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ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Saint-Gobain Sweden AB, Weber floor
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-1825-777-EN
Registration number:	NEPD-1825-777-EN
ECO Platform reference number:	-
Issue date:	- 02.09.2019
Valid to:	02.09.2024

weberfloor 140 nova

Saint-Gobain Sweden AB, Weber floor



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General information

Product:	Owner of the declaration:					
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Declaration number:	Place of production:					
NEPD-1825-777-EN	Saint-Gobain Sweden AB, Weber, Vingåker					
ECO Platform reference number:	Management system:					
	ISO 9001, ISO 14001					
This declaration is based on Product Category Rules:	Organisation no:					
CEN Standard EN 15804:2012+A1:2013 serves as core PCR.	SE-556241-2592					
Requirements on the EPD for Mineral factory-made mortar.						
Statement of liability:	Issue date: 02.09.2019					
The owner of the declaration shall be liable for the underlying	Valid to: 02.09.2024					
information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.	Valid to: 02.09.2024					
Declared unit:	Year of study:					
1 kg weberfloor 140 nova	2018					
Declared unit with option:	Comparability:					
A1,A2,A3,A4	EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.					
Functional unit:	Author of the Life Cycle Assessment:					
	The declaration is developed using eEPD v3.0 from LCA.no					
	Approval: Company specific data are:					
	Collected/registered by: Thomas Flycht					
	Internal verification by: Helene Wallgren					
Verification:	Approved:					
Independent verification of data, other environmental information and						
the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4						
External	-					
Third party verifier:						
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Concertainey	1/2 $1/2$					
Senior Research Scientist, Anne Rønning	Hakon Haeron					
	Håkon Hauan					
(Independent verifier approved by EPD Norway)	Managing Director of EPD-Norway					



Product

Product description:

Weberfloor 140 Nova is a fiber-reinforced normal-drying pumpable leveling compound for floors in housing, offices and public areas indoors. It is suitable as underlayment for most surface coverings such as tiles, vinyl flooring, linoleum flooring and floating parquetry. The product is moisture-resistant, slag and casein-free.

Product specification

The composition of the product is described in the following table:

Materials	
Binder	15-30%
Filler	25-50%
Aggregate	30-60%
Additives	<2%

LCA: Calculation rules

Declared unit:

1 kg weberfloor 140 nova

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Technical data:

weberfloor 140 nova is designed, produced and CE marked according to EN 13813 $\,$

Market:

Scandinavian countries

Reference service life, product

>50 years

Reference service life, building

>50 years

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

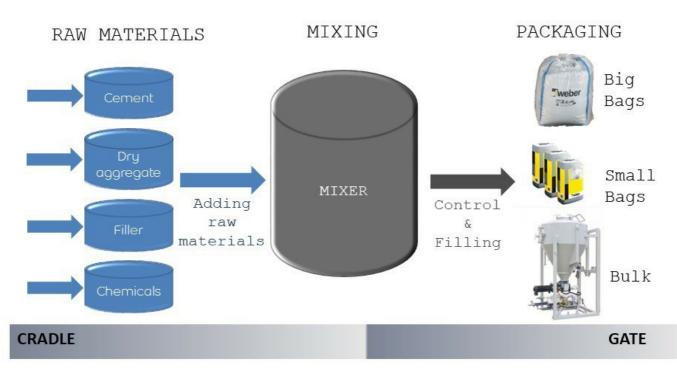
Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Binder	EPD-BVG-20140073-IAG1-EN	EPD	2014
Cement	Kerneos SA	EPD	2014
Additives	ecoinvent 3.4	Database	2017
Aggregate	ecoinvent 3.4	Database	2017
Filler	ecoinvent 3.4	Database	2017
Cement	EPD-HCG-20190046-CAA1-EN	EPD	2019



System boundary:

All processes from raw material extraction to product transport to the construction site are included in the analysis (A1-A4). The flow chart below illustrates the system boundaries for the A1 to A3 part of the analysis.



Additional technical information:

The product is P-labeled by Research Institute of Sweden.

The consumption of the product is $1,7 \text{ kg} / \text{m}^2 / \text{mm}$.

The remaining powder and cured material may be disposed as construction waste to disposal or recycling.



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport to market (A4) is calculated based on the default distance of 300 km from NPCR 009

Transport from production place to user (A4)

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (I/t)
Truck	55,0 %	Truck, lorry over 32 tonnes, EURO 5	300	0,022823	l/tkm	6,85
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)		Use (B1)			
10000000000000000000000000000000000000	Unit	Value	•	Unit	Value
Auxiliary	kg				
Water consumption	m ³			a de composition de la compo	
Electricity consumption	kWh		-		
Other energy carriers	MJ				
Material loss	kg	2 2			
Output materials fr ste treatment	kg				
Dust in the air	kg				
VOC emissions	kg		1		
Maintenance (B2)/Repair (B3)			Replacement (B4)/Refurbishment (B5)		
	Unit	Value		Unit	Value
Maintenance cycle*	Scena		Replacement cycle*		
Auxiliary	Ch. 1		Electricity consumption	kWh	

Auxiliary	Chart	Electricity consumption	kWh	
Other resources	snarios -	Replacement of worn parts		
Water consumption	m ³ 3	* Described above if relevant		
Electricity consumption	kWh	Described above if relevant		
Other energy carriers	MJ	47.		
Material loss	kg	· AA		
VOC emissions	kg	are .		
Operational energy (B6) and water co	nsumption (B7)	End of Life (C1, Chor		

Operational energy (B6) and water consumption	(B7)	
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M (B/)		Ellu of Life (of, c Of		
Unit	Value		Unit	Value
m ³		Hazardous waste disposed	kg	
kWh		Collected as mixed construction was	kg	
MJ		Reuse	kg	
kW		Recycling		
		Energy recovery		
		To landfill	kg	
	Unit m ³ kWh MJ	Unit Value m ³ kWh MJ MJ	Unit Value m ³ Hazardous waste disposed kWh Collected as mixed construction wasted with the second	Unit Value Unit m³ Hazardous waste disposed kg kWh Collected as mixed construction was kg MJ Reuse kg kW Recycling kg

Transport to waste processing (C2)

Туре	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (I/t)
Truck					l/tkm	
Railway					l/tkm	
Boat			2 2		l/tkm	
Other Transportation					l/tkm	



LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Pro	oduct sta	age	instal	ruction lation ige	User stage							End of I	ife stage	9	.	Beyond the system bondaries	
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal		Reuse-Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4		D
Х	Х	Х	Х	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND		MND

Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO ₂ -eq	1,14E-01	1,35E-02	1,58E-02	2,62E-02
ODP	kg CFC11 -eq	1,03E-08	2,40E-09	3,65E-09	5,10E-09
РОСР	kg C ₂ H ₄ -eq	2,46E-05	6,25E-06	5,41E-06	4,23E-06
AP	kg SO ₂ -eq	4,79E-04	1,80E-04	5,67E-05	8,51E-05
EP	kg PO ₄ ³⁻ -eq	6,27E-05	1,74E-05	1,05E-05	1,43E-05
ADPM	kg Sb -eq	1,11E-06	1,69E-08	1,15E-08	5,91E-08
ADPE	MJ	9,93E-01	1,90E-01	2,84E-01	4,11E-01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed



Resource use						
Parameter	Unit	A1	A2	A3	A4	
RPEE	MJ	7,59E-02	2,59E-02	1,58E-01	7,42E-03	
RPEM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
TPE	MJ	7,59E-02	2,59E-02	1,58E-01	7,42E-03	
NRPE	MJ	1,26E+00	2,01E-01	2,86E-01	4,23E-01	
NRPM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
TRPE	MJ	1,26E+00	2,01E-01	2,86E-01	4,23E-01	
SM	kg	4,19E-02	0,00E+00	0,00E+00	0,00E+00	
RSF	MJ	2,07E-02	0,00E+00	0,00E+00	0,00E+00	
NRSF	MJ	3,50E-01	0,00E+00	0,00E+00	0,00E+00	
W	m ³	2,06E-03	4,80E-05	3,51E-05	9,98E-05	

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3	A4	
HW	kg	5,53E-06	1,34E-07	7,03E-05	2,25E-07	
NHW	kg	4,60E-03	9,18E-03	1,19E-02	3,84E-02	
RW	kg	INA*	INA*	INA*	INA*	
HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed						

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed

End of life - Output flow

•					
Parameter	Unit	A1	A2	A3	A4
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	1,55E-04	0,00E+00
MER	kg	0,00E+00	0,00E+00	2,90E-04	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*
CP. Components for rouse: MP. Materials for recycling: MEP. Materials for operativ recovery: EEE Experted electric operativ: ETE Experted thermal					

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = 9,0*10-3 = 0,009 *INA Indicator Not Assessed



Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Renewable electricity with Guarantee of Origin from LOS (kWh)	Modified ecoinvent 3.4	60,20	g CO2-ekv/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

Name	CASNo	Amount
Portland cement	689997-15-1	0-10%

Indoor environment

The product meets the requirements for low emissions and odour (M1) by EN15251: 2007 Appendix E

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works. Core rules for environmental product declarations of construction products. ecoinvent v3, Alloc Rec, Swiss Centre of Life Cycle Inventories.

Iversen et al., (2018) eEPD v3.0 - Background information for EPD generator system.

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