

ENVIRONMENTAL PRODUCT DECLARATION



In accordance with
EN 15804+A2
& ISO 14025 / ISO 21930

Service connection valves

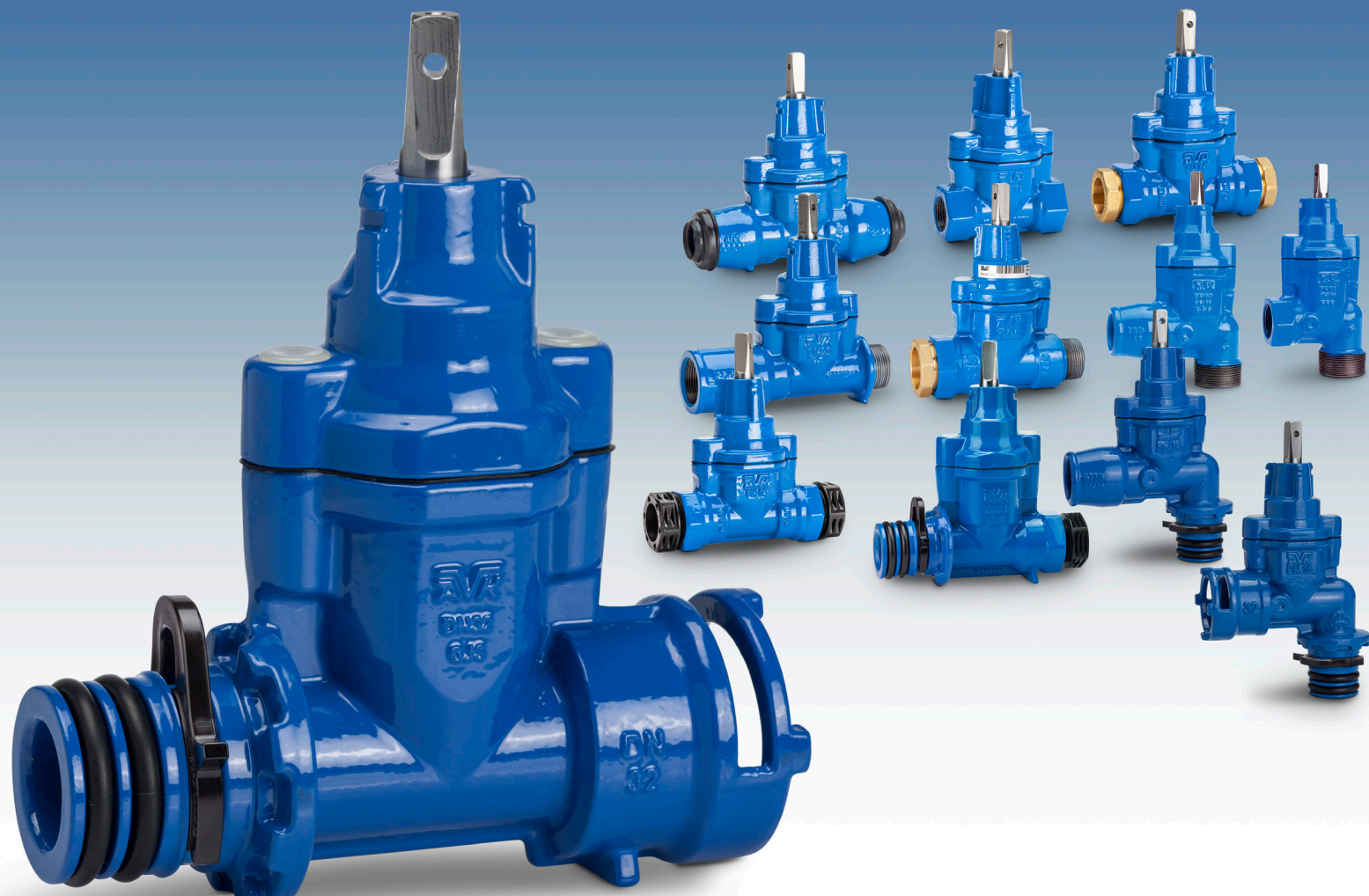
AVK International A/S

EPD HUB, HUB-2398

Published on 22 December 2024, Last updated on 23 January 2025, Valid until 22 December 2029



Created with One Click LCA



GENERAL INFORMATION

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

ABOUT THE MANUFACTURER

AVK International A/S is part of the AVK Group, a privately owned Danish company employing +5,300 people worldwide. At AVK International A/S, we manufacture valves and accessories, and thanks to additional product types from other AVK factories, we are able to offer a very wide selection of high-quality products.

AVK is certified according to the internationally accepted ISO 14001 and ISO 50001 standards, which provide a foundation for eco-management and energy management, as well as to the ISO 9001, ISO 29001 and ISO 45001 standards.

MANUFACTURER	
Manufacturer	AVK International A/S
Address	Smedeskovvej 40, 8464 Galten, Denmark
Contact details	julvib@avk.dk
Website	www.avkvalves.eu

EPD STANDARDS, SCOPE AND VERIFICATION	
Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Julie Vibe, AVK International A/S
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification
EPD verifier	Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

PRODUCT	
Product name	Service connection valve
Additional labels	Series 03 - Service connection valves, Series 11 - Service connection angle valves and Series 103 - Supa Lock service connection valves
Product reference	See annex
Place of production	Galten, Denmark
Period for data	01/10/2022 - 30/09/2023
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3	+7,6%/-3,4%

ENVIRONMENTAL DATA SUMMARY	
Declared unit	1 kg of Service Connection Valve
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	3.54E+00
GWP-total, A1-A3 (kgCO ₂ e)	3.46E+00
Secondary material, inputs (%)	39
Secondary material, outputs (%)	83.5
Total energy use, A1-A3 (kWh)	14.2
Net freshwater use, A1-A3 (m ³)	0.04

PRODUCT AND MANUFACTURER

PRODUCT DESCRIPTION VP-009

AVK International's resilient seated service connection valves are designed for underground installation, with their primary function being the facilitation of the distribution of drinking water. The valves are part of the intermediate distribution system utilized in combination with the piping system. The valves within this study do not embody any motorized or electric components. AVK International's valves require no maintenance or inspection once installed and are only assumed to need repair/replace-ment if exterior damage is inflicted upon them.

The EPD is an average EPD for products in the series 03, 11 and 103. The EPD was generated using a representative product as the averaging method. The results of the EPD are calculated based on data for the variant 03/30-005 DN32, as this was determined to be the most representative variant.

Further information can be found at www.avkvalves.eu.

PRODUCT RAW MATERIAL MAIN COMPOSITION		
Raw material category	Amount, mass %	Material origin
Metals	90	ROW
Minerals	-	-
Fossil materials	10	EU
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate	
Biogenic carbon content in product, kg C	-
Biogenic carbon content in packaging, kg C	0.023

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg of service connection valve
Mass per declared unit	1 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN VP-027-C

Substances of very high concern	EC	CAS
Brass: lead (Pb)	231-100-4	7439-92-1



PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The valve is made of mainly ductile iron along with components of steel, brass, rubber and plastic. The ductile iron body and bonnet are casted and sourced from China and subsequently processed and coated at AVK International A/S. The steel is received as bars and processed into the stem component. Brass, rubber and plastic components are sourced and received as finished components and assembled into the valve.

The A2 transport of the A1 materials is based on actual distances between the supplier and AVK International A/S.

The assembled valve consists of the following components:

- Epoxy coated ductile iron body and bonnet
- Stainless steel stem and bolts
- Brass and rubber wedge
- Brass thrust collar
- Rubber seals and rings
- POM or brass coupling

Following the assembly of the valve, the valve is pressure tested and packaged. The manufacturing process requires electricity and

fuels for the different equipment as well as natural gas for heating. Ancillary materials used for manufacturing includes mineral oils, tap water and steel shot powder. Production losses have been estimated from production waste accounts. All production waste is sent directly to recycling facilities. The wastewater treatment is also considered. A wooden pallet, fiberboard and cardboard are used as a packaging material for transporting the product from the factory gate.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

An average sales weighted distance for the transportation has been calculated based on sales data with location, transport mode and mass. Vehicle capacity utilization volume factor is assumed to be 1 which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. To be conservative, empty returns are included in this study as implemented through an average load factor in the Ecoinvent transport datapoints. Transportation does not cause losses as product is packaged properly.

Environmental impacts from installation into the building include generation of waste packaging materials (A5) and release of biogenic carbon dioxide from wood pallets. The impacts of material production, its processing and disposal as installation waste are also included. Installation is carried out underground

at an installation depth of 1.2 m and requires excavation. The excavation activity has been calculated based on estimated volume of the valve and the required installation depth.

PRODUCT USE AND MAINTENANCE (B1-B7)

The use phase is not relevant for the life cycle emissions of this product and is therefore not accounted into the assessment. Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

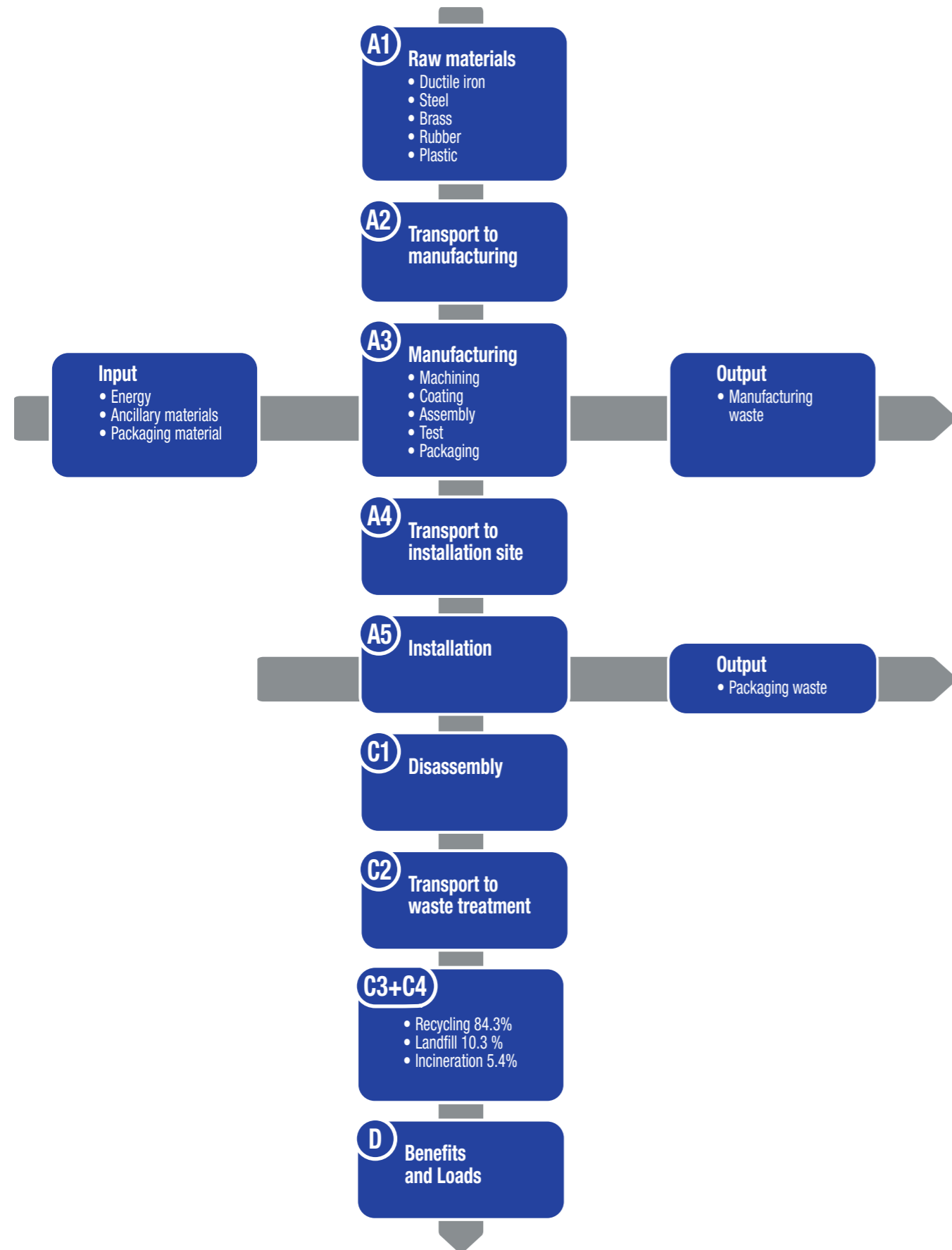
The deconstruction of the valve is expected to mirror the installation (A5). The deconstruction is assumed to be carried out by professionals and the valve is sent to a waste handling site intact, where the disassembly and sorting of materials is carried out. The end-of-life product is assumed to be sent to the closest facilities by lorry and is assumed to be 50 km away (C2). Of the end-of-life product, 84.3 % sent to recycling and 5.4 % to incineration facilities (C3). 10.3 % of the end-of-life product goes to landfill (C4).

Due to the recycling and incineration potential of metals and plastics, the end-of-life product is converted into recycled materials, while energy and heat is produced from material incineration (D). The benefits and loads of waste packaging materials in A5 are also considered in module D.



MANUFACTURING PROCESS

Life cycle stages



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

DATA TYPE	ALLOCATION
Raw materials	No allocation
Packaging material	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY	
Type of average	Multiple products
Averaging method	Representative product
Variation in GWP-fossil for A1-A3	+7,6%/-3,4%

Among the products declared in this EPD, the service connection valve 03/30-005 DN32 has been used as the representative valve. From calculation it was concluded that this valve had the most average weighted distribution of materials and was consequently chosen as the most representative valve. Primary data represents the manufacturing of the 03/30-005 DN32 valve. The data was used to calculate representative impacts for the range of products declared. The valve connection varies in type and materials, but the manufacturing process and the overall material distribution is similar for all included product variants. The variability of the primary data or the emissions between the products did not amount to more than +7,6%/-3,4% of the relevant data.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.



ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF																			
Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	3,15E+00	1,88E-01	2,67E-01	3,60E+00	1,51E-01	9,02E-02	MND	MND	MND	MND	MND	MND	MND	5,38E-03	5,48E-03	1,84E-01	7,30E-04	-8,88E-01
GWP – fossil	kg CO ₂ e	3,14E+00	1,88E-01	3,50E-01	3,68E+00	1,51E-01	6,10E-03	MND	MND	MND	MND	MND	MND	MND	5,38E-03	5,48E-03	1,84E-01	7,30E-04	-8,88E-01
GWP – biogenic	kg CO ₂ e	0,00E+00	0,00E+00	-8,41E-02	-8,41E-02	0,00E+00	8,41E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
GWP – LULUC	kg CO ₂ e	3,32E-03	1,25E-04	4,32E-04	3,88E-03	5,70E-05	1,24E-06	MND	MND	MND	MND	MND	MND	MND	7,38E-07	2,07E-06	2,68E-05	5,21E-07	-1,15E-04
Ozone depletion pot.	kg CFC _{1,1,1} e	4,25E-07	3,85E-08	2,71E-08	4,90E-07	3,77E-08	1,26E-09	MND	MND	MND	MND	MND	MND	MND	1,11E-09	1,26E-09	2,59E-09	2,20E-10	-3,95E-08
Acidification potential	mol H ⁺ e	5,05E-02	5,11E-03	1,18E-03	5,68E-02	5,02E-04	6,29E-05	MND	MND	MND	MND	MND	MND	MND	5,45E-05	2,29E-05	2,60E-04	5,15E-06	-1,48E-02
EP-freshwater ²⁾	kg Pe	2,84E-04	8,34E-07	1,84E-05	3,03E-04	1,08E-06	4,79E-08	MND	MND	MND	MND	MND	MND	MND	2,69E-08	4,27E-08	1,04E-06	5,89E-09	-5,22E-05
EP-marine	kg Ne	4,11E-03	1,25E-03	1,99E-04	5,57E-03	1,11E-04	2,80E-05	MND	MND	MND	MND	MND	MND	MND	2,39E-05	6,81E-06	5,97E-05	1,99E-06	-6,23E-04
EP-terrestrial	mol Ne	5,19E-02	1,39E-02	2,15E-03	6,80E-02	1,24E-03	3,00E-04	MND	MND	MND	MND	MND	MND	MND	2,62E-04	7,51E-05	6,83E-04	1,96E-05	-1,59E-02
POCP ("smog") ³⁾	kg NMVOCe	1,76E-02	3,64E-03	7,71E-04	2,20E-02	4,78E-04	8,32E-05	MND	MND	MND	MND	MND	MND	MND	7,23E-05	2,37E-05	1,85E-04	5,74E-06	-5,94E-03
ADP-minerals & metals ⁴⁾	kg Sbe	9,73E-04	2,95E-07	1,94E-06	9,75E-04	3,70E-07	6,15E-09	MND	MND	MND	MND	MND	MND	MND	3,74E-09	1,50E-08	2,47E-06	1,28E-09	-2,88E-04
ADP-fossil resources	MJ	4,18E+01	2,46E+00	5,73E+00	5,00E+01	2,41E+00	8,48E-02	MND	MND	MND	MND	MND	MND	MND	7,21E-02	8,20E-02	2,75E-01	1,50E-02	-1,02E+01
Water use ⁵⁾	m ³ e depr.	1,27E+00	8,09E-03	1,14E-01	1,40E+00	1,11E-02	7,41E-04	MND	MND	MND	MND	MND	MND	MND	2,74E-04	3,71E-04	9,73E-03	4,89E-05	2,66E-01

1) GWP = Global Warming Potential;

2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3.07 to get PO4e;

3) POCP = Photochemical ozone formation;

4) ADP = Abiotic depletion potential;

5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health.

The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	2,92E-07	8,62E-09	7,81E-09	3,08E-07	1,75E-08	1,56E-09	MND	MND	MND	MND	MND	MND	MND	1,45E-09	5,79E-10	3,66E-09	1,04E-10	-7,98E-08
Ionizing radiation ⁶⁾	kBq U235e	2,75E-01	1,14E-02	8,40E-02	3,70E-01	1,24E-02	4,61E-04	MND	MND	MND	MND	MND	MND	MND	3,34E-04	4,03E-04	2,87E-03	6,79E-05	-3,42E-02
Ecotoxicity (freshwater)	CTUe	5,07E+02	1,69E+00	4,35E+00	5,13E+02	2,01E+00	6,05E-02	MND	MND	MND	MND	MND	MND	MND	4,73E-02	7,19E-02	1,44E+00	1,04E-02	-1,18E+02
Human toxicity, cancer	CTUh	5,42E-07	1,04E-10	3,87E-10	5,43E-07	5,24E-11	7,89E-12	MND	MND	MND	MND	MND	MND	MND	2,72E-12	1,91E-12	4,21E-11	2,52E-13	-9,99E-09
Human tox. non-cancer	CTUh	8,89E-07	1,24E-09	3,92E-09	8,94E-07	2,04E-09	5,91E-11	MND	MND	MND	MND	MND	MND	MND	3,50E-11	7,17E-11	1,69E-09	6,60E-12	-3,11E-07
SQP ⁷⁾	-	2,26E+01	8,73E-01	4,62E+00	2,81E+01	2,80E+00	2,70E-02	MND	MND	MND	MND	MND	MND	MND	9,59E-03	8,22E-02	5,19E-01	3,21E-02	-7,34E+00

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste

disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator;

7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	4,88E+00	1,92E-02	9,77E-01	5,87E+00	3,12E-02	1,40E-03	MND	MND	MND	MND	MND	MND	MND	5,38E-03	5,48E-03	1,84E-01	7,30E-04	-8,88E-01
Renew. PER as material	MJ	4,88E-04	0,00E+00	5,13E-01	5,13E-01	0,00E+00	-5,13E-01	MND	MND	MND	MND	MND	MND	MND	5,38E-03	5,48E-03	1,84E-01	7,30E-04	-8,88E-01
Total use of renew. PER	MJ	4,88E+00	1,92E-02	1,49E+00	6,39E+00	3,12E-02	-5,11E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Non-re. PER as energy	MJ	3,94E+01	2,46E+00	5,63E+00	4,75E+01	2,41E+00	8,48E-02	MND	MND	MND	MND	MND	MND	MND	7,38E-07	2,07E-06	2,68E-05	5,21E-07	-1,15E-04
Non-re. PER as material	MJ	2,43E+00	0,00E+00	-4,19E-02	2,39E+00	0,00E+00	-2,70E-02	MND	MND	MND	MND	MND	MND	MND	1,11E-09	1,26E-09	2,59E-09	2,20E-10	-3,95E-08
Total use of non-re. PER	MJ	4,18E+01	2,46E+00	5,59E+00	4,99E+01	2,41E+00	5,78E-02	MND	MND	MND	MND	MND	MND	MND	5,45E-05	2,29E-05	2,60E-04	5,15E-06	-1,48E-02
Secondary materials	kg	3,90E-01	1,03E-03	7,63E-03	3,99E-01	6,82E-04	6,03E-05	MND	MND	MND	MND	MND	MND	MND	2,69E-08	4,27E-08	1,04E-06	5,89E-09	-5,22E-05
Renew. secondary fuels	MJ	2,33E-03	3,84E-06	1,39E-02	1,62E-02	5,99E-06	1,98E-07	MND	MND	MND	MND	MND	MND	MND	2,39E-05	6,81E-06	5,97E-05	1,99E-06	-6,23E-04
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	2,62E-04	7,51E-05	6,83E-04	1,96E-05	-1,59E-02
Use of net fresh water	m ³	3,75E-02	1,91E-04	3,31E-03	4,10E-02	3,20E-04	2,27E-05	MND	MND	MND	MND	MND	MND	MND	7,23E-05	2,37E-05	1,85E-04	5,74E-06	-5,94E-03

8) PER = Primary energy resources.

ENVIRONMENTAL IMPACT DATA

END OF LIFE – WASTE																			
Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	4,88E+00	1,92E-02	9,77E-01	5,87E+00	2,59E-03	1,60E-04	MND	MND	MND	MND	MND	MND	MND	5,38E-03	5,48E-03	1,84E-01	7,30E-04	-8,88E-01
Non-hazardous waste	kg	4,88E-04	0,00E+00	5,13E-01	5,13E-01	4,50E-02	3,89E-02	MND	MND	MND	MND	MND	MND	MND	5,38E-03	5,48E-03	1,84E-01	7,30E-04	-8,88E-01
Radioactive waste	kg	4,88E+00	1,92E-02	1,49E+00	6,39E+00	1,67E-05	5,40E-07	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

END OF LIFE – OUTPUT FLOWS																			
Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	3,97E-01	3,97E-01	0,00E+00	1,67E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	8,43E-01	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	5,73E-03	5,73E-03	0,00E+00	1,63E-02	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,95E-01	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	1,02E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1. CML / ISO 21930																			
Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	3,04E+00	1,86E-01	3,42E-01	3,57E+00	1,50E-01	7,44E-03	MND	MND	MND	MND	MND	MND	MND	5,32E-03	5,43E-03	1,84E-01	6,82E-04	-8,34E-01
Ozone depletion Pot.	kg CFC ₁₁ e	3,75E-07	3,05E-08	2,31E-08	4,28E-07	2,99E-08	9,99E-10	MND	MND	MND	MND	MND	MND	MND	8,80E-10	1,00E-09	2,13E-09	1,74E-10	-4,18E-08
Acidification	kg SO ₂ e	4,37E-02	4,09E-03	9,85E-04	4,87E-02	4,07E-04	4,49E-05	MND	MND	MND	MND	MND	MND	MND	3,89E-05	1,78E-05	2,08E-04	3,89E-06	-1,28E-02
Eutrophication	kg PO ₄ e	1,55E-02	4,65E-04	6,70E-04	1,66E-02	8,45E-05	7,44E-05	MND	MND	MND	MND	MND	MND	MND	9,24E-06	4,04E-06	8,98E-05	1,18E-05	-3,60E-03
POCP ("smog")	kg C ₂ H ₄ e	2,29E-03	1,07E-04	6,87E-05	2,47E-03	1,86E-05	1,46E-06	MND	MND	MND	MND	MND	MND	MND	9,20E-07	7,05E-07	7,97E-06	1,88E-07	-8,36E-04
ADP-elements	kg Sbe	9,71E-04	2,89E-07	1,93E-06	9,74E-04	3,60E-07	5,91E-09	MND	MND	MND	MND	MND	MND	MND	3,70E-09	1,46E-08	2,47E-06	1,26E-09	-2,88E-04
ADP-fossil	MJ	4,18E+01	2,46E+00	5,72E+00	5,00E+01	2,41E+00	8,48E-02	MND	MND	MND	MND	MND	MND	MND	7,20E-02	8,20E-02	2,74E-01	1,50E-02	-1,02E+01

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter?
Read more online

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited
22.12.2024




ANNEX



INCLUDED VALVE VARIANTS

03/00-010	11/00-010	103/00-003
03/08-013	11/30-010	103/00-034
03/30-005	11/38-010	103/02-003
03/34-001		103/02-034
03/40-005		103/31-003
03/42-001		103/31-034
03/65-005		103/31-034
03/85-005		103/50-003
03/90-005		103/50-034
03/70-005		