epd-norge
Global program operatør

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Mapefill N-LH

MAPEI
ADHESIVES · SEALANTS · CHEMICAL PRODUCTS FOR BUILDING

The Norwegian EPD Foundation

Owner of the declaration:
Mapei

Product:
Mapefill N-LH

Declared unit:
1 kg

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 009:2021 Part B for Technical - Chemical products for building and construction industry

Program operator:
The Norwegian EPD Foundation

Declaration number:
NEPD-9532-9198

Registration number:
NEPD-9532-9198

Issue date:
31.03.2025

Valid to:
31.03.2030

EPD software:
LCAno EPD generator ID: 730340

General information

Product

Mapefill N-LH

Owner of the declaration:

Mapei
Contact person: Environmental sustainability
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Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
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Manufacturer:

Mapei AS

Declaration number:

NEPD-9532-9198

Place of production:

Mapei AS
Vallsetvegen 6
2120 Sagstua, Norway

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 009:2021 Part B for Technical - Chemical products for building and construction industry

Management system:

ISO 9001, ISO 14001 and ISO 45001

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Organisation no:

911 103 079

Declared unit:

1 kg Mapefill N-LH

Issue date:

31.03.2025

Declared unit with option:

A1-A3, A4, A5, C1, C2, C3, C4, D

Valid to:

31.03.2030

Year of study:

2023

Functional unit:

Functional unit is not covered by this PCR.

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway. NEPDT105

Developer of EPD: Laura Carettoni

Reviewer of company-specific input data and EPD: Marco Mazzetti

Verification of EPD tool:

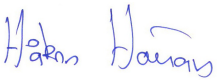
Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools. NEPDT73

Third party verifier:

Linda Høibye, Life Cycle Assessment Consulting

(no signature required)

Approved:



Håkon Hauan, CEO EPD-Norge

Product

Product description:

Mapefill N-LH is a special grouting mortar for anchoring, strengthening and repairing concrete structures. Mapefill N-LH is a factory produced dry mortar consisting of sulfate-resistant Portland cement, graded aggregate and special formulated additives. Which mixed with water gives a shrink compensated, easy flow, highly pumpable mortar. Mixed with water Mapefill N-LH is a shrink-compensated, easy workable mortar with high flow which ensure excellent filling without segregation. The use of low-heat cement reduces the risk for overheating even at large volumes. Mapefill N-LH is supplied in 25 kg bags, 1000 kg big-bag and bulk.
For more information see the TDS (Technical Data Sheet) on Mapei AS website (www.mapei.com/NO).

Product specification

Materials	kg	%
Additives	0,0031	0,31
Cement	0,40	40,16
Filler	0,57	57,61
Inorganic Binder	0,019	1,90
Total	0,99	100,00

Packaging	kg	%
Packaging	0,02	100,00
Total incl. packaging	1,02	100,00

Technical data:

Mapefill N-LH meets the main requirements of EN 1504-9 (“Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - General principles for the use of products and systems”), and the minimum requirements for EN 1504-3 (“Structural and non-structural repair”) for R4-class structural mortars, and by EN 1504-6 (“Anchoring of reinforcing steel bar”).

Market:

Nordic & Baltic countries

Reference service life, product

The reference service life of the product is similar to the service life of the building.

Reference service life, building

60 years

LCA: Calculation rules

Declared unit:

1 kg Mapefill N-LH

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

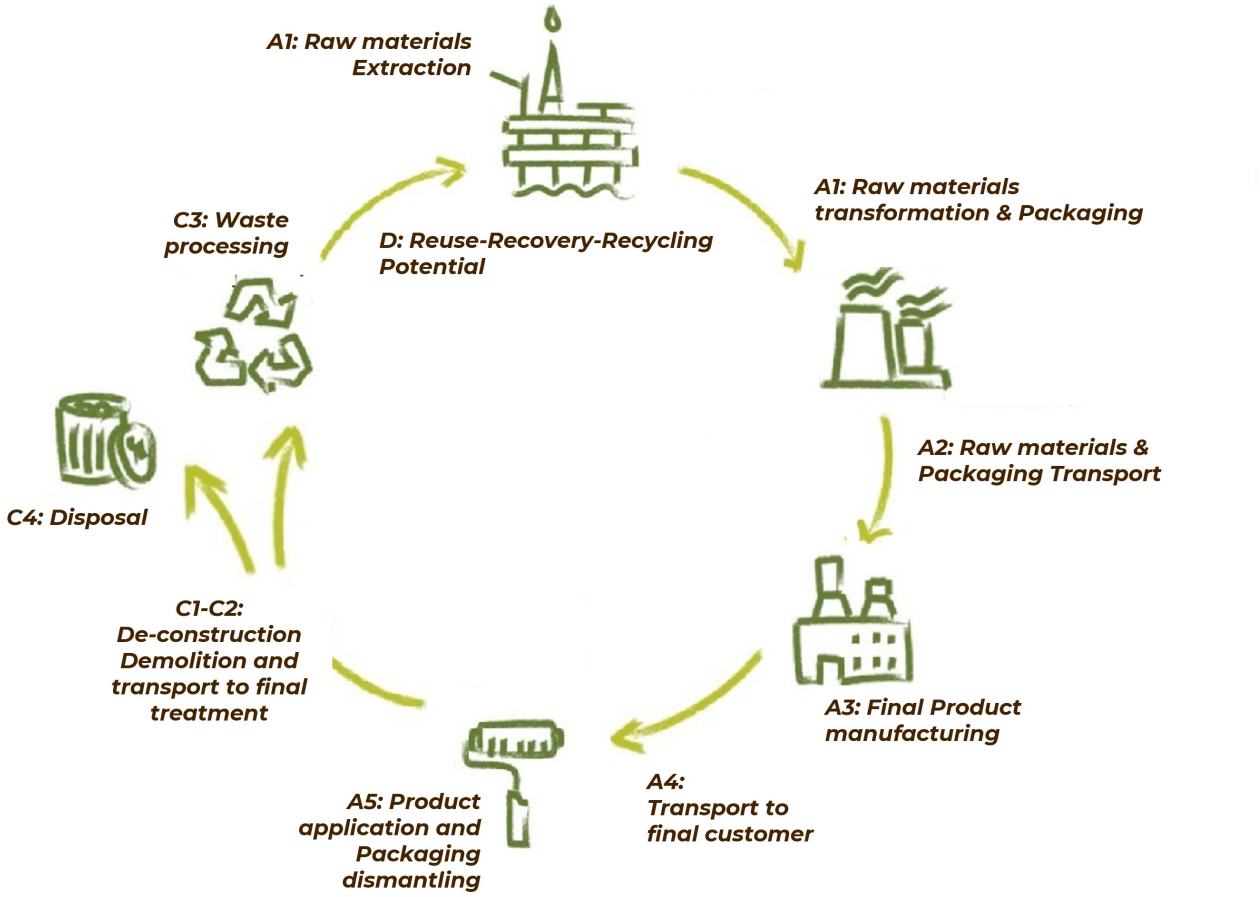
Materials	Source	Data quality	Year
Additives	Ecoinvent 3.6	Database	2019
Additives	Supplier	EPD	2021
Cement	Supplier	EPD	2023
Filler	ecoinvent 3.6	Database	2019
Filler	Supplier	EPD	2021
Inorganic Binder	ecoinvent 3.6	Database	2019
Packaging	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:

The approach is "cradle to gate" (A1–A3) with modules C1–C4 and module D and optional modules (A1–A3 + A4 – A5 + C + D). The production process starts from raw materials, that are purchased from external and intercompany suppliers and stored in the plant. Bulk raw materials are stored in specific silos and added automatically in the production mixer, according to the formula of the product. Other raw materials, supplied in bags, big bags or tanks, are stored in the warehouse and added automatically or manually in the mixer. The production is a discontinuous process, in which all the components are mechanically mixed in batches. The semi-finished product is then packaged, put on wooden pallets and stored in the finished products warehouse. The quality of final products is controlled before the sale.



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

The results of stage A4 in the table of this EPD refer to domestic transport set by the PCR. This product may also be delivered to the countries in the table "Additional A4 information". To calculate the GWP of transportation to these countries, the result GWPtot of module A4 from this EPD shall be multiplied by the multiplication factors below. The installation phase (A5) includes the water to be added and the electricity consumption for mixing. The packaging is collected and sent to treatment. The demolition phase (C1) includes the electricity for demolition. The transport of waste is carried out by truck over 100 km (C2). It is assumed that 30% of the product is disposed into landfill and 70% is collected and recycled. Module D contains credits from the recycling of the fraction of product in module C3, at the end of life, the product can be collected and recycled for use in substitution of virgin raw aggregates.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km) - RER	36,7 %	300	0,043	l/tkm	12,90

Transport from production place to user (A4)	Unit	Value			
Oslo, Norway (truck 90km)	multiplication factor * GWP (A4)	0,3			
Kristiansand, Norway (truck 400km)	multiplication factor * GWP (A4)	1,33			
Stavanger, Norway (truck 640km)	multiplication factor * GWP (A4)	2,13			
Bergen, Norway (truck 530km)	multiplication factor * GWP (A4)	1,77			
Trondheim, Norway (truck 420km)	multiplication factor * GWP (A4)	1,4			
Tromsø, Norway (truck 1700km)	multiplication factor * GWP (A4)	5,67			
Stockholm, Sweden (truck 500km)	multiplication factor * GWP (A4)	1,67			
Helsinki, Finland (truck 1200km, ferry 100km)	multiplication factor * GWP (A4)	4,23			
Copenhagen, Denmark (truck 680km)	multiplication factor * GWP (A4)	2,27			

Assembly (A5)	Unit	Value			
Electricity, European average (kWh)	kWh/DU	0,0080			
Water, tap water (kg)	kg	0,11			
Waste, packaging, paper bag, to average treatment (kg)	kg	0,0034			
Waste, packaging, pallet, EUR wooden pallet, single use, to average treatment (kg)	kg	0,020			

De-construction demolition (C1)	Unit	Value			
Demolition of building per kg of cement-based product (kg)	kg/DU	1.00			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 7.5-16 tonnes, EURO 6 (km) - RER	35,4 %	100	0,056	l/tkm	5,60

Waste processing (C3)	Unit	Value			
Waste treatment of cement-based product after demolition (kg)	kg	0,70			

Disposal (C4)	Unit	Value			
Disposal of cement-based product in landfill (kg)	kg	0,30			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of primary aggregates with crushed recycled cement-based products (kg)	kg	0,70			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact										
	Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	2,98E-01	5,00E-02	3,81E-02	6,14E-03	2,19E-02	5,04E-04	1,29E-03	-1,64E-03
	GWP-fossil	kg CO_2 -eq	3,34E-01	5,00E-02	1,88E-03	6,12E-03	2,18E-02	4,97E-04	1,28E-03	-1,60E-03
	GWP-biogenic	kg CO_2 -eq	-3,59E-02	2,07E-05	3,63E-02	1,57E-05	1,01E-05	4,29E-06	1,09E-06	-3,20E-05
	GWP-luluc	kg CO_2 -eq	8,68E-05	1,78E-05	3,13E-06	5,25E-06	9,45E-06	6,88E-07	2,52E-07	-1,08E-06
	ODP	kg CFC11 -eq	1,25E-08	1,13E-08	2,08E-10	1,04E-09	4,79E-09	9,80E-11	6,26E-10	-2,92E-10
	AP	mol H+ -eq	9,06E-04	1,44E-04	1,21E-05	5,42E-05	6,28E-05	4,02E-06	1,25E-05	-1,44E-05
	EP-FreshWater	kg P -eq	4,37E-06	3,99E-07	1,44E-07	2,41E-07	2,00E-07	3,14E-08	9,59E-09	-4,26E-08
	EP-Marine	kg N -eq	2,33E-04	2,84E-05	2,90E-06	2,00E-05	1,19E-05	1,18E-06	4,70E-06	-5,00E-06
	EP-Terrestial	mol N -eq	2,21E-03	3,18E-04	3,26E-05	2,19E-04	1,33E-04	1,36E-05	5,18E-05	-5,88E-05
	POCP	kg NMVOC -eq	7,43E-04	1,22E-04	8,38E-06	6,07E-05	5,09E-05	3,64E-06	1,48E-05	-1,55E-05
	ADP-minerals&metals[1]	kg Sb-eq	1,24E-01	1,38E-06	2,03E-08	2,17E-08	7,88E-07	6,31E-09	1,14E-08	-1,42E-07
	ADP-fossil[1]	MJ	1,80E+00	7,56E-01	3,37E-02	9,88E-02	3,26E-01	1,54E-02	4,15E-02	-2,71E-02
	WDP[1]	m^3	1,92E+01	7,31E-01	4,42E-01	6,69E-01	3,90E-01	1,70E+00	8,73E-02	-1,27E+00

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators										
Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PM	Disease incidence	7,48E-09	3,06E-09	7,70E-11	5,10E-09	1,22E-09	6,40E-11	2,67E-10	-3,07E-10
	IRP[2]	kgBq U235 -eq	1,39E-02	3,30E-03	2,61E-04	6,23E-04	1,43E-03	2,59E-04	1,80E-04	-2,49E-04
	ETP-fw[1]	CTUe	4,89E+00	5,60E-01	2,69E-02	6,07E-02	2,54E-01	1,09E-02	2,05E-02	-2,79E-02
	HTP-c[1]	CTUh	5,00E-11	0,00E+00	2,00E-12	2,00E-12	0,00E+00	1,00E-12	1,00E-12	-1,00E-12
	HTP-nc[1]	CTUh	2,43E-09	6,12E-10	5,80E-11	5,80E-11	3,06E-10	1,00E-11	1,20E-11	-3,40E-11
	SQP[1]	dimensionless	5,20E+00	5,29E-01	1,05E-02	1,73E-02	1,94E-01	8,73E-03	1,51E-01	6,15E-02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use										
Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	PERE	MJ	5,37E-01	1,08E-02	5,38E-03	8,78E-03	5,55E-03	7,95E-03	6,38E-04	-6,35E-03
	PERM	MJ	3,26E-01	0,00E+00	-3,26E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PERT	MJ	8,62E-01	1,08E-02	-3,20E-01	8,78E-03	5,55E-03	7,95E-03	6,38E-04	-6,35E-03
	PENRE	MJ	1,75E+00	7,56E-01	3,37E-02	9,89E-02	3,26E-01	1,54E-02	4,15E-02	-2,86E-02
	PENRM	MJ	2,06E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	PENRT	MJ	1,78E+00	7,56E-01	3,37E-02	9,89E-02	3,26E-01	1,54E-02	4,15E-02	-2,86E-02
	SM	kg	5,36E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	RSF	MJ	2,54E-03	3,87E-04	3,78E-04	6,18E-04	2,00E-04	0,00E+00	1,32E-05	-1,30E-04
	NRSF	MJ	6,87E-01	1,38E-03	1,35E-04	1,47E-04	7,28E-04	0,00E+00	3,79E-05	-1,33E-04
	FW	m^3	1,88E-03	8,08E-05	1,38E-04	4,00E-05	3,89E-05	2,64E-05	4,94E-05	-9,96E-04

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	HWD	kg	4,58E-03	3,90E-05	4,05E-06	8,21E-06	1,81E-05	1,54E-06	0,00E+00	-6,54E-06
	NHWD	kg	4,27E-02	3,68E-02	2,35E-02	2,13E-04	1,29E-02	4,87E-05	3,00E-01	-1,98E-04
	RWD	kg	1,13E-05	5,15E-06	1,91E-07	6,95E-07	2,20E-06	1,63E-07	0,00E+00	-2,15E-07

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	3,08E-03	0,00E+00	3,16E-03	0,00E+00	0,00E+00	7,00E-01	0,00E+00	0,00E+00
	MER	kg	3,22E-03	0,00E+00	2,01E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	EEE	MJ	1,04E-03	0,00E+00	1,40E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	EET	MJ	1,57E-02	0,00E+00	2,12E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9,0 E-03 = 9,0*10-3 = 0,009"
*INA Indicator Not Assessed

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	9,88E-03

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Norway (kWh)	ecoinvent 3.6	24,33	g CO2-eq/kWh

Dangerous substances

The product contains substances given by the REACH Candidate list that are less than 0,1 % by weight.

Indoor environment

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products									
Indicator	**Unit**	A1-A3	A4	A5	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	3,31E-01	5,00E-02	1,98E-03	6,30E-03	2,19E-02	4,98E-04	1,29E-03	-1,71E-03

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

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EN 1504-6 "Anchoring of reinforcing steel bar".
EN 1504-9 “Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - General principles for the use of products and systems”.

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ECO PLATFORM EPD VERIFIED	ECO Platform ECO Portal	web: web:	www.eco-platform.org ECO Portal