of use cycle       | 1      | min              |
| Use cycles per year       | 365    | days             |
| Cold water temperature    | 15     | 0 <sup>0</sup> C |
| Hot water temperature     | 38     | 0 <sup>0</sup> C |
| Heat coefficient of water | 4,18   | kJ/kgK           |
| Density of water          | 0,981  | kg/l             |
| Length of the use stage   | 16     | years            |

The annual water consumption according to the parameters stated above is 2 555 l. It is assumed that all of the water consumption for washbasin faucet is hot water. 66,94 kWh of energy is consumed annually for the heating of water. The scenario for operational water use covers 16 years which is the reference service life of washbasin faucets. The energy profile for heating of water is based on Eurostat statistics describing disaggregated final energy consumption in households used for water heating in year 2018. The geographical coverage of the data is Europe (EU27). The following values were applied when modelling the energy profile for heating of domestic water.

| Source of energy            | Amount | Unit |
|-----------------------------|--------|------|
| Solid fossil fuels and peat | 1,21   | %    |
| Natural gas                 | 32,89  | %    |
| Liquefied natural gas       | 2,48   | %    |
| Oil and petroleum products  | 9,15   | %    |
| Other kerosene              | 0,42   | %    |
| Gas oil and diesel oil      | 6,25   | %    |
| Renewables and biofuels     | 10,54  | %    |
| Solar thermal               | 4,03   | %    |
| Ambient heat (heat pumps)   | 1,06   | %    |
| Primary solid biofuels      | 5,34   | %    |
| Biogases                    | 0,09   | %    |
| Electricity                 | 16,23  | %    |
| District heat               | 10,31  | %    |
| Total                       | 100,00 | %    |





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# Operational water use scenario

The scenario for operational water use covers the water and energy consumption related to use of washbasin faucet by one person for 16 years according to the calculation parameters described in UWL methodology. The scenario presented in this EPD is an estimation of the potential environmental impacts related to the use stage of faucet product and the scenario aims to emphasize the significance of the use stage in relation to the products life cycle. In reality, the environmental impacts arising from the use stage of the product are very dependent on behavior of the user, nominal flow of the faucet product and energy sources used for heating of domestic water.

The use stage scenario is calculated based on flow rate of 1 l/min to enable further calculations of environmental impacts related to product specific flow rates. More information about the nominal flows of washbasin faucets can be found from Oras Group's website.

# Differences versus previous versions

This is an updated version of the EPD for Oras Group's Washbasin faucets. The following changes have been made in relation to the previous version of the EPD:

- LCIA profile for the product group is determined according to the "worst-case scenario" product, which is determined by the share of brass from net weight of product (m-%). LCIA profile was determined as an average of included products for the previous version. This change enables wider variety of products to be included within the product group.
- Use stage scenario is modified so that the flow rate used for calculating the water consumption in the use stage is 1 l/min. Nominal flow of 6 l/min was used in the previous version of the EPD. The change was made due to the fact that the nominal flow of 1 l/min is easier to adapt for the different nominal flows within the Washbasin faucets product group.
- It is assumed that 100 % of the water used in the use scenario is heated water, whereas it was assumed that 40 % of the water is heated in the previous version of the EPD.

### References

Disaggregated final energy consumption in households – Energy use – Water heating. Eurostat. 2022. Ecobio LCA report – Faucet products. Oras Group. 2022. General Programme Instructions of the International EPD® System. Version 4.0. MEErP Preparatory Study on Taps and Showers. European Comission. 2014. PCR 2019:14. Construction products. Version 1.2.5. Taps & showers technical criteria. Unified Water Label. 2020.









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### Included products

| 2605FH        | Washbasin faucet      | 2610AF       | Washbasin faucet                            |
|---------------|-----------------------|--------------|---|
| 54372207      | Washbasin faucet      | 571822730004 | Washbasin faucet                            |
| 5526A         | Washbasin faucet      | 45232185     | Washbasin faucet                            |
| 571522730005  | Washbasin faucet      | 5619B        | Washbasin faucet                            |
| 2611FH        | Washbasin faucet      | 1007F        | Washbasin faucet                            |
| 571522730004  | Washbasin faucet      | 52552267     | Washbasin faucet                            |
| 54472207      | High washbasin faucet | 01092183     | Washbasin faucet                            |
| 1006F         | High washbasin faucet | 5611B        | Washbasin faucet                            |
| 1006F-33      | High washbasin faucet | 45022185     | Washbasin faucet                            |
| 3911F-104     | Washbasin faucet      | 571822730005 | Washbasin faucet                            |
| 3914F-105     | Washbasin faucet      | 3914F-104    | Washbasin faucet                            |
| 3911F         | Washbasin faucet      | 1012F        | Washbasin faucet                            |
| 5142229300056 | Washbasin faucet      | 3904         | Washbasin faucet                            |
| 51522293      | Washbasin faucet      | 1012F-102    | Washbasin faucet                            |
| 1510F-105     | Washbasin faucet      | 2601FH       | High washbasin faucet                       |
| 515022930004  | Washbasin faucet      | 1812FGG      | Washbasin faucet                            |
| 515022930005  | Washbasin faucet      | 1012F-104    | Washbasin faucet                            |
| 3911F-105     | Washbasin faucet      | 1012F-105    | Washbasin faucet                            |
| 5142229300066 | Washbasin faucet      | 2602FH       | High washbasin faucet                       |
| 1010F-102     | Washbasin faucet      | 06092203     | Washbasin faucet                            |
| 54562207      | Washbasin faucet      | 1812FG       | Washbasin faucet                            |
| 1510F         | Washbasin faucet      | 1812FG-33    | Washbasin faucet                            |
| 1010F         | Washbasin faucet      | 1014F        | Washbasin faucet with washing machine valve |
| 1010F-104     | Washbasin faucet      | 52562267     | Washbasin faucet                            |
| 1010F-105     | Washbasin faucet      | 52562263     | Washbasin faucet                            |
| 5618          | Washbasin faucet      | 52461167     | Washbasin faucet, low pressure              |
| 1810FGG       | Washbasin faucet      | 5601B        | Washbasin faucet                            |
| 1810FG-33     | Washbasin faucet      | 06131103     | Washbasin faucet, low pressure              |
| 1810FG        | Washbasin faucet      | 52542267     | Washbasin faucet                            |
| 01516286      | Washbasin faucet      | 09012283     | Washbasin faucet                            |
| 450622830004  | Washbasin faucet      | 52682267     | Washbasin faucet                            |
| 450622830005  | Washbasin faucet      | 4806F        | Washbasin faucet                            |
| 450622830002  | Washbasin faucet      | 4806F-104    | Washbasin faucet                            |
| 5526B         | Washbasin faucet      | 4806F-105    | Washbasin faucet                            |
| 52372267      | Washbasin faucet      | 1812G        | Washbasin faucet                            |
| 2605AF        | Washbasin faucet      | 52402267     | Washbasin faucet                            |
| 52372263      | Washbasin faucet      | 2606FH       | Washbasin faucet                            |
| 2605F         | Washbasin faucet      | 52402263     | Washbasin faucet                            |
| 2611AF        | Washbasin faucet      | 09092283     | Washbasin faucet                            |
| 3910F         | Washbasin faucet      | 1002F        | High washbasin faucet                       |
| 1810G         | Washbasin faucet      | 51402293     | Washbasin faucet                            |
| 3904F-104     | Washbasin faucet      | 1002F-33     | High washbasin faucet                       |
| 4805F-105     | Washbasin faucet      | 3904F        | Washbasin faucet                            |
| 4805F-104     | Washbasin faucet      | 1510FL-105   | Washbasin faucet                            |
| 5791F         | Washbasin faucet      | 2606AF       | Washbasin faucet                            |
| 54542207      | Washbasin faucet      | 1814G        | Washbasin faucet with washing machine valve |
| 090522830004  | Washbasin faucet      | 2612F        | Washbasin faucet                            |
| 090522830005  | Washbasin faucet      | 49402203     | Washbasin faucet                            |
| 4801F         | High washbasin faucet | 49562203     | Washbasin faucet                            |
| 09052283      | Washbasin faucet      | 3912F        | Washbasin faucet                            |
| 06082203      | Washbasin faucet      | 52461163     | Washbasin faucet, low pressure              |
| 5791BF        | Washbasin faucet      | 2606FH-105   | Washbasin faucet                            |
| 3810F         | Washbasin faucet      | 2605FH-105   | Washbasin faucet                            |
| 090522830002  | Washbasin faucet      | 543722070005 | Washbasin faucet                            |
| 01092283      | Washbasin faucet      | 45012186     | Washbasin faucet                            |
| 52422263      | Washbasin faucet      | 45012185     | Washbasin faucet                            |
| 52422267      | Washbasin faucet      | 01516283     | Washbasin faucet                            |
| 2610F         | Washbasin faucet      | 45222185     | Washbasin faucet                            |
|               |                       |              |   |

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### Included products

| 1004F         | Washbasin faucet               | 1511F         | Washbasin faucet                            |
|---------------|--------------------------------|---------------|---|
| 1008F         | Washbasin faucet               | 1001F         | Washbasin faucet                            |
| 1017          | Washbasin faucet               | 402022830061  | Washbasin faucet                            |
| 1008          | Washbasin faucet               | 402122830061  | Washbasin faucet                            |
| 1005F         | Washbasin faucet               | 402211830061  | Washbasin faucet, low pressure              |
| 3909F         | Washbasin faucet               | 494222030037  | Washbasin faucet                            |
| 3910          | Washbasin faucet               | 4956220300676 | Washbasin faucet                            |
| 3914F         | Washbasin faucet               | 5140229400486 | Washbasin faucet                            |
| 3915Y         | Washbasin faucet               | 5142229400486 | Washbasin faucet                            |
| 5536A         | Washbasin faucet               | 5150229400486 | Washbasin faucet                            |
| 06092103      | Washbasin faucet               | 5152229400486 | Washbasin faucet                            |
| 090522830037  | Washbasin faucet               | 5711F         | Washbasin faucet                            |
| 09052285      | Washbasin faucet               | 46022206      | Washbasin faucet                            |
| 09092283      | Washbasin faucet               | 46012206      | Washbasin faucet                            |
| 09092185      | Washbasin faucet               | 5701F         | Washbasin faucet                            |
| 09092185      | Washbasin faucet               | 46282206      | Washbasin faucet                            |
| 09131183      | Washbasin faucet, low pressure | 46152206      | Washbasin faucet                            |
| 55302203      | Washbasin faucet, tow pressure | 5715F         | Washbasin faucet                            |
| 49422203      | Washbasin faucet               | 01536286      | Washbasin faucet                            |
| 49372203      | Washbasin faucet               | 5611          | Washbasin faucet                            |
| 01042183      | Washbasin faucet               | 5613          | Washbasin faucet with washing machine valve |
| 01082183      | Washbasin faucet               | 5615          | Washbasin faucet                            |
| 01082283      | Washbasin faucet               | 5626          | Washbasin faucet                            |
|               | Washbasin faucet, low pressure | 3912FH        | Washbasin faucet                            |
| 1011F         | Washbasin faucet               | 3907FH        | Washbasin faucet                            |
| 45042283      | Washbasin faucet               | 3910FH        | Washbasin faucet                            |
| 45052283      | Washbasin faucet               | 56422203      | Washbasin faucet                            |
| 45062283      | Washbasin faucet               | 56372203      | Washbasin faucet                            |
| 45092283      | Washbasin faucet               | 56432203      | Washbasin faucet                            |
| 45102283      | Washbasin faucet               | 563622030037  | Washbasin faucet                            |
| 45152283      | Washbasin faucet               | 1802FG        | Washbasin faucet                            |
| 5140229300676 | Washbasin faucet               | 1811FG        | Washbasin faucet                            |
| 51412293      | Washbasin faucet               | 1812AG        | Washbasin faucet                            |
| 51462293      | Washbasin faucet               | 1813G         | Washbasin faucet with washing machine valve |
| 51502293      | Washbasin faucet               | 5636          | Washbasin faucet                            |
| 5150229300676 | Washbasin faucet               | 01546286      | Washbasin faucet                            |
| 51531193      | Washbasin faucet, low pressure | 01546283      | Washbasin faucet                            |
| 51542293      | Washbasin faucet               | 45012183      | Washbasin faucet                            |
| 51552293      | Washbasin faucet               | 45022186      | Washbasin faucet                            |
| 3806F         | Washbasin faucet               | 51832293      | Washbasin faucet                            |
| 3910FK        | Washbasin faucet               | 51882293      | Washbasin faucet                            |
| 51211183      | Washbasin faucet, low pressure | 51692293      | High washbasin faucet                       |
| 51832283      | Washbasin faucet               | 51032293      | Washbasin faucet                            |
| 51892283      | Washbasin faucet               | 4810F         | Washbasin faucet                            |
| 51922283      | Washbasin faucet               | 4805F         | Washbasin faucet                            |
| 09012285      | Washbasin faucet               | 4812F         | Washbasin faucet                            |
| 09022283      | Washbasin faucet               | 4807F         | Washbasin faucet with washing machine valve |
| 09022285      | Washbasin faucet               | 57102273      | High washbasin faucet                       |
| 09031183      | Washbasin faucet, low pressure | 57152273      | Washbasin faucet                            |
|               | Washbasin faucet               | 57082273      | Washbasin faucet                            |
| 45022283      | Washbasin faucet               | 57092273      | Washbasin faucet                            |
| 51402193      | Washbasin faucet               | 460222060037  | Washbasin faucet                            |
| 49381103      | Washbasin faucet, low pressure | 5617          | Washbasin faucet                            |
| 49462203      | Washbasin faucet               | 1021F         | Washbasin faucet                            |
| 49552203      | Washbasin faucet               | 1034F         | Washbasin faucet with washing machine valve |
|               | Washbasin faucet, low pressure | 1014F-104     | Washbasin faucet with washing machine valve |
| 1015F         | Washbasin faucet               | 1014F-105     | Washbasin faucet with washing machine valve |
| <br>1507F     | Washbasin faucet               | 770422730014  | Washbasin faucet                            |
|               |                                |               |   |

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Included products

| 1015F-106  | Washbasin faucet                            |
|------------|---|
| 1813FG     | Washbasin faucet with washing machine valve |
| 1814FG     | Washbasin faucet with washing machine valve |
| 1814FG-33  | Washbasin faucet with washing machine valve |
| 51612193   | Washbasin faucet                            |
| 2910F      | Washbasin faucet                            |
| 3907F      | Washbasin faucet                            |
| 54552207   | Washbasin faucet                            |
| 2610AF-33  | Washbasin faucet                            |
| 5242226733 | Washbasin faucet                            |
|            |   |

