

## Den økonomiske spesialskruen for vindusmontering



### BYGGEMATERIALER

- Betong
- Vertikalt perforert tegl
- Hulblokk av lettbetong
- Kalksand-hullstein
- Kalksand-helstein
- Helstein i lettbetong
- Massiv teglstein
- Siporex, Ytong

### GODKJENNINGER



### ADVANTAGES

- Screw installation without plug for economical processing.
- The small drill bit diameter of 6 mm allows for efficient series installation.
- The continuous thread ensures a stress-free fixing of the frame in the substrate.
- The high-low-thread at the screw tip as well as several cutting notches reduce the amount of force required for screwing in the screws. The installation process can be completed without excessive effort.
- With two head types applicable for all common frame materials.
- According to the ift Rosenheim suitable for the fixation of a plastic window in brick masonry.

### APPLIKASJONER

- Vindusrammer av tre, plast og aluminium
- Dørkarm
- Planker

### FUNCTIONING

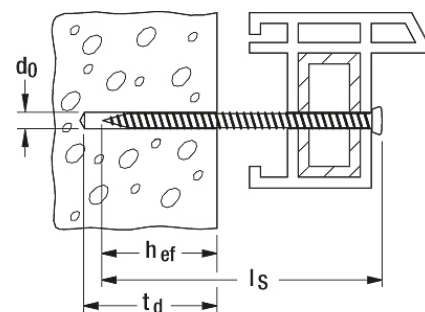
- Note the drill hole and screw-in depths for the different building materials listed in the table.
- Cylinder head screws are recommended for recessed installation in wooden profiles.
- Flat head screws are recommended for installation in plastic and aluminium profiles.



## TEKNISK DATA



Karmskrue FFS



Anchorage depth  $h_{ef}$   
 $h_{ef} \geq 30$  mm in concrete  
 $h_{ef} \geq 40$  mm in solid brick  
 $h_{ef} \geq 60$  mm in perforated brick /  
 aerated concrete

$t_d$  : drill hole depth  $\geq h_{ef} + 10$  mm

Produktnavn	Art nr.	Nominell diameter boremaskin $d_0$ [mm]	Skruelengde $l_s$ [mm]	Drivenhet	Skruehode [Ø mm]
FFS 7,5 x 42	062379	6	42	T30	11,5
FFS 7,5 x 52	062395	6	52	T30	11,5
FFS 7,5 x 62	062396	6	62	T30	11,5
FFS 7,5 x 72	061550	6	72	T30	11,5
FFS 7,5 x 82	068955	6	82	T30	11,5
FFS 7,5 x 92	061551	6	92	T30	11,5
FFS 7,5 x 102	068956	6	102	T30	11,5
FFS 7,5 x 112	061552	6	112	T30	11,5
FFS 7,5 x 122	068957	6	122	T30	11,5
FFS 7,5 x 132	061553	6	132	T30	11,5
FFS 7,5 x 152	061554	6	152	T30	11,5
FFS 7,5 x 182	061555	6	182	T30	11,5
FFS 7,5 x 202	068958	6	202	T30	11,5
FFS 7,5 x 212	061556	6	212	T30	11,5

## LOADS

### Window frame screw FFSZ and FFS

Highest recommended loads<sup>1)</sup> for a single screw.

Type	FFS 7,5 / FFSZ 7,5								
	30			40			60		
Screw diameter [mm]	7,5								
Anchoring depth $h_{ef} \geq$ [mm]	30			40			60		
	recommen- ded tensile load	recommen- ded shear load	min. edge distance	recommen- ded tensile load	recommen- ded shear load	min. edge distance	recommen- ded tensile load	recommen- ded shear load	min. dist
	$N_{rec}^{4)}$ [kN]	$V_{rec}^{4)}$ [kN]	$c_{min}^{5)}$ [mm]	$N_{rec}^{4)}$ [kN]	$V_{rec}^{4)}$ [kN]	$c_{rec}^{5)}$ [mm]	$N_{rec}^{4)}$ [kN]	$V_{rec}^{4)}$ [kN]	$c_{min}^{5)}$ [mm]
Concrete $\geq$ C20/25 bzw. $\geq$ B25	1,00	0,70	30	-	-	-	-	-	-
Solid sand-lime brick $\geq$ KS 12	-	-	-	1,00	0,60	40	-	-	-
Solid brick $\geq$ Mz 12	-	-	-	0,40 <sup>2)</sup>	0,30 <sup>2)</sup>	40	0,80	0,70	40
Vertical perforated brick $\geq$ HLz 12 <sup>2)</sup>	-	-	-	-	-	-	0,25	0,40	40
Aerated concrete block $\geq$ PB2, PP2 <sup>3)</sup>	-	-	-	-	-	-	0,10	0,10	40
Aerated concrete block $\geq$ PB4, PP4 <sup>3)</sup>	-	-	-	-	-	-	0,25	0,25	40

<sup>1)</sup> A single screw is, e.g. a screw with an axial spacing  $s \geq 3 \times h_{ef}$  and an edge distance  $c \geq 1,5 \times h_{ef}$ . The required safety factors are considered with a displacement of 3 mm in case of shear loads.

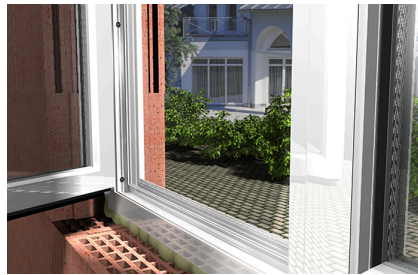
<sup>2)</sup> Drill method rotary drilling.

<sup>3)</sup> Without pre-drilling.

<sup>4)</sup> Without influence from edge distances and spacings.

<sup>5)</sup> Minimal possible edge distance while reducing the recommended loads.

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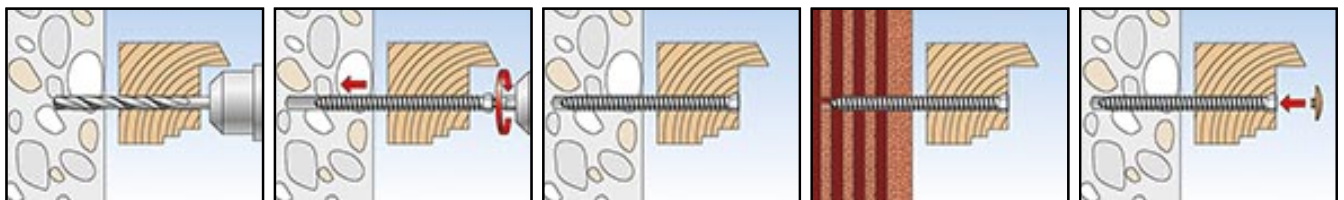
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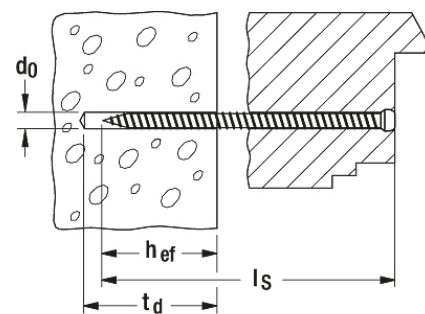
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FFSZ 7,5 x 62 T30	515732	6	62	T30	8,5
FFSZ 7,5 x 72 T30	515734	6	72	T30	8,5
FFSZ 7,5 x 82 T30	515737	6	82	T30	8,5
FFSZ 7,5 x 92 T30	515738	6	92	T30	8,5
FFSZ 7,5 x 102 T30	515739	6	102	T30	8,5
FFSZ 7,5 x 112 T30	515740	6	112	T30	8,5
FFSZ 7,5 x 122 T30	515741	6	122	T30	8,5
FFSZ 7,5 x 132 T30	515742	6	132	T30	8,5
FFSZ 7,5 x 152 T30	515743	6	152	T30	8,5
FFSZ 7,5 x 182 T30	515744	6	182	T30	8,5
FFSZ 7,5 x 202 T30	515745	6	202	T30	8,5
FFSZ 7,5 x 212 T30	515746	6	212	T30	8,5

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Solid sand-lime brick $\geq$ KS 12	-	-	-	1,00	0,60	40	-	-	-
Solid brick $\geq$ Mz 12	-	-	-	0,40 <sup>2)</sup>	0,30 <sup>2)</sup>	40	0,80	0,70	40
Vertical perforated brick $\geq$ HLz 12 <sup>2)</sup>	-	-	-	-	-	-	0,25	0,40	40
Aerated concrete block $\geq$ PB2, PP2 <sup>3)</sup>	-	-	-	-	-	-	0,10	0,10	40
Aerated concrete block $\geq$ PB4, PP4 <sup>3)</sup>	-	-	-	-	-	-	0,25	0,25	40

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