ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH
EN 15804+A2+AC,
ISO 14025,
ISO 21930

GEBERIT PE FITTING

Geberit International AG

EPD HUB, HUB-1812
Published: 20 August 2024
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Created with One Click LCA



KNOW HOW INSTALLED

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Geberit International AG
Address	Schachenstrasse 77, 8645 Jona, Switzerland
Contact details	sustainability@geberit.com
Website	www.geberit.com

EPD STANDARDS, SCOPE AND VERIFICATION

Programme operator	EPD Hub, hub@epdhub.com
Reference standards	EN 15804+A2:2019+AC:2021 ISO 14025 ISO 21930
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third-party-verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4 and D
EPD author	Georg Nauenburg
EPD verification	Independent verification of this EPD and data according to ISO 14025 ☐ Internal certification ☑ External verification
EPD verifier	Magaly González Vázquez, as an authorised verifier acting for EPD Hub Limited

The manufacturer retains the sole ownership of, liability and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Geberit PE fitting
Additional labels	-
Product reference	367.045.16.1
Place of production	Jona, Switzerland Pottenbrunn, Austria
Period for data	2023
Averaging in EPD	Multiple factories
Variation in GWP-fossil for A1-A3	< 5 %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg Geberit PE fitting
Declared unit mass	1 kg
GWP-fossil, A1-A3 ($kgCO_2e$)	2.29
GWP-total, A1-A3 ($kgCO_2e$)	2.09
Secondary material, inputs (%)	0.3
Secondary material, outputs (%)	100
Total energy use, A1-A3 (kWh)	13.8
Total water use, A1-A3 (m^3e)	0.14

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Geberit wants to play a leading role in the transition towards a sustainable sanitary industry. Sustainability has formed an integral component of the corporate strategy for more than 30 years. The Geberit Group has a group ISO certificate in accordance with ISO 9001 (quality), ISO 14001 (environment) and ISO 45001 (occupational health and safety). The company prepared life cycle assessments for key products from an early stage, and eco-design has been an integral part of the product development process since 2007. You can find comprehensive information on sustainability in the current annual report or at https://www.geberit.com/sustainability

PRODUCT DESCRIPTION

The characteristics of Geberit PE make it especially suited for use in building drainage, industrial and laboratory drainage as well as bridge drainage. Geberit PE is a practice-oriented product range that is characterised by a low weight and absolute tightness of the welding joint. Geberit PE fittings are available in the dimensions d32– 315mm.

Intended use:

- For building drainage
- For site drainage
- Roof drainage system

Further information is available in the local online product catalogue.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	0	-
Minerals	0	-
Fossil materials	100	Europe
Bio-based materials	0	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.058

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg Geberit PE fitting
Mass per declared unit	1 kg
Functional unit	-
Reference service life	50 years

REACH – SUBSTANCES OF VERY HIGH CONCERN (SVHC)

The product does not contain any REACH SVHC substances in amounts greater than 0.1 % (1,000 ppm).

PRODUCT LIFE CYCLE

SYSTEM BOUNDARY

This EPD covers the life cycle modules listed in the following table.

Product stage			Construction stage		Use stage							End-of-life stage				Beyond system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

MND = Modules not declared; MNR = Modules not relevant.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. The energy used by machines, and handling of waste formed in the production processes at the manufacturing facilities are also included in this stage. Furthermore, the study considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The raw material for the product is high-density polyethylene (PE-HD). The share of external secondary materials in the product is 0 %. The product is free from organic halogens in accordance with EN 50642. For the supply of raw materials, the total input of raw materials was mapped with corresponding European data. Further information on supply chain sustainability and material purchasing can be found in Geberit Annual Report.

The transports from suppliers to Geberit are modelled based on material-class-specific transport distances. The individual transport distances of each supplier are averaged according to the corresponding sales volumes. All A2 transports are carried out by lorry. Transport by rail, air and sea freight is not considered due to lack of relevance. On average, the transport distance from suppliers of raw and semifinished materials is about 500 km.

The production and packaging of the Geberit PE fitting takes mainly place at the production site in Jona (CH) and for some articles in Pottenbrunn (AT). The Geberit plants are certified according to ISO 9001, ISO 14001 and ISO 45001. The current Group ISO certificate can be downloaded from https://www.geberit.com. The main production process is injection moulding. A high share of production waste from plastic injection moulding is recycled internally. The sources of electricity consumed in the Jona and Pottenbrunn plants for the manufacturing process are modelled with 100 % renewable sources. The consumption of additives is negligible, i.e. it falls under the cut-off rules.

The production and provision of packaging material are modelled in A3. The finished product is packaged normally with plastic bags and cardboard. Other packaging materials fall under the cut-off rules.

The manufacturing waste is assumed to be sent to the closest waste disposal facilities by lorry, which is estimated to be 50 km away.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts resulting from final products delivery to construction site (A4) cover direct fuel exhaust emissions and environmental impacts of fuel production, as well as related infrastructure emissions.

Transport from Geberit to customers within Europe is carried out by logistics partners via the modern, efficient Logistics Centre in Pfullendorf (DE) which is certified according to ISO 9001, ISO 14001 and ISO 45001. Distribution to countries outside Europe is not taken into account due to lack of relevance.

The following information has been considered:

- The majority of transports within Europe are carried out by lorry. Therefore, intercontinental transport by sea and air is not considered.

- The majority of vehicles in use are > 32 t Euro 6 class (> 85 %).
- The average transport distance in Europe from the production site to the Logistics Centre and to the consumer is approximately 590 km.

Further information on logistics and how we consider ecological aspects of transport can be found in the Geberit Annual Report.

In A5, there are no relevant environmental impacts during installation. Therefore, only the preparation of the waste treatment of packaging materials is taken into account in A5. Plastics are assumed to be disposed of in the municipal waste incineration plant, cardboard is assumed to be recycled.

PRODUCT USE AND MAINTENANCE (B1-B7)

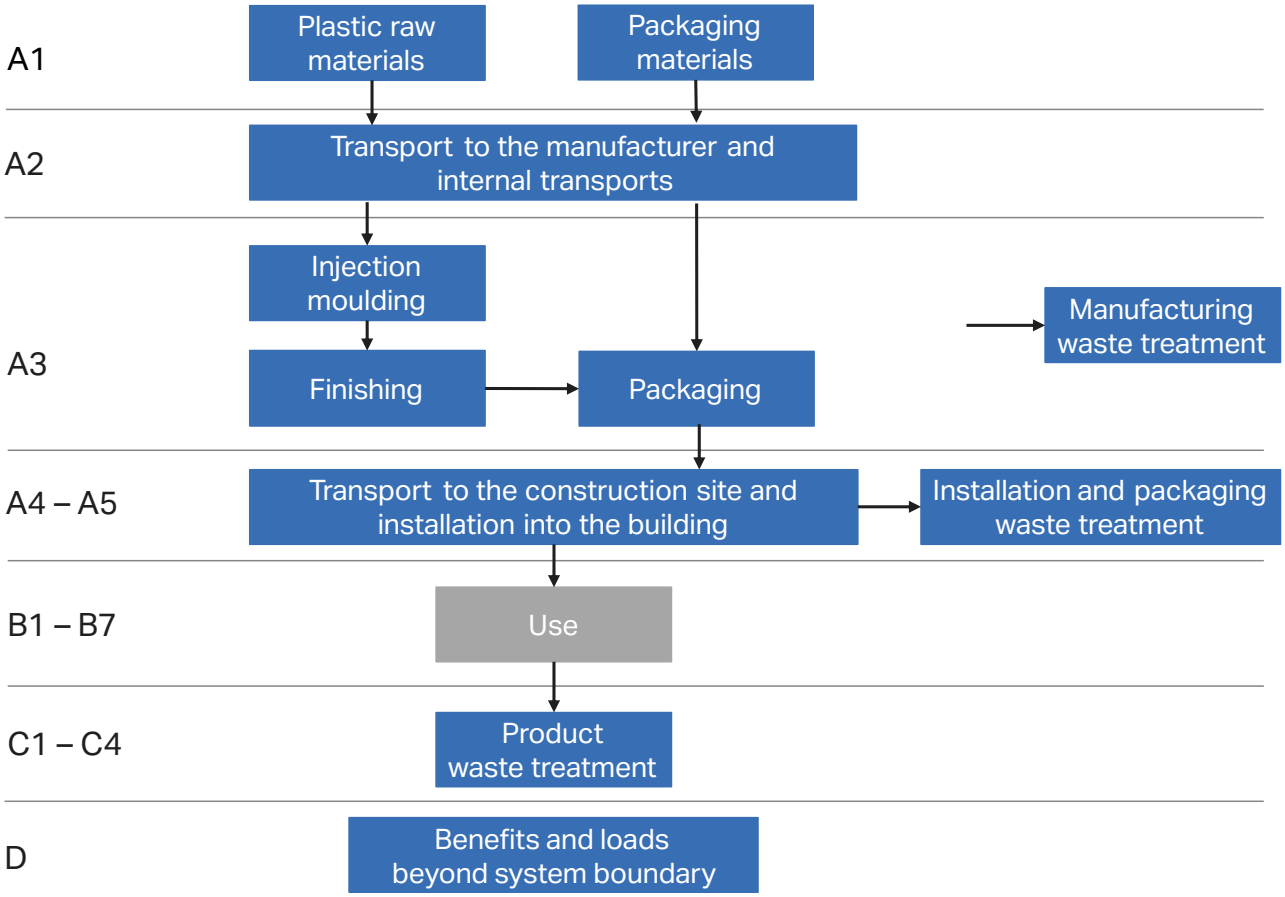
The product use and maintenance phases are not considered. Air, soil and water impacts during the use phase have not been studied.
The product does not consume any electricity in use and has no moving parts. Periodic maintenance is not necessary.
The resistance to ageing depends on the strength of the mechanical, thermal and chemical stress, the resistance of the material and the wall thickness of the fitting and its proper functioning. Under conditions normally encountered in waste water fittings in buildings, Geberit PE has a service life of at least 50 years.

PRODUCT END-OF-LIFE (C1-C4, D)

As the consumption of energy and natural resources is negligible for disassembling the end-of-life product, the impacts of demolition are assumed to be zero (C1). The end-of-life product is assumed to be sent to the closest waste disposal facilities by lorry, which is estimated to be 50 km away (C2). It is generally assumed that all waste is collected and professionally separated after demolition on the construction site. The type of waste treatment is determined on the basis of the material class. Plastics are disposed of in the municipal waste incineration plant. Although the plastic components of the product are basically very well suitable for recycling due to their material properties, they are conservatively modelled with thermal energy recovery. The product is not biodegradable.

In module D, the thermal treatment of plastic generates benefits. This covers energy and heat produced from the incineration in a waste incineration plant. Waste of packaging materials in A5 have benefits and loads that are also considered.

MANUFACTURING PROCESS



LIFE CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes that are stated as mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes for which data is available are included in the calculation. There is no neglected unit process with more than 1 % of total mass or energy flows. The module-specific total neglected input and output flows also do not exceed 5 % of energy use or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are made as per the reference standards and the applied PCR. In this study, allocations have been made in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	No allocation
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	Multiple factories
Averaging method	Representative product
Variation in GWP-fossil for A1-A3	< 5 %

This EPD is product-specific and results are for the manufacturing site in Jona (CH). The manufacturing site in Pottenbrunn (AT) also produces fittings and varies in GWP-fossil A1-A3 by less than 5 %. The data of a Geberit PE bend PE-HD 45G d110 L6 (article number 367.045.16.1) was chosen as a reference product. The results can be scaled linearly for articles listed in the Annex.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using the One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards, ISO 14040 and ISO 14044. Ecoinvent 3.8 and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP[1)]–total	kg CO_2e	2,02E+00	6,03E-02	4,23E-03	2,09E+00	6,47E-02	2,79E-01	MND	MND	MND	MND	MND	MND	MND	MNR	4,69E-03	3,19E+00	0,00E+00	-2,36E+00
GWP–fossil	kg CO_2e	2,02E+00	6,03E-02	2,15E-01	2,29E+00	6,47E-02	6,73E-02	MND	MND	MND	MND	MND	MND	MND	MNR	4,69E-03	3,19E+00	0,00E+00	-2,36E+00
GWP–biogenic	kg CO_2e	3,60E-03	0,00E+00	-2,11E-01	-2,08E-01	0,00E+00	2,11E-01	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	-3,55E-03	0,00E+00	0,00E+00
GWP–luluc[2)]	kg CO_2e	6,02E-04	2,34E-05	9,24E-04	1,55E-03	2,39E-05	5,27E-06	MND	MND	MND	MND	MND	MND	MND	MNR	1,73E-06	1,12E-04	0,00E+00	-8,92E-04
Ozone depletion pot.	kg CFC_{-11}e	6,76E-08	1,42E-08	1,77E-08	9,94E-08	1,49E-08	3,19E-10	MND	MND	MND	MND	MND	MND	MND	MNR	1,08E-09	5,86E-09	0,00E+00	-1,25E-07
Acidification potential	mol H^+e	7,27E-03	2,00E-04	1,01E-03	8,48E-03	2,74E-04	3,29E-05	MND	MND	MND	MND	MND	MND	MND	MNR	1,99E-05	6,69E-04	0,00E+00	-1,84E-02
EP[3)]-freshwater	kg Pe	3,05E-05	5,10E-07	1,19E-05	4,29E-05	5,29E-07	1,73E-07	MND	MND	MND	MND	MND	MND	MND	MNR	3,84E-08	2,51E-06	0,00E+00	-1,31E-04
EP-marine	kg Ne	1,25E-03	4,50E-05	4,23E-04	1,72E-03	8,14E-05	1,17E-05	MND	MND	MND	MND	MND	MND	MND	MNR	5,90E-06	2,66E-04	0,00E+00	-2,15E-03
EP-terrestrial	mol Ne	1,37E-02	4,99E-04	2,81E-03	1,70E-02	8,98E-04	1,16E-04	MND	MND	MND	MND	MND	MND	MND	MNR	6,51E-05	2,86E-03	0,00E+00	-2,50E-02
POCP[4)] ('smog')	kg NMVOCe	6,70E-03	1,90E-04	7,64E-04	7,65E-03	2,87E-04	3,10E-05	MND	MND	MND	MND	MND	MND	MND	MNR	2,08E-05	7,41E-04	0,00E+00	-6,92E-03
ADP-minerals & metals	kg Sbe	1,37E-05	1,46E-07	1,26E-06	1,51E-05	1,52E-07	7,90E-08	MND	MND	MND	MND	MND	MND	MND	MNR	1,10E-08	1,08E-06	0,00E+00	-1,79E-06
ADP[5)]-fossil resources	MJ	7,10E+01	9,42E-01	3,99E+00	7,59E+01	9,71E-01	4,69E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,05E-02	7,79E-01	0,00E+00	-2,87E+01
Water use	m^3e depr.	9,45E-01	4,21E-03	5,16E+00	6,10E+00	4,35E-03	3,65E-03	MND	MND	MND	MND	MND	MND	MND	MNR	3,15E-04	1,09E-01	0,00E+00	-4,13E-01

1) GWP = Global warming potential; 2) luluc = land use and land use change; 3) EP = Eutrophication potential; 4) POCP = Photochemical ozone creation potential; 5) ADP = Abiotic depletion potential

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	7,60E-08	6,86E-09	1,48E-08	9,77E-08	7,45E-09	4,29E-10	MND	MND	MND	MND	MND	MND	MND	MNR	5,41E-10	9,20E-09	0,00E+00	-1,60E-07
Ionizing radiation	kBq U235e	1,38E-01	4,51E-03	2,30E-02	1,65E-01	4,63E-03	5,11E-04	MND	MND	MND	MND	MND	MND	MND	MNR	3,36E-04	5,89E-03	0,00E+00	-3,61E-01
Ecotoxicity, freshwater	CTUe	1,17E+01	8,39E-01	3,63E+00	1,61E+01	8,74E-01	2,86E-01	MND	MND	MND	MND	MND	MND	MND	MNR	6,34E-02	2,21E+00	0,00E+00	-5,16E+01
Human toxicity, cancer	CTUh	6,02E-10	2,05E-11	1,52E-10	7,74E-10	2,15E-11	1,82E-11	MND	MND	MND	MND	MND	MND	MND	MNR	1,56E-12	3,34E-10	0,00E+00	-7,37E-10
Human tox. non-cancer	CTUh	1,30E-08	8,08E-10	2,44E-09	1,62E-08	8,65E-10	3,26E-10	MND	MND	MND	MND	MND	MND	MND	MNR	6,27E-11	5,92E-09	0,00E+00	-2,38E-08
SQP[6)]	-	2,02E+00	1,08E+00	5,96E+00	9,07E+00	1,12E+00	4,39E-02	MND	MND	MND	MND	MND	MND	MND	MNR	8,12E-02	1,05E+00	0,00E+00	-2,28E+01

6) SQP = Potential soil quality index

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER[7] as energy	MJ	1,18E+00	1,06E-02	1,65E+01	1,77E+01	1,09E-02	4,90E-03	MND	MND	MND	MND	MND	MND	MND	MNR	7,94E-04	6,56E-02	0,00E+00	-5,46E+00
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,82E+00	1,82E+00	0,00E+00	-1,82E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	1,18E+00	1,06E-02	1,83E+01	1,95E+01	1,09E-02	-1,82E+00	MND	MND	MND	MND	MND	MND	MND	MNR	7,94E-04	6,56E-02	0,00E+00	-5,46E+00
Non-ren. PER as energy	MJ	2,82E+01	9,42E-01	2,92E+00	3,21E+01	9,71E-01	4,69E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,05E-02	7,79E-01	0,00E+00	-2,87E+01
Non-ren. PER as material	MJ	4,27E+01	0,00E+00	4,70E-01	4,32E+01	0,00E+00	-1,08E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	-4,21E+01	0,00E+00	0,00E+00
Total use of non-ren. PER	MJ	7,10E+01	9,42E-01	3,39E+00	7,53E+01	9,71E-01	-1,03E+00	MND	MND	MND	MND	MND	MND	MND	MNR	7,05E-02	-4,14E+01	0,00E+00	-2,87E+01
Secondary materials	kg	3,01E-03	2,61E-04	1,42E-01	1,45E-01	2,70E-04	1,65E-04	MND	MND	MND	MND	MND	MND	MND	MNR	1,96E-05	3,75E-03	0,00E+00	4,29E-02
Renew. secondary fuels	MJ	2,75E-05	2,64E-06	1,10E-02	1,10E-02	2,72E-06	1,33E-06	MND	MND	MND	MND	MND	MND	MND	MNR	1,97E-07	2,91E-05	0,00E+00	-1,89E-05
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	2,44E-02	1,22E-04	1,20E-01	1,45E-01	1,26E-04	1,21E-04	MND	MND	MND	MND	MND	MND	MND	MNR	9,13E-06	8,13E-04	0,00E+00	-2,23E-02

7) PER = Primary energy resources

END-OF-LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	4,68E-02	1,24E-03	1,28E-02	6,08E-02	1,29E-03	6,20E-04	MND	MND	MND	MND	MND	MND	MND	MNR	9,34E-05	1,08E-02	0,00E+00	-1,83E-01
Non-hazardous waste	kg	1,30E+00	2,04E-02	3,16E-01	1,64E+00	2,12E-02	3,63E-02	MND	MND	MND	MND	MND	MND	MND	MNR	1,54E-03	1,16E+00	0,00E+00	-9,00E+00
Radioactive waste	kg	5,19E-05	6,35E-06	8,45E-06	6,67E-05	6,50E-06	1,68E-07	MND	MND	MND	MND	MND	MND	MND	MNR	4,71E-07	2,27E-06	0,00E+00	-1,31E-04

END-OF-LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for reuse	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,40E-01	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy rec.	kg	0,00E+00	0,00E+00	4,00E-03	4,00E-03	0,00E+00	2,50E-02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	1,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	8,80E-01	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	3,10E+01	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global warming pot.	kg CO_2e	1,92E+00	5,97E-02	2,19E-01	2,20E+00	6,40E-02	6,82E-02	MND	MND	MND	MND	MND	MND	MND	MNR	4,64E-03	3,19E+00	0,00E+00	-2,32E+00
Ozone depletion pot.	kg $CFC_{-11}e$	5,67E-08	1,12E-08	1,50E-08	8,30E-08	1,18E-08	2,82E-10	MND	MND	MND	MND	MND	MND	MND	MNR	8,55E-10	5,09E-09	0,00E+00	-1,02E-07
Acidification	kg SO_2e	6,07E-03	1,61E-04	7,49E-04	6,98E-03	2,13E-04	2,49E-05	MND	MND	MND	MND	MND	MND	MND	MNR	1,54E-05	4,90E-04	0,00E+00	-1,57E-02
Eutrophication	kg PO_4^3e	1,51E-03	3,54E-05	5,07E-04	2,05E-03	4,85E-05	3,61E-05	MND	MND	MND	MND	MND	MND	MND	MNR	3,52E-06	8,04E-04	0,00E+00	-4,61E-03
POCP ('smog')	kg C_2H_4e	6,06E-04	7,36E-06	6,81E-05	6,82E-04	8,31E-06	1,97E-06	MND	MND	MND	MND	MND	MND	MND	MNR	6,03E-07	2,15E-05	0,00E+00	-6,70E-04
ADP-elements	kg Sbe	1,37E-05	1,42E-07	1,10E-06	1,49E-05	1,47E-07	7,73E-08	MND	MND	MND	MND	MND	MND	MND	MNR	1,07E-08	1,06E-06	0,00E+00	-1,79E-06
ADP-fossil	MJ	7,09E+01	9,42E-01	3,97E+00	7,59E+01	9,71E-01	4,69E-02	MND	MND	MND	MND	MND	MND	MND	MNR	7,05E-02	7,79E-01	0,00E+00	-2,87E+01

ANNEX: ARTICLES COVERED BY THIS EPD

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
369.135.16.1	branch fitting PE-HD 45G d160/110	1.294	2.96
369.145.16.1	branch fitting PE-HD 45G d160/160	1.491	3.41
361.112.16.1	Geberit HDPE Y-branch fitting 45°, dia.	0.104	0.24
369.125.16.1	branch fitting PE-HD 45G d160/75	1.209	2.77
365.125.16.1	branch fitting PE-HD 45G d75/75	0.192	0.44
367.185.16.1	branch fitting PE-HD 88.5G d110/110	0.358	0.82
365.112.16.1	branch fitting PE-HD 45G d75/50	0.182	0.42
367.165.16.1	branch fitting PE-HD 88.5G d110/56	0.326	0.75
363.115.16.1	branch fitting PE-HD 45G d56/56	0.131	0.30
366.130.16.1	branch fitting PE-HD 45G d90/90	0.311	0.71
368.139.16.1	branch fitting PE-HD 45G d125/125	0.774	1.77
367.162.16.1	branch fitting PE-HD 88.5G d110/50	0.320	0.73
361.162.16.1	branch fitting PE-HD 88.5G d50/50	0.082	0.19
368.135.16.1	branch fitting PE-HD 45G d125/110	0.687	1.57
369.139.16.1	branch fitting PE-HD 45G d160/125	1.357	3.11
364.120.16.1	branch fitting PE-HD 45G d63/63	0.164	0.38
367.180.16.1	branch fitting PE-HD 88.5G d110/90	0.335	0.77
367.175.16.1	branch fitting PE-HD 88.5G d110/75	0.332	0.76
369.185.16.1	branch fitting PE-HD 88.5G d160/110	1.122	2.57
367.170.16.1	branch fitting PE-HD 88.5G d110/63	0.338	0.77
363.165.16.1	branch fitting PE-HD 88.5G d56/56	0.109	0.25
369.130.16.1	branch fitting PE-HD 45G d160/90	1.240	2.84
369.195.16.1	branch fitting PE-HD 88.5G d160/160	1.205	2.76
365.175.16.1	branch fitting PE-HD 88.5G d75/75	0.138	0.32
364.112.16.1	branch fitting PE-HD 45G d63/50Geberit H	0.145	0.33
364.115.16.1	branch fitting PE-HD 45G d63/56	0.159	0.36
366.112.16.1	branch fitting PE-HD 45G d90/50	0.263	0.60
365.162.16.1	branch fitting PE-HD 88.5G d75/50	0.128	0.29
363.112.16.1	branch fitting PE-HD 45G d56/50	0.128	0.29
366.180.16.1	branch fitting PE-HD 88.5G d90/90	0.215	0.49
366.115.16.1	branch fitting PE-HD 45G d90/56	0.268	0.61

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
360.109.16.1	branch fitting PE-HD 45G d40/40	0.072	0.16
368.120.16.1	branch fitting PE-HD 45G d125/63	0.607	1.39
361.109.16.1	branch fitting PE-HD 45G d50/40	0.098	0.22
365.115.16.1	branch fitting PE-HD 45G d75/56	0.192	0.44
365.120.16.1	branch fitting PE-HD 45G d75/63	0.188	0.43
368.125.16.1	branch fitting PE-HD 45G d125/75	0.610	1.40
360.159.16.1	branch fitting PE-HD 88.5G d40/40	0.059	0.14
366.120.16.1	branch fitting PE-HD 45G d90/63	0.283	0.65
366.170.16.1	branch fitting PE-HD 88.5G d90/63	0.205	0.47
364.170.16.1	branch fitting PE-HD 88.5G d63/63	0.123	0.28
368.185.16.1	branch fitting PE-HD 88.5G d125/110	0.502	1.15
367.159.16.1	branch fitting PE-HD 88.5G d110/40	0.333	0.76
368.130.16.1	branch fitting PE-HD 45G d125/90	0.621	1.42
366.125.16.1	branch fitting PE-HD 45G d90/75	0.293	0.67
366.162.16.1	branch fitting PE-HD 88.5G d90/50	0.209	0.48
368.189.16.1	branch fitting PE-HD 88.5G d125/125	0.524	1.20
365.165.16.1	branch fitting PE-HD 88.5G d75/56	0.133	0.30
366.165.16.1	branch fitting PE-HD 88.5G d90/56	0.210	0.48
366.109.16.1	branch fitting PE-HD 45G d90/40	0.260	0.60
365.170.16.1	branch fitting PE-HD 88.5G d75/63	0.132	0.30
369.175.16.1	branch fitting PE-HD 88.5G d160/75	1.066	2.44
364.165.16.1	branch fitting PE-HD 88.5G d63/56	0.121	0.28
365.109.16.1	branch fitting PE-HD 45G d75/40	0.169	0.39
379.158.16.1	branch fitting PE-HD 88.5G d32/32	0.028	0.06
363.162.16.1	branch fitting PE-HD 88.5G d56/50	0.106	0.24
366.175.16.1	branch fitting PE-HD 88.5G d90/75	0.210	0.48
379.108.16.1	branch fitting PE-HD 45G d32/32	0.041	0.09
361.159.16.1	branch fitting PE-HD 88.5G d50/40	0.079	0.18
364.162.16.1	branch fitting PE-HD 88.5G d63/50	0.115	0.26
368.162.16.1	branch fitting PE-HD 88.5G d125/50	0.465	1.06
368.180.16.1	branch fitting PE-HD 88.5G d125/90	0.482	1.10

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
368.170.16.1	branch fitting PE-HD 88.5G d125/63	0.486	1.11
368.165.16.1	branch fitting PE-HD 88.5G d125/56	0.475	1.09
368.175.16.1	branch fitting PE-HD 88.5G d125/75	0.487	1.12
364.109.16.1	branch fitting PE-HD 45G d63/40	0.140	0.32
366.159.16.1	branch fitting PE-HD 88.5G d90/40	0.205	0.47
369.189.16.1	branch fitting PE-HD 88.5G d160/125	1.115	2.55
365.159.16.1	branch fitting PE-HD 88.5G d75/40	0.131	0.30
360.108.16.1	branch fitting PE-HD 45G d40/32	0.068	0.16
364.159.16.1	branch fitting PE-HD 88.5G d63/40	0.111	0.25
360.158.16.1	branch fitting PE-HD 88.5G d40/32	0.054	0.12
367.135.16.1	branch fitting PE-HD 45G d110/110	0.526	1.20
367.125.16.1	Geberit HDPE Y-branch fitting 45°, dia.	0.455	1.04
367.112.16.1	branch fitting PE-HD 45G d110/50	0.428	0.98
367.115.16.1	branch fitting PE-HD 45G d110/56	0.428	0.98
367.120.16.1	branch fitting PE-HD 45G d110/63	0.447	1.02
367.130.16.1	branch fitting PE-HD 45G d110/90	0.471	1.08
367.109.16.1	branch fitting PE-HD 45G d110/40	0.412	0.94
367.610.16.1	branchball 4x PE-HD 88.5/90G d110/110	0.606	1.39
368.610.16.1	branchball 4x PE-HD 88.5/90G d125/110	0.680	1.56
365.610.16.1	branchball 4x PE-HD 88.5/90G d75/75	0.284	0.65
364.610.16.1	branchball 4x PE-HD 88.5/90G d63/63	0.242	0.55
369.610.16.1	branchball 4x PE-HD 88.5/90G d160/110	1.211	2.77
367.235.16.1	branch fitting 2x PE-HD 45G d110/110	1.466	3.36
367.212.16.1	branch fitting 2x PE-HD 45G d110/50	0.474	1.09
367.209.16.1	branch fitting 2x PE-HD 45G d110/40	0.459	1.05
261.252.16.1	bend PE-HD 90G d110	0.250	0.57
367.045.16.1	bend PE-HD 45G d110 L6	0.169	0.39
369.045.16.1	bend PE-HD 45G d160 L6.9	0.406	0.93
365.045.16.1	bend PE-HD 45G d75 L5	0.067	0.15
363.045.16.1	bend PE-HD 45G d56 L4.5	0.045	0.10
366.045.16.1	bend PE-HD 45G d90 L5.5	0.100	0.23
370.045.16.1	bend PE-HD 45G d200	1.386	3.17
364.045.16.1	bend PE-HD 45G d63 L5	0.050	0.11
368.045.16.1	bend PE-HD 45G d125 L6.5	0.230	0.53
367.088.16.1	bend PE-HD 88.5G d110 L9.5	0.249	0.57

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
361.088.16.1	bend PE-HD 88.5G d50 L6	0.049	0.11
366.088.16.1	bend PE-HD 88.5G d90 L8	0.142	0.33
363.088.16.1	bend PE-HD 88.5G d56 L6.5	0.060	0.14
365.088.16.1	bend PE-HD 88.5G d75 L7.5	0.098	0.22
369.088.16.1	bend PE-HD 88.5G d160 L12	0.680	1.56
364.088.16.1	bend PE-HD 88.5G d63 L7	0.074	0.17
368.088.16.1	bend PE-HD 88.5G d125 L10	0.346	0.79
361.045.16.1	bend PE-HD 45G d50 L4.5	0.038	0.09
360.045.16.1	bend PE-HD 45G d40 L4	0.028	0.06
367.055.16.1	bend PE-HD 90G d110 L27/10	0.470	1.08
361.055.16.1	bend PE-HD 90G d50 L18/8	0.092	0.21
366.055.16.1	bend PE-HD 90G d90 L24/9	0.275	0.63
364.055.16.1	bend PE-HD 90G d63 L21/5	0.137	0.31
365.055.16.1	bend PE-HD 90G d75 L21/7	0.177	0.41
360.055.16.1	bend PE-HD 90G d40 L15/3	0.059	0.14
369.055.16.1	bend PE-HD 90G d160 L20/14	0.859	1.97
379.055.16.1	bend PE-HD 90G d32 L10/3	0.030	0.07
368.055.16.1	bend PE-HD 90G d125 L20/11	0.485	1.11
367.046.16.1	bend PE-HD 45G d110 L14.7/6	0.293	0.67
367.015.16.1	bend PE-HD 15G d110 L18/7 welded	0.374	0.86
367.030.16.1	bend PE-HD 30G d110 L19.5/8.5 welded	0.416	0.95
367.876.16.1	bend PE-HD 90G d110 L30/6	0.477	1.09
369.030.16.1	bend PE-HD 30G d160 L9.5/9.5 welded	0.596	1.36
366.876.16.1	bend PE-HD 90G d90 L27/5	0.286	0.65
369.015.16.1	bend PE-HD 15G d160 L7.5/7.5 welded	0.498	1.14
368.030.16.1	bend PE-HD 30G d125 L12/9 welded	0.395	0.90
368.015.16.1	bend PE-HD 15G d125 L10.5/7.5 welded	0.340	0.78
364.063.16.1	bend PE-HD 90G d63/56 L7/7.3	0.053	0.12
365.051.16.1	bend PE-HD 88.5G d75 L21/11.5 welded	0.209	0.48
363.062.16.1	bend PE-HD 90G d56/50 L7/3.3	0.043	0.10
363.051.16.1	bend PE-HD 88.5G d56 L21/8.5 welded	0.134	0.31
364.062.16.1	bend PE-HD 90G d63/50 L7/3.7	0.052	0.12
367.051.16.1	bend PE-HD 88.5G d110 L27/14.5	0.536	1.23
365.046.16.1	bend PE-HD 45G d75 L9.1/5	0.093	0.21
363.055.16.1	bend PE-HD 90G d56 L21/4	0.114	0.26

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
364.874.16.1	bend PE-HD 90G d63/56 L5	0.040	0.09
361.872.16.1	bend PE-HD 90G 50/40 L4	0.027	0.06
363.873.16.1	bend PE-HD 90G d56/50 L4	0.029	0.07
364.873.16.1	bend PE-HD 90G d63/50 L5	0.040	0.09
367.163.16.1	brnFtg swept entry PE-HD 88.5G d110/110	0.390	0.89
367.003.16.1	breeches branch PE-HD 2x90G d110/110	1.200	2.75
367.458.16.1	breeches branch PE-HD 2x90G d110/110	1.112	2.55
361.498.16.1	breeches branch PE-HD 2x90G d50/50	0.064	0.15
363.465.16.1	breeches branch PE-HD 2x30G d56/56	0.041	0.09
363.457.16.1	breeches branch PE-HD 2x90G d56/50	0.233	0.53
367.481.16.1	breeches branch PE-HD 2x30G d110/110	0.729	1.67
367.480.16.1	breeches branch PE-HD 2x30G d110/90	0.423	0.97
365.470.16.1	breeches branch PE-HD 2x30G d75/63	0.200	0.46
361.462.16.1	breeches branch PE-HD 2x30G d50/50	0.115	0.26
364.465.16.1	breeches branch PE-HD 2x30G d63/56	0.160	0.37
361.459.16.1	breeches branch PE-HD 2x30G d50/40	0.090	0.21
363.462.16.1	breeches branch PE-HD 2x30G d56/50	0.122	0.28
364.462.16.1	breeches branch PE-HD 2x30G d63/50	0.139	0.32
365.465.16.1	breeches branch PE-HD 2x30G d75/56	0.176	0.40
367.335.16.1	branchball 2x PE-HD 88.5/90G d110/110	0.579	1.33
367.285.16.1	branchball 2x PE-HD 88.5/180G d110/110	0.584	1.34
367.330.16.1	branchball 2x PE-HD 88.5/90G d110/90	0.540	1.24
367.280.16.1	branchball 2x PE-HD 88.5/180G d110/90	0.541	1.24
367.385.16.1	branchball 2x PE-HD 88.5/135G d110/110	0.572	1.31
366.330.16.1	branchball 2x PE-HD 88.5/90G d90/90	0.362	0.83
366.280.16.1	branchball 2x PE-HD 88.5/180G d90/90	0.365	0.84
367.375.16.1	branchball 2x PE-HD 88.5/135G d110/75	0.533	1.22
368.335.16.1	branchball 2x PE-HD 88.5/90G d125/110	0.609	1.39
365.275.16.1	branchball 2x PE-HD 88.5/180G d75/75	0.223	0.51
367.325.16.1	branchball 2x PE-HD 88.5/90G d110/75	0.528	1.21
367.275.16.1	branchball 2x PE-HD 88.5/180G d110/75	0.529	1.21
369.285.16.1	branchball 2x PE-HD 88.5/180G d160/110	1.152	2.64
369.335.16.1	branchball 2x PE-HD 88.5/90G d160/110	1.157	2.65
365.325.16.1	branchball 2x PE-HD 88.5/90G d75/75	0.228	0.52
367.270.16.1	branchball 2x PE-HD 88.5/180G d110/63	0.531	1.22

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
367.320.16.1	branchball 2x PE-HD 88.5/90G d110/63	0.529	1.21
368.285.16.1	branchball 2x PE-HD 88.5/180G d125/110	0.607	1.39
367.315.16.1	branchball 2x PE-HD 88.5/90G d110/56	0.538	1.23
367.265.16.1	branchball 2x PE-HD 88.5/180G d110/56	0.519	1.19
367.380.16.1	branchball 2x PE-HD 88.5/135G d110/90	0.543	1.24
368.385.16.1	branchball 2x PE-HD 88.5/135G d125/110	0.610	1.40
367.262.16.1	branchball 2x PE-HD 88.5/180G d110/50	0.547	1.25
364.270.16.1	branchball 2x PE-HD 88.5/180G d63/63	0.185	0.42
365.375.16.1	branchball 2x PE-HD 88.5/135G d75/75	0.227	0.52
367.370.16.1	branchball 2x PE-HD 88.5/135G d110/63	0.521	1.19
366.380.16.1	branchball 2x PE-HD 88.5/135G d90/90	0.356	0.82
369.385.16.1	branchball 2x PE-HD 88.5/135G d160/110	1.141	2.61
364.320.16.1	branchball 2x PE-HD 88.5/90G d63/63	0.186	0.43
364.370.16.1	branchball 2x PE-HD 88.5/135G d63/63	0.187	0.43
367.362.16.1	branchball 2x PE-HD 88.5/135G d110/50	0.510	1.17
367.365.16.1	branchball 2x PE-HD 88.5/135G d110/56	0.500	1.15
367.605.16.1	branchball 3x PE-HD 88.5/90G d110/110	0.614	1.41
367.600.16.1	branchball 3x PE-HD 88.5/135G d110/110	0.613	1.40
368.605.16.1	branchball 3x PE-HD 88.5/90G d125/110	0.627	1.44
369.605.16.1	branchball 3x PE-HD 88.5/90G d160/110	1.186	2.72
366.605.16.1	branchball 3x PE-HD 88.5/90G d90/90	0.389	0.89
365.605.16.1	branchball 3x PE-HD 88.5/90G d75/75	0.245	0.56
364.605.16.1	branchball 3x PE-HD 88.5/90G d63/63	0.216	0.49
365.600.16.1	branchball 3x PE-HD 88.5/135G d75/75	0.247	0.57
368.600.16.1	branchball 3x PE-HD 88.5/135G d125/110	0.628	1.44
364.600.16.1	branchball 3x PE-HD 88.5/135G d63/63	0.212	0.49
367.581.16.1	reducer PE-HD d110/90 L8 eccentric	0.100	0.23
365.561.16.1	reducer PE-HD d75/50 L8 eccentric	0.048	0.11
368.586.16.1	reducer PE-HD d125/110 L8 eccentric	0.139	0.32
367.576.16.1	reducer PE-HD d110/75 L8 eccentric	0.101	0.23
363.561.16.1	reducer PE-HD d56/50 L8 eccentric	0.039	0.09
369.586.16.1	reducer PE-HD d160/110 L8 eccentric	0.207	0.47
364.566.16.1	reducer PE-HD d63/56 L8 eccentric	0.043	0.10
368.584.16.1	reducer PE-HD d125/110 L16 eccentric	0.266	0.61
367.566.16.1	reducer PE-HD d110/56 L8 eccentric	0.092	0.21

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
367.561.16.1	reducer PE-HD d110/50 L8 eccentric	0.093	0.21
368.566.16.1	reducer PE-HD d125/56 L8 eccentric	0.130	0.30
367.571.16.1	reducer PE-HD d110/63 L8 eccentric	0.094	0.22
363.560.16.1	reducer PE-HD d56/50 concentric	0.036	0.08
363.558.16.1	reducer PE-HD d56/40 L8 eccentric	0.036	0.08
369.588.16.1	reducer PE-HD d160/125 L8 eccentric	0.215	0.49
365.571.16.1	reducer PE-HD d75/63 L8 eccentric	0.050	0.11
361.558.16.1	reducer PE-HD d50/40 L8 eccentric	0.030	0.07
368.585.16.1	reducer PE-HD d125/110 concentric	0.135	0.31
367.580.16.1	reducer PE-HD d110/90 concentric	0.092	0.21
364.561.16.1	reducer PE-HD d63/50 L8 eccentric	0.040	0.09
365.566.16.1	reducer PE-HD d75/56 L8 eccentric	0.050	0.11
366.576.16.1	reducer PE-HD d90/75 L8 eccentric	0.067	0.15
368.571.16.1	reducer PE-HD d125/63 L8 eccentric	0.122	0.28
368.581.16.1	reducer PE-HD d125/90 L8 eccentric	0.125	0.29
364.565.16.1	reducer PE-HD d63/56 concentric	0.041	0.09
361.559.16.1	reducer PE-HD d50/40 concentric	0.030	0.07
363.559.16.1	reducer PE-HD d56/40 concentric	0.034	0.08
366.566.16.1	reducer PE-HD d90/56 L8 eccentric	0.068	0.16
367.575.16.1	reducer PE-HD d110/75 concentric	0.089	0.20
364.560.16.1	reducer PE-HD d63/50 concentric	0.039	0.09
366.571.16.1	reducer PE-HD d90/63 L8 eccentric	0.066	0.15
367.570.16.1	reducer PE-HD d110/63 concentric	0.089	0.20
365.570.16.1	reducer PE-HD d75/63 concentric	0.049	0.11
366.561.16.1	reducer PE-HD d90/50 L8 eccentric	0.067	0.15
367.565.16.1	reducer PE-HD d110/56 concentric	0.097	0.22
368.576.16.1	reducer PE-HD d125/75 L8 eccentric	0.126	0.29
365.560.16.1	reducer PE-HD d75/50 concentric	0.047	0.11
360.557.16.1	reducer PE-HD d40/32 concentric	0.025	0.06
369.535.16.1	reducer PE-HD d160/110 concentric	0.108	0.25

Article number	Product description	Net weight [kg per item]	GWP-fossil, A1-A3 [kg CO_2e/item]
366.575.16.1	reducer PE-HD d90/75 concentric	0.070	0.16
367.560.16.1	reducer PE-HD d110/50 concentric	0.099	0.23
365.565.16.1	reducer PE-HD d75/56 concentric	0.048	0.11
361.557.16.1	reducer PE-HD d50/32 concentric	0.029	0.07
368.580.16.1	reducer PE-HD d125/90 concentric	0.125	0.29
368.570.16.1	reducer PE-HD d125/63 concentric	0.119	0.27
364.558.16.1	reducer PE-HD d63/40 L8 eccentric	0.038	0.09
365.558.16.1	reducer PE-HD d75/40 L8 eccentric	0.046	0.11
366.565.16.1	reducer PE-HD d90/56 concentric	0.060	0.14
368.561.16.1	reducer PE-HD d125/50 L8 eccentric	0.118	0.27
368.575.16.1	reducer PE-HD d125/75 concentric	0.131	0.30
366.560.16.1	reducer PE-HD d90/50 concentric	0.064	0.15
367.558.16.1	reducer PE-HD d110/40 L8 eccentric	0.096	0.22
364.559.16.1	reducer PE-HD d63/40 concentric	0.037	0.08
365.559.16.1	reducer PE-HD d75/40 concentric	0.041	0.09
366.559.16.1	reducer PE-HD d90/40 concentric	0.062	0.14
366.570.16.1	reducer PE-HD d90/63 concentric	0.064	0.15
367.559.16.1	reducer PE-HD d110/40 concentric	0.089	0.20
369.591.16.1	reducer PE-HD d160/140 L8 eccentric	0.230	0.53
370.594.16.5	reducer PE-HD d200/160 L28 eccentric	1.006	2.30
371.596.16.1	reducer PE-HD d250/200 L40.5 eccentric	2.121	4.86
370.584.16.5	reducer PE-HD d200/110 L45.5 eccentric	0.928	2.13
369.584.16.1	reducer PE-HD d160/110 L28 eccentric	0.709	1.62
370.587.16.5	reducer PE-HD d200/125 L41.5 eccentric	0.942	2.16
372.596.16.1	reducer PE-HD d315/200 L58 eccentric	3.949	9.04
369.587.16.1	reducer PE-HD d160/125 L24 eccentric	0.666	1.53
372.598.16.1	reducer PE-HD d315/250 L43.5 eccentric	3.569	8.17
370.055.16.1	segment bend PE-HD 90G d200 welded	2.048	4.69
370.030.16.1	segment bend PE-HD 30G d200 welded	1.461	3.35

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier. The process involved reviewing results, documents and compliance with the reference standards, ISO 14025, ISO 14040 and ISO 14044 following the process and checklists of the programme operator for:

- This Environmental Product Declaration
- The Life Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online.

This EPD has been generated by the One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorised verifier acting for EPD Hub Limited

20 August 2024



EPD Hub
VERIFIED ISO 14025