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TECHNICAL DATASHEET



STENI Terra

MATERIAL DATA (23 °C RF 45-	60 %):	Value	Unit	Reference
Thickness			5 ± 0.5	mm	STENI quality system
Weight			9,5 ± 10 %	kg/m²	STENI quality system
Density			1960 ± 3 %	kg/m³	STENI quality system
Length and width			± 2	mm	STENI quality system
Edge straightness			± 1	mm	STENI quality system
Drilling position tolerance			± 5	mm	STENI quality system
Diagonal deviation			≤ 3	mm	STENI quality system
SURFACE:					
Front side of panel: (Untreated natural sand)		Grain of sand size	1,0 – 3,0	mm	STENI quality system
Front side quality: (5 m dista Uniform surface normal da expression without craters and lack of sand) (7 m dista		for outside use; tance 90° viewing with daylight without sun) for inside use; tance 90° viewing with illumination)	Not visible		STENI quality system
Edge of panel:	Untreated; (small defects adjoining to surface)		Accepted		STENI quality system
Back side of panel is untreated. Minor defects.			Accepted		STENI quality system
PHYSICAL DATA:					
Flexural strength			≥ 30	N/mm ²	CSTB method
Elasticity module			≥ 5000	N/mm ²	CSTB method
Impact strength			NPD	kJ/m ²	
Tensile strength (length and width direction)			NPD	N/mm ²	
Critical radius		< 3,5	m	STENI quality system	
Resistance to strong impact		height of ball drop	3,5	m	NT Build 066
Resistance of pull through panel (drilled hole d=4,5mm) Steni fixing screw (4,0 * 28/ 33)			0,6	kN	EN 320:1993, interpolated
Emission			NPD	μg/(m² h)	EN ISO 16000-9:2006
Thermal conductivity Λ _p			0,55	W/(m K)	SINTEF NBI
THERMAL PROPE	RTIES:				
Dimensional stability. Cumulative change max			0,04	%	NS EN 438-2:2005, part 18
Temperature expansion (-20 °C to +65 °C)			0,021- 0,026	mm/(m K)	SINTEF NBI
Water vapor resistance			20,2·10 ¹⁰	(m²sPa)/kg	ASTM E 96-66, interpolated
Water vapor resistance S _d			40	m	SINTEF NBI, interpolated
Permeability of water vapour			49.5·10 ⁻¹³	kg/(m²s Pa)	ASTM E 96-66, interpolated
Water absorption 1 m deep: After 24 hours			ca. 0,5	,	
(25 °C 100% RH)		After 28 days	ca. 2,0	%	ASTM D-570
Frost resistance			> 300	Cycle	SINTEF NBI
FIRE RESISTANCE					
Used as ventilated facade panel (surface)			NPD	Euro Class	EN 13501-1
ENVIRONMENTAL					
Global warming			NPD	CO ₂ ekv/m ²	
Total energy			NPD	MJ/m ²	