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No./Revision: 4039-23

**Name and address of certificate holder**

Conformity marks covered by the certificate

Uponor Infra Oy  
P.O. Box 21  
FI-15561 NASTOLA

**Information regarding the certificate holder/manufacturer**

<b>Contact person</b> Jaana Hallikas	<b>Telephone</b> +358 20 129 211	<b>Telefax</b> +358 20 129 210
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<b>Manufacturer</b>	<b>Place of manufacture</b> Nastola, Finland	

**Product covered by the certificate**

<b>Type of product</b> Plastic piping systems for non-pressure underground drainage and sewerage. Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE).	<b>Standard Normative document</b> EN 13476	<b>Specific rules</b> SBC 13476
<b>Specification of product</b> Structured-wall piping systems of polypropylene (PP) and polyethylene (PE) according to annex 1. Approved raw materials and sealings according to annex 2 (confidential). Inspection of production: VTT-S-05300-06, SP FX112026.		

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**INSPECTA SERTIFIJOINTI OY**

Mikko Törmänen, Managing Director

Certificate No.

4039-23

Date

2018-05-24

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**Certificate holder**

Uponor Infra Oy  
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**UPONOR sewer system**

Material

**Duplex**

PP

Wall construction type

B

Colour

- outer layer

reddish brown or black

- inner layer

grey or green

**Pipes:**

Ring stiffness

SN 8

Application area

UD

Diameters/OD, mm

160 - 315

(- size groups 1 - 2)

Application area

U

Diameters/OD, mm

400

(- size group 2)

**Trade name****UPONOR IQ pipes**

Material

PP

Wall construction type

B

Colour

- outer layer

black

- inner layer

grey and white

Ring stiffness

SN 8

Application area

U

Dimensions/ID; mm

400 and 500

(- size group 2)

Application area

UD

Dimensions/OD; mm

200, 250 and 315

(- size groups 1 - 2)

**Trade name****UPONOR Ultra Double**

Material

PP

Wall construction type

B

Colour

- outer layer

brown

- inner layer

grey and white

Ring stiffness

SN 8

Application area

U

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- Dimensions/OD; mm (- size groups 2 - 3)	450 and 560
Application area	UD
- Dimensions/OD; mm (- size groups 1 - 2)	200, 250 and 315

**UPONOR underground drainage Ultra Classic**

Material	PP
Wall construction type	A1
Colour	
- outer layer	brown or black
- inner layer	brown, grey or white

**Pipes:**

With and without sockets

Application area	UD
Ring stiffness	SN 4 and SN 8
Diameters/OD, mm (- size group 1)	110 - 200
Ring stiffness	SN 8
Diameters/OD, mm (- size group 2)	250 - 400

**Trade name****Weholite**

Material	PE
Wall construction type	A2
Pipes:	
Ring stiffness	SN 4 and SN 8
Application area	UD
Diameters/OD, mm (- size group 2)	315
Application area	U
Diameters/OD, mm (- size group 2)	400
Diameters/ID, mm (- size groups 2 - 3)	400 - 1200
Socket pipes:	
Ring stiffness	SN 4 and SN 8

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Application area	UD
Diameters/OD, mm (- size group 2)	315
Application area	U
Diameters/OD, mm (- size group 2)	400
Diameters/ID, mm (- size groups 2 - 3)	400 - 1000

**FITTINGS:**

<b>UPONOR sewer system</b>	<b>Ultra Rib 2</b>
Material	PP
Wall construction type	B
Colour	reddish brown
Ring stiffness	SN 8
Application area	UD
Bends, Branches and Other fittings:	
Diameters/OD, mm (- size groups 1 - 2)	160 - 315
Application area	U
Bends, Branches and Other fittings:	
Diameters/OD, mm (- size group 2)	400 - 500
Designation of production place	1