



Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Silicone Super Glider Spray





The Norwegian EPD Foundation

Owner of the declaration:

AS Terjan

Product:

Silicone Super Glider Spray

Declared unit:

1 kg

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

NPCR 009:2021 Part B for Technical - Chemical products for building and construction industry

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-11274-11217

Registration number:

NEPD-11274-11217

Issue date:

02.06.2025

Valid to:

02.06.2030

EPD software:

LCAno EPD generator ID: 907333



General information

Product

Silicone Super Glider Spray

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-norge.no

Declaration number:

NEPD-11274-11217

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 009:2021 Part B for Technical - Chemical products for building and construction industry

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 kg Silicone Super Glider Spray

Declared unit with option:

A1-A3, A4, A5, C1, C2, C3, C4, D

Functional unit:

Not applicable.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools. NEPDT73

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Owner of the declaration:

AS Terjan

Contact person: Christian Kiyoshi Olsen

Phone: 406 16 331 e-mail: terjan@terjan.no

Manufacturer:

AS Terjan Ole Deviks vei 16B 0666 Oslo, Norway

Place of production:

AS Terjan

, Denmark

Management system:

Miljøfyrtårn

Organisation no:

839 427 832

Issue date:

02.06.2025

Valid to:

02.06.2030

Year of study:

2024

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Pedro Ferreira

Reviewer of company-specific input data and EPD: Børge Heggen Johansen, Energiråd AS

Approved:

Håkon Hauan, CEO EPD-Norge



Product

Product description:

Lubricant for connecting and installing pipes for the plumbing and building industry.

Product specification

Materials	kg	%
Lubricant	0,24	24,14
Metal - Chromium steel	0,22	22,42
Plastic	0,016	1,64
Propellant gas	0,50	50,71
Rubber	0,010	1,080
Total	1,00	100,00
		0/
Packaging	kg	%
Packaging - Cardboard	0,04	100,00
Total incl. packaging	1,04	100,00

Technical data:

For technical description, please visit our website.

Weight per can	Unit
0.33128	kg

Market:

Norway

Reference service life, product

Not relevant for this product.

Reference service life, building

The reference service life of a building is often assumed to be 60 years.

LCA: Calculation rules

Declared unit:

1 kg Silicone Super Glider Spray

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Lubricant	ecoinvent 3.10.1	Database	2023
Metal - Chromium steel	ecoinvent 3.10.1	Database	2023
Packaging - Cardboard	ecoinvent 3.10.1	Database	2023
Plastic	ecoinvent 3.10.1	Database	2023
Propellant gas	ecoinvent 3.10.1	Database	2023
Rubber	ecoinvent 3.10.1	Database	2023

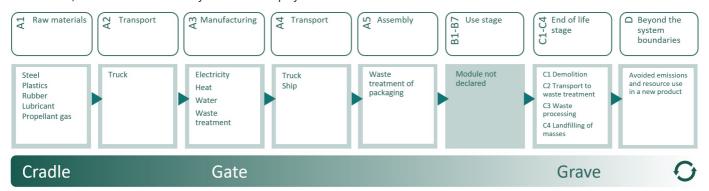


System boundaries (X=included, MND=module not declared, MNR=module not relevant)

P	roduct stag	je		ruction ion stage				Use stage					End of life stage			Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurb ishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Χ	X	X	Χ	Χ	MND	MND	MND	MND	MND	MND	MND	Χ	Χ	Χ	X	X

System boundary:

The system includes the raw materials and production of the spray can's subcomponents, such as the can itself, the valve, and the actuato, as well as the propellant gas and lubricant (Module A1). It also covers transport to the manufacturing facility (Module A2), product assembly (Module A3), and transport to Norway for distribution (Module A4). Waste treatment of packaging is included in Module A5. The end-of-life scenario (Modules C1–C4 and D) is based on the most likely treatment for spray cans.



Additional technical information:

Not applicable.



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

- Module A4 accounts for the transportation between Denmark and Norway, including the distribution to the Norwegian market.
- Due to the nature and use of the product, there are no emissions related to the demolition of the product, in module C1.
- Module C2 includes the transportation of the empty cans to waste treatment facilities. The cans contain 5% of propellant gas and lubricant agent.
- Module C3 and C4 covers the waste treatment of empty can. The metal parts are 95% recycled and 5% landfilled, while all other parts are incinerated as hazardous waste.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Ship, Ferry, Sea (kgkm)	50,0 %	170	0,034	l/tkm	5,78
Truck, over 32 tonnes, EURO 6 (kgkm)	55,0 %	364	0,023	l/tkm	8,37
Assembly (A5)	Unit	Value			
Waste, cardboard and paper, to average treatment (kg) - A5	kg	0,039			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 6 (kgkm)	55,0 %	100	0,023	l/tkm	2,30
Waste processing (C3)	Unit	Value			
Waste treatment per kg Hazardous waste, incineration (kg)	kg	0,045			
Waste, tinplate to recycling (kg)	kg	0,21			
Disposal (C4)	Unit	Value			
Landfilling of ashes from incineration of Hazardous waste, process per kg ashes and residues (kg)	kg	0,0086			
Waste, scrap steel, to landfill (kg)	kg	0,011			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity (MJ)	MJ	0,000055			
Substitution of thermal energy, district heating (MJ)	МЈ	0,00083			
Substitution of primary steel with net scrap (kg)	kg	0,086			



LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Enviro	Environmental impact												
	Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D			
	GWP-total	kg CO ₂ -eq	2,96E+00	6,02E-02	6,06E-02	0	3,11E-03	1,34E-01	3,99E-03	-1,10E-01			
	GWP-fossil	kg CO ₂ -eq	3,01E+00	6,02E-02	6,79E-04	0	3,10E-03	1,19E-01	3,99E-03	-1,10E-01			
	GWP-biogenic	kg CO ₂ -eq	-5,53E-02	2,54E-05	5,99E-02	0	2,01E-06	1,50E-02	1,58E-06	-6,06E-05			
	GWP-luluc	kg CO ₂ -eq	3,65E-03	2,55E-05	2,34E-07	0	1,21E-06	2,34E-05	4,22E-07	-4,94E-05			
Ö	ODP	kg CFC11 -eq	9,13E-08	1,11E-09	1,40E-11	0	6,00E-11	1,14E-09	1,91E-10	-3,69E-07			
Œ.	AP	mol H+ -eq	1,40E-02	7,18E-04	2,32E-06	0	7,32E-06	1,46E-04	8,31E-06	-5,46E-04			
	EP-FreshWater	kg P -eq	7,78E-04	3,34E-06	4,66E-08	0	2,17E-07	3,49E-05	4,45E-08	-6,76E-06			
	EP-Marine	kg N -eq	2,55E-03	1,82E-04	8,43E-07	0	1,92E-06	4,13E-05	2,23E-06	-1,13E-04			
-	EP-Terrestial	mol N -eq	2,67E-02	2,01E-03	8,81E-06	0	2,08E-05	3,48E-04	2,59E-05	-1,15E-03			
	POCP	kg NMVOC -eq	1,90E-02	6,33E-04	3,52E-06	0	1,27E-05	1,42E-04	7,41E-06	-5,50E-04			
	ADP-minerals&metals ¹	kg Sb-eq	7,15E-05	1,31E-07	2,21E-09	0	8,88E-09	4,26E-07	6,76E-09	-1,89E-06			
	ADP-fossil ¹	MJ	7,09E+01	8,45E-01	9,28E-03	0	4,66E-02	5,79E-01	2,02E-02	-9,24E-01			
<u>%</u>	WDP ¹	m ³	6,66E-01	3,67E-03	1,31E-04	0	2,39E-04	8,32E-03	4,68E-01	5,69E+00			

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Remarks to environmental impacts

Not applicable.

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"

^{*}INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



Addition	Additional environmental impact indicators												
In	dicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D			
	PM	PM Disease incidence		4,31E-09	5,20E-11	0	3,00E-10	1,78E-09	6,50E-11	-9,12E-09			
	IRP ²	kgBq U235 -eq	2,24E-01	8,13E-04	1,24E-05	0	5,62E-05	3,33E-03	1,03E-04	3,94E-04			
	ETP-fw ¹	CTUe	8,94E+00	8,75E-02	3,42E-03	0	5,49E-03	1,75E+00	5,33E-02	-6,12E+00			
48.* *****	HTP-c ¹	CTUh	2,19E-09	0,00E+00	0,00E+00	0	0,00E+00	1,36E-10	3,00E-12	-5,28E-10			
& D	HTP-nc ¹	CTUh	4,00E-08	3,78E-10	9,00E-12	0	3,00E-11	5,02E-10	1,05E-10	1,15E-08			
	SQP ¹	dimensionless	1,36E+01	6,11E-01	5,45E-03	0	4,69E-02	2,97E-01	5,57E-02	-6,96E-02			

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the

^{2.} This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



Resource use										
	ndicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
i ji	PERE	MJ	5,73E+00	1,13E-02	1,70E-04	0	7,59E-04	3,88E-02	2,26E-03	-7,54E-02
	PERM	MJ	5,03E-01	0,00E+00	-5,03E-01	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
~£₃	PERT	МЈ	6,24E+00	1,13E-02	-5,03E-01	0	7,59E-04	3,88E-02	2,26E-03	-7,54E-02
	PENRE	МЈ	3,70E+01	8,45E-01	1,72E-02	0	4,66E-02	5,79E-01	2,02E-02	-9,24E-01
el.	PENRM	МЈ	3,39E+01	0,00E+00	-1,64E-03	0	0,00E+00	-8,90E+00	0,00E+00	0,00E+00
I	PENRT	МЈ	7,09E+01	8,45E-01	1,55E-02	0	4,66E-02	-8,32E+00	2,02E-02	-9,24E-01
	SM	kg	1,84E-01	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF	МЈ	4,46E-03	3,45E-06	5,90E-08	0	2,54E-07	8,71E-06	4,07E-05	3,96E-03
	NRSF	МЈ	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	4,02E-04	1,15E-01
%	FW	m^3	2,30E-02	1,03E-04	2,60E-06	0	6,88E-06	2,27E-04	3,45E-05	-2,32E-04

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

[&]quot;Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed



Eı	End of life - Waste													
	Inc	dicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D			
	A	HWD	kg	1,41E+00	1,16E-03	2,94E-05	0	6,75E-05	1,98E-02	2,18E-06	-5,71E-04			
	Ī	NHWD	kg	4,91E+00	2,12E-02	1,57E-03	0	1,35E-03	9,25E-02	9,00E-03	-4,49E-02			
	8	RWD	kg	4,16E-02	0,00E+00	3,08E-09	0	0,00E+00	0,00E+00	0,00E+00	3,02E-07			

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

End of life - Outpu	End of life - Output flow												
Indicat	tor	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D			
∅ D	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
\$>>	MFR	kg	5,91E-03	0,00E+00	3,81E-02	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
DF	MER	kg	6,52E-03	0,00E+00	1,50E-11	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
50	EEE	MJ	1,36E-04	0,00E+00	2,09E-07	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			
D.	EET	MJ	8,87E-05	0,00E+00	2,04E-07	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00			

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009" *INA Indicator Not Assessed

Biogenic Carbon Content											
Unit	At the factory gate										
kg C	0,00E+00										
kg C	1,63E-02										
	kg C										

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, medium voltage, with guarantee of origin (01.01.2023–31.12.2025) (kWh) -	ecoinvent 3.10.1	55,72	g CO2-eg/kWh
Denmark	econivent 5.10.1	55,72	g CO2-eq/kWII

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Not applicable.

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products										
Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D	
GWPIOBC	kg CO ₂ -eq	3,02E+00	6,02E-02	6,79E-04	0	3,11E-03	1,23E-01	3,99E-03	-1,64E-01	

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

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