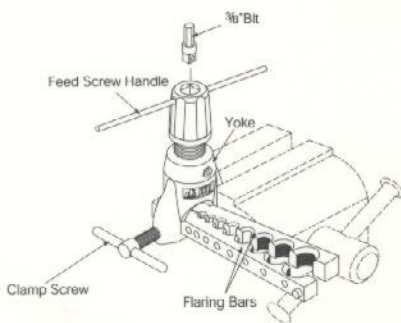


FTE - 800 Eccentric Cone Flaring Tool



Operating Instructions

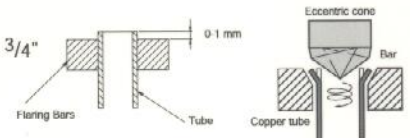
To slide the bars into the yoke it is necessary to take out 1 of the 2 stop screws at the hinged end of the bars. Then open the bars and manoeuvre the bars until they can slide into the yoke.

- If you intend to always keep the bars assembled in the yoke you can put both screws back in.
- If you intend to each time disassemble the bars from the yoke to store away, it will be more handy to leave out 1 of the 2 screws

1. Cut and ream tubing.
2. Back off Feed Screw Handle and Clamp Screw to permit Flaring Bars to slide freely through Yoke. Slide yoke to hinged end of Flaring Bars.
3. Insert tube into proper size opening and close Flaring Bars. Push tube up from bottom of tool until it is about 1 mm above top of Flaring Bars.
4. Slide Yoke forward over tube until arrow on Yoke meets line on Flaring Bars. Tighten Clamp Screw firmly.
5. Turn Feed Screw handle clockwise until pressure kick-out releases. A few additional turns before backing off will burnish flare.
6. Back off Feed Screw handle as far as it will go. Release Clamp Screw and slide Yoke back. Remove tube. If tube tends to stick, tighten Clamp Screw against tapered end of bars. This action will force bars open.

Spare Parts

- FTE-080** Inch Bar 1/8", 3/16", 1/4", 5/16", 3/8", 1/2", 5/8" and 3/4"
FTE-080-M Metric Bar 6, 8, 10, 12, 14, 15, 16 and 18 mm
FTE-089-Y Yoke
FTE-089-A 3/8" Adapter



FTE-800-IM



FTE-800-IMT



FTE-800-IMTRW



FTE-800-IMTRWSP