

Characterized control valves, 3-way,  
with internal thread

- for open and closed cold and warm water systems
- for modulating control on the water side of air-handling and heating systems
- air bubble-tight (control path A – AB)



### Type overview

Type	$k_{vs}$ [m³/h]	DN [mm]	Rp [Inches]	p <sub>s</sub> [kPa]	n(gl) <sup>1)</sup>	S <sub>v</sub>
R305K	0.25	10	3/8"	4140	3.2	>50
R306K	0.4	10	3/8"	4140	3.2	>50
R307K	0.63	10	3/8"	4140	3.2	>50
R308K	1	10	3/8"	4140	3.2	>50
R309	0.63	15	1/2"	4140	3.2	>50
R310	1	15	1/2"	4140	3.2	>50
R311	1.6	15	1/2"	4140	3.2	>50
R312	2.5	15	1/2"	4140	3.2	>50
R313	4	15	1/2"	4140	3.9	>100
R317	4	20	3/4"	4140	3.9	>100
R318	6.3	20	3/4"	4140	3.9	>100
R322	6.3	25	1"	4140	3.9	>100
R323	10	25	1"	4140	3.9	>100
R329	10	32	1 1/4"	4140	3.9	>100
R331	16	32	1 1/4"	2760	3.9	>100
R338	16	40	1 1/2"	2760	3.9	>100
R339G	25	40	1 1/2"	2760	3.9	>100
R348	25	50	2"	2760	3.9	>100
R349G	40	50	2"	2760	3.9	>100
R350G-A	58	50	2"	2760	3.9	>100

<sup>1)</sup> optimized in the opening range

### Technical data

<b>Functional data</b>	Flow media	Cold and hot water, water with max. 50% volume of glycol
	Temperature of medium	+5 °C ... +110 °C <sup>1)</sup> (lower or higher temperatures on request)
	Rated pressure p <sub>s</sub>	see «Type overview»
	Flow characteristic	Control path A – AB: equal percentage (to VDI/VDE 2173) n(gl): see «Type overview» Bypass B – AB: linear, flow rate is 70% of k <sub>vs</sub> value
	Rangeability S <sub>v</sub>	See «Type overview»
	Leakage rate	Control path A – AB: Air bubble-tight (BO 1, DIN3230 T3) Bypass B – AB: Approx. 1...2% of k <sub>vs</sub> value (in relation to the highest value within the DN (e.g. R313))
	Pipe connector	Internal thread to ISO 7/1
	Differential pressure Δp <sub>max</sub>	350 kPa (200 kPa for low-noise operation)
	Closing pressure Δp <sub>s</sub>	1400 kPa
	Angle of rotation	90°↺ (Operating range of control path A – AB 15 ... 90°↺, bypass B – AB 15 ... 70°↺)
	Installation position	Upright to horizontal (in relation to the stem)
	Maintenance	Maintenance-free
<b>Materials</b>	Fitting	Forged, nickel-plated brass body
	Valve cone and stem	Stainless steel
	Stem seal	O-Ring, EPDM
	Ball seat	PTFE, O-Ring Viton
	Characterizing disk	TEFZEL

## Technical data

(Continued)

## Dimensions / Weights

see «Dimensions and weights», page 3

## Motorizing

see the complete overview of water solutions

1) The allowed media temperature can be limited, depending on the type of actuator. The correct values can be found in the corresponding actuator data sheets.

## Safety notes



- The valve has been designed for use in stationary heating, ventilation and air conditioning systems and is not allowed to be used outside the specified field of application, especially in aircraft or in any other airborne means of transport.
- It may only be installed by suitably trained personnel.  
All applicable legal or institutional installation regulations must be complied with.
- The valve does not contain any parts that can be replaced or repaired by the user.
- The valve is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- The recognized rules should be applied when determining the flow characteristic of final controlling elements.

## Product features

## Mode of operation

The characterized control valve is operated by a rotary actuator. The actuator is controlled by a standard modulating or 3-point control system and move the ball of the valve – the throttling device – to the opening position dictated by the control signal. Open the ball valve counterclockwise and close it clockwise.

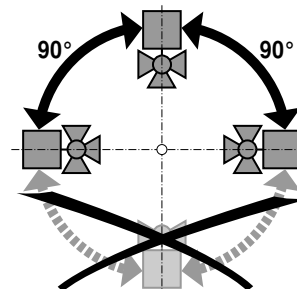
## Flow characteristic

Equal-percentage characteristic of the flow rate ensured by the integral characterizing disc.

## Installation notes

## Recommended mounting positions

The valve may be mounted either **vertically** or **horizontally**. It is not permissible, mounting the valve with the stem pointing downwards.



## Water quality requirements

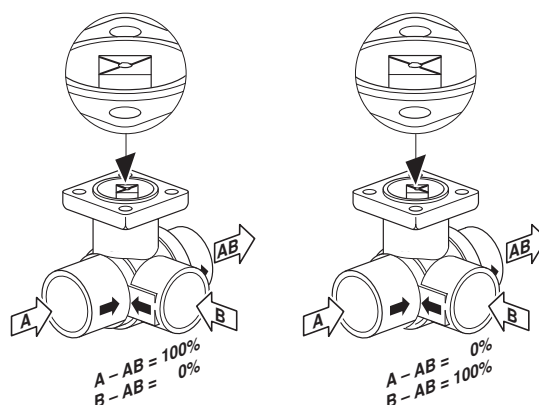
- The water quality requirements specified in VDI 2035 must be adhered to.
- Characterized control valves are relatively sensitive control devices. In order to ensure a long service life, it is advisable to fit **strainers**.

## Maintenance

- The characterized control valves and rotary actuators are maintenance-free.
- Before any kind of service work is carried out on actuator sets of this type, it is essential to isolate the rotary actuator from the power supply (by unplugging the power lead). Any pumps in the part of the piping system concerned must also be switched off and the appropriate isolating fittings closed (allow everything to cool down first if necessary and reduce the pressure in the system to atmospheric).
- The system must not be returned to service until the ball valve and the rotary actuator have been properly reassembled in accordance with the instructions and the pipework has been refilled in the proper manner.

## Direction of flow

The direction of flow, specified by an arrow on the housing, is to be complied with, since otherwise the ball valve can be damaged. Please ensure that the ball is in the correct position.



## Accessories

### Mechanical accessories

#### Description

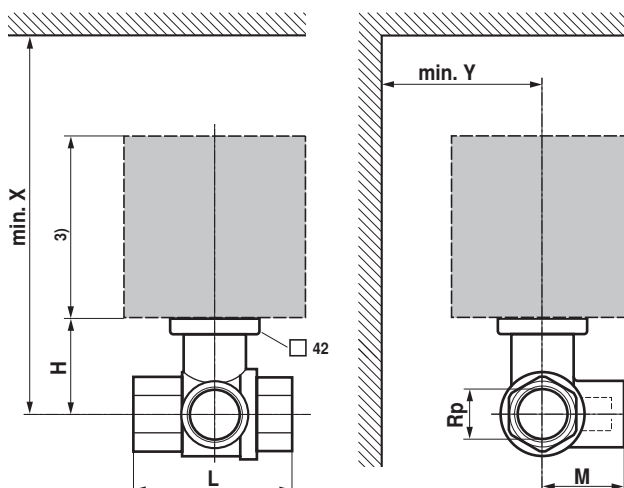
Stem heating ZR24-1 <sup>1)</sup>

Pipe connector ZR23..

<sup>1)</sup> No stem heating is available for R3..K

## Dimensions and weights

### Dimensional drawings



DN [mm]	L [mm]	H [mm]	M [mm]	Rp [Inches]	L1 <sup>1)</sup> [mm]	X <sup>2)</sup> [mm]	Y <sup>2)</sup> [mm]	Weight [kg]
10	52	35	28	3/8"	10	220	90	0.35
15	67	45	39	1/2"	13	220	90	0.45
20	78	47.5	41.5	3/4"	13	220	90	0.6
25	87	47.5	45	1"	17	220	90	0.9
32 R329	105	47.5	55.5	1 1/4"	19	220	90	1.2
32 R331	105	52	55.5	1 1/4"	19	230	90	1.3
40 R338	111	52	56	1 1/2"	19	230	90	1.5
40 R339G	122	64	67	1 1/2"	19	245	90	2.0
50 R348	125	58	68	2"	22	240	90	2.4
50 R3..G(-A)	142	70	79	2"	22	255	90	2.0

<sup>1)</sup> Maximum installation depth.

<sup>2)</sup> Minimum distance with respect to the valve centre.

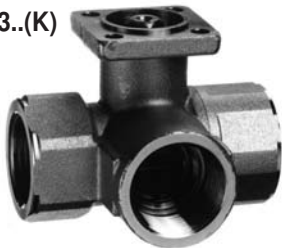
<sup>3)</sup> The actuator dimensions can be found on the respective actuator data sheet.

### Further documentations

- Complete overview «The complete range of water solutions»
- Data sheets for actuators
- Installation instructions for ball valves resp. actuators
- Notes for project planning (hydraulic characteristic curves and circuits, installation regulations, commissioning, maintenance etc.)

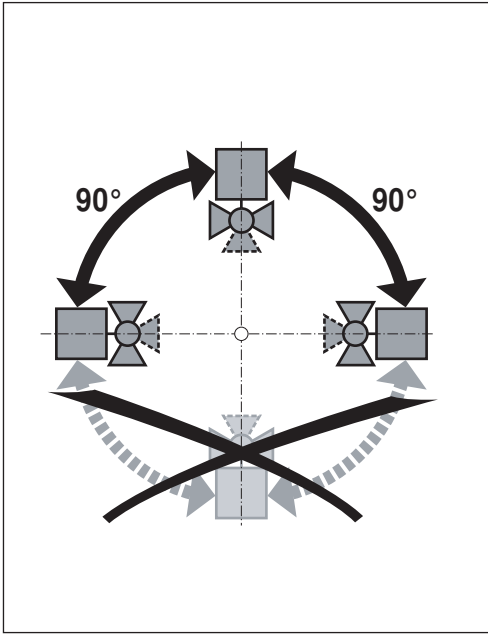
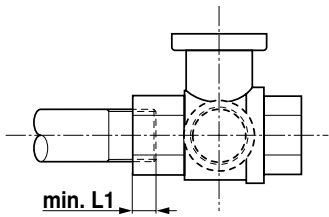
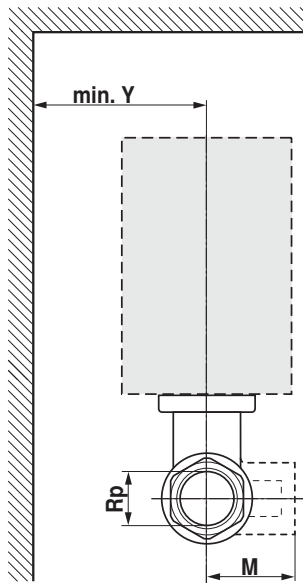
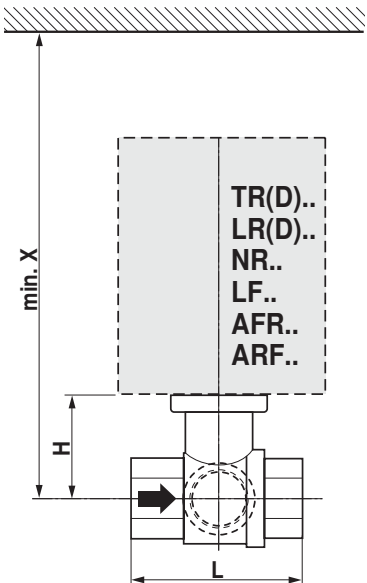




R2..(K)

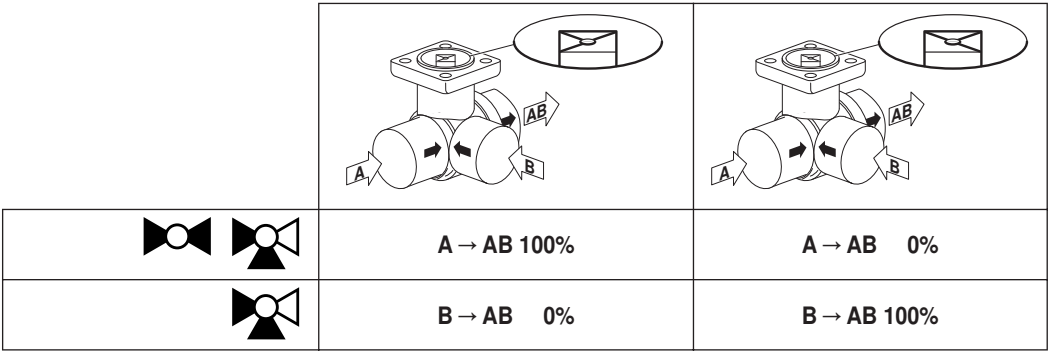
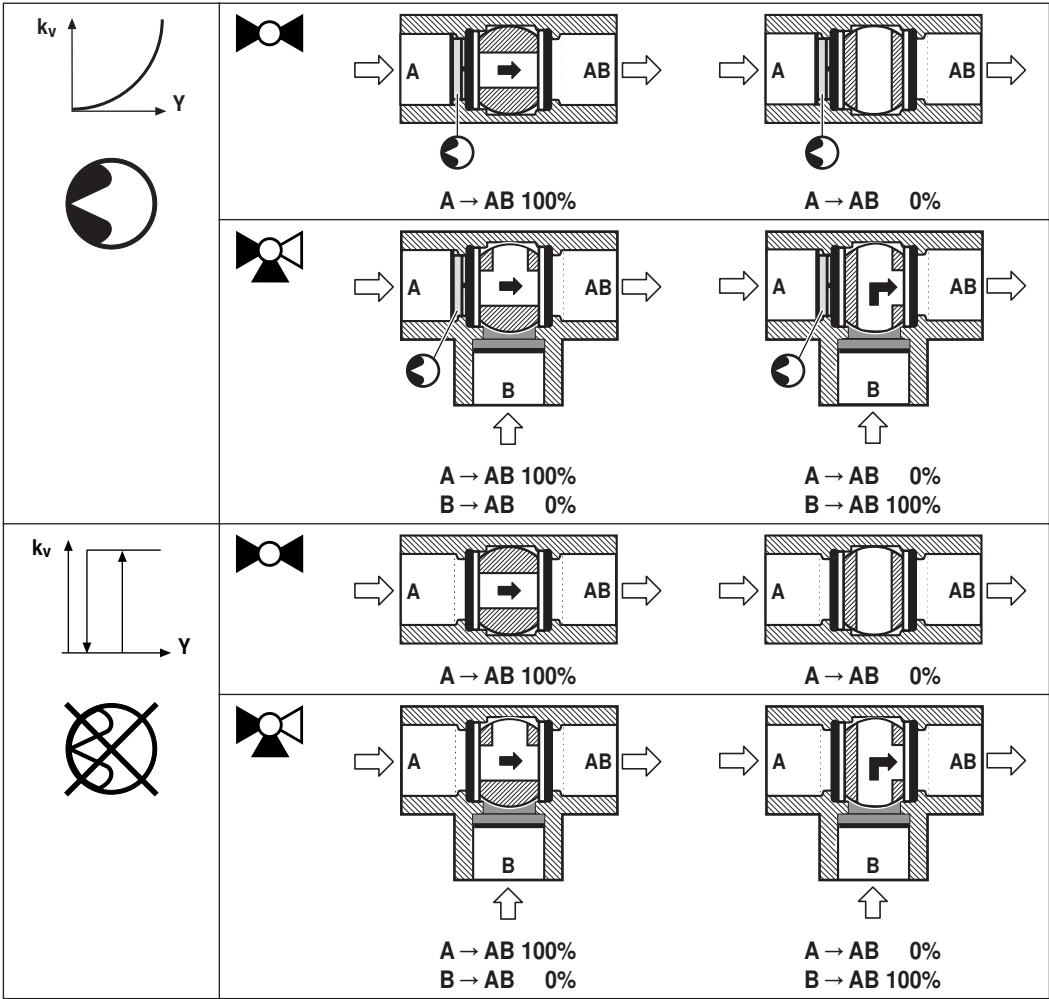


R3..(K)

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		DN		mm					TR(D)..		LR(D)..		NR..		LF..		AFR.. / ARF..	
		mm	„	Rp	L	H	M	L1	X	Y	X	Y	X	Y	X	Y	X	Y
R205K...R209K	R305K...R308K	10	3/8"	3/8"	52	35	28	10	174	75	188	75	220	80				
R209...R215	R309...R315	15	1/2"	1/2"	67	45	39	13	184	75	198	75	230	80	203	90	203	90
R217...R220	R317...R320	20	3/4"	3/4"	78	47.5	41.5	14			201	75	232	80	205	90	205	90
R222...R225	R322...R325	25	1"	1"	87	47.5	45	16			201	75	232	80	205	90	205	90
R229...R230	R329...R330	32	1 1/4"	1 1/4"	105	47.5	55.5	19			201	75	232	80	205	90	205	90
R231...R232	R331...R332	32	1 1/4"	1 1/4"	105	52	55.5	19					237	80			210	90
R238...R240	R338...R340	40	1 1/2"	1 1/2"	111	52	56	19					237	80			210	90
R248...R250	R348...R350	50	2"	2"	125	58	68	23					243	80			216	90



t	(-10°) +5° ... +110° (+120°) C					
Δp <sub>max</sub>	< 350 kPa			< 1000 kPa		
p <sub>s</sub>	4140 kPa			2760 kPa	4140 kPa	2760 kPa
	R205K	R209	R217	R231	R215	R232
	R206K	R210	R218	R238	R220	R240
	R207K	R211	R219	R239	R225	R250
	R208K	R212	R222	R248	R230	
	R209K	R213	R223	R249		
		R214	R224			
			R229			
	R305K	R309	R317	R331	R315	R332
	R306K	R310	R318	R338	R320	R340
	R307K	R311	R322	R348	R325	R350
	R308K	R312	R323		R330	
		R313	R329			

