Environmental

Product

Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019 for:

Group EPD for Actuation Plates for WC, based on reference product no. 38732000

from

GROHE AG

Programme:	The International EPD [®] System, <u>www.environdec.com</u>
Programme operator:	EPD International AB
EPD registration number:	S-P-07688
Publication date:	2022-12-02
Valid until:	2027-12-01
	An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com







General information

Programme information

Programme:	The International EPD [®] System					
	EPD International AB					
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	Sweden					
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Accountabilities for PCR, LCA and independent, third-party verification

Product Category Rules (PCR)

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product Category Rules (PCR): PCR 2019:14 Construction products and construction services (EN 15804:A2)

PCR review was conducted by: *IVL Swedish Environmental Research Institute, Secretariat of the International EPD System*

Life Cycle Assessment (LCA)

LCA accountability: Susanne Dunschen, TÜV Rheinland Energy GmbH, Am Grauen Stein 33, 51105 Cologne, Germany, <u>carbon@de.tuv.com</u>

Third-party verification

Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:

EPD verification by individual verifier

Third-party verifier: Prof. Ing. Vladimír Kočí, PhD., Prague, Czech Republic, vladimir.koci@lca.cz

Approved by: The International EPD[®] System

Procedure for follow-up of data during EPD validity involves third party verifier:

🗆 Yes 🛛 🖾 No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

Company information



<u>Owner of the EPD:</u> GROHE AG Contact: Tomas Kvillström Phone: +46 733 661418 Email: tomas.kvillstrom@grohe.com Address (Administrative head quarters): Feldmühleplatz 15, 40545 Düsseldorf, Germany

<u>Description of the organisation</u>: GROHE is a global brand for complete bathroom solutions and kitchen fittings and has a total of over 7,000 employees. Since 2014 GROHE has been part of the brand portfolio of LIXIL, a manufacturer of water and housing products. In order to offer "Pure Freude an Wasser", every product is based on the brand values of quality, technology, design and sustainability.

With water at the core of its business, GROHE contributes to LIXIL's corporate responsibility strategy with a resource-saving value chain: from CO₂-neutral production (includes CO₂ compensation projects, more on green.grohe.com), water- and energy-saving product technologies, the removal of unnecessary plastic in the product packaging, all the way to the launch of Cradle to Cradle Certified[®] products.

GROHE has established structures worldwide to systematically comply with legal and regulatory requirements and to continuously improve in the areas of quality, environment, occupational health and safety and energy management. This claim is also served by the regular certification audits at all GROHE production sites worldwide by internal GROHE auditors as well as an independent external certification company (for more information see: <u>https://www.grohe.com/en/corporate/about-company/products/certificates.html</u>).

<u>Product-related or management system-related certifications</u>: The GROHE Group holds certifications for all essential Group facilities according to the international standards ISO 9001 (quality management), ISO 14001 (environmental management), ISO 45001 (health & safety management) and ISO 50001 (energy management).

<u>Name and location of production site(s)</u>: LIXIL EMENA corporate functions are in Düsseldorf (D) and Hemer (D). LIXIL EMENA production sites, that exclusively produce for the GROHE brand, are in Hemer (D), Porta Westfalica (D), Lahr (D), Albergaria (Portugal), Klaeng (Thailand). Distribution centres in Hemer (D) und Porta Westfalica (D). The production site of the target product is a factory of GROHE AG situated in Porta Westfalica, Germany, so the primary activity data of the reference product in the manufacturing stage is inventoried from this factory.

Product information

The EPD covers a group of products of GROHE AG, produced at the Porta Westfalica production site (Germany):

- Actuation plate Skate Air Product no. 38505000
- Skate Air Df Vert W'Pl Alp Wh Product no. 38505SH0
- Nova Cosmopolitan WC wall plate S Product no. 37601GL0
- Arena Cosmopolitan wall plate S Product no. 37624GL0
- Skate Air wall plate Product no. 38505KV0
- Arena Cosmopolitan wall plate S Product no. 37624DL0
- Nova Cosmopolitan WC wall plate S Product no. 37601AL0
- Arena Cosmopolitan wall plate S Product no. 37624DC0
- Arena Cosmopolitan wall plate S Product no. 37624P00
- Skate Pneu Wallplate Alp Wh Product no. 38573SH0
- Nova Cosmopolitan WC wall plate S Product no. 37601DL0
- Nova Cosmopolitan WC wall plate S Product no. 37601A00
- Arena Cosmopolitan wall plate S Product no. 37624BE0
- Nova Cosmopolitan WC wall plate S Product no. 37601EN0
- Wave wall plate WC, white Product no. 38963SH0
- Arena Cosmopolitan wall plate S Product no. 37973DC0
- Arena Cosmopolitan wall plate S Product no. 37973P00
- Skate Air wall plate Product no. 38505KF0
- Skate Cosmo, dual flush Product no. 38732000 (Reference Product)
- Skate Air Df Vert W'Pl Matt CP Product no. 38505P00
- Skate Cosmopolitan Anti-fingerprint Product no. 38732BR0
- Skate Cosmopolitan wall plate S Product no. 37535GL0
- Skate Cosmopolitan wall plate S Product no. 37535DA0
- Skate Cosmopolitan wall plate S Product no. 37535BE0
- Arena Cosmopolitan wall plate S Product no. 37973000
- Arena Cosmopolitan wall plate S Product no. 37973SH0
- Skate Cosmopolitan wall plate Product no. 38732KF0
- Actuation plate Skate Air Product no. 38506000
- Skate Cosmopolitan wall plate S Product no. 37535000
- Skate Air Df Hori W'Pl Alp Wh Product no. 38506SH0
- Skate Cosmopolitan wall plate S Product no. 37535AL0
- Skate Cosmopolitan wall plate S Product no. 37535DL0
- Nova Cosmopolitan WC wall plate S Product no. 37601GN0
- Surf wall plate for AV1 Product no. 38861000
- Arena Cosmopolitan wall plate S Product no. 37624A00
- Skate Cosmopolitan wall plate S Product no. 37535P00

- Skate Cosmopolitan wall plate S Product no. 37535A00
- Arena Cosmopolitan wall plate S Product no. 37624EN0
- Skate Cosmopolitan wall plate S Product no. 37535EN0
- Skate Air wall plate S Product no. 37965SH0
- Wave wall plate WC, chrome Product no. 38963000
- Skate wall plate for AV1 Product no. 38862SH0
- Skate Cosmo, dual flush Product no. 38732P00
- Skate Cosmopolitan wall plate Product no. 38732DA0
- Skate Cosmopolitan wall plate Product no. 38732BE0
- Skate Cosmo, dual flush Product no. 38732SH0
- Skate Cosmopolitan wall plate Product no. 38732AL0
- Skate Cosmopolitan wall plate Product no. 38732GN0
- Start wall plate Product no. 38964KF0
- Skate Cosmopolitan wall plate Product no. 38732GL0
- Nova Cosmopolitan Product no 38765000
- Skate Cosmopolitan wall plate Product no. 38732DL0
- Arena Cosmopolitan wall plate S Product no. 37624GN0
- Skate Cosmopolitan wall plate Product no. 38732DC0
- Nova Cosmopolitan Product no. 38765SH0
- Skate Cosmopolitan wall plate Product no. 38732A00
- Skate Cosmopolitan wall plate Product no. 38732KV0
- Skate Cosmopolitan wall plate Product no. 38732EN0
- Arena Cosmopolitan, horizontal Product no. 38858SH0
- Sail wall plate WC, white Product no. 38965SH0
- Nova Cosmopolitan WC wall plate Product no. 38765KV0
- Skate Air Sf Hori W'Pl Alp Wh Product no. 38565SH0

The reference product was chosen as the representative product based on sales volume. The products represented in this group are all similar in composition, with their weight varying in a range of 10% (between 0.42 and 0.44 kg).

EPD[®]

<u>Product name:</u> Skate Cosmo, dual flush <u>Product identification:</u> 38732000 <u>Product description:</u> Actuation plate for WC with the following specifications

- for dual flush or start & stop actuation
- for pneumatic discharge valve AV1
- vertical and horizontal installation
- 156 x 197 mm
- made of ABS
- GROHE StarLight chrome finish
- GROHE EcoJoy technology for less water and perfect flow
- for combination with Rapid SL and Uniset with GD 2 cistern
- for use with Rapid SLX please order shaft 66 791 000 (sold separately)

UN CPC code: 42911 Geographical scope: Europe

LCA information

The intended application of LCA is for ISO 14025:2006 Environmental Product Declaration (EPD) and allows B2B communication for environmental assessments of buildings. The target group are customers of GROHE AG in the construction sector (B2B).

The purpose of the life cycle assessment is to use the life cycle assessment method to check the raw materials, energy/resource inputs and pollutant discharge data used in the life cycle of the product group, and systematically quantify the environmental impact related information.

<u>Functional unit / declared unit:</u> The declared unit is the use of one actuation plate over a period of 15 years. The weight of the reference product is 0.405 kg (including packaging material).

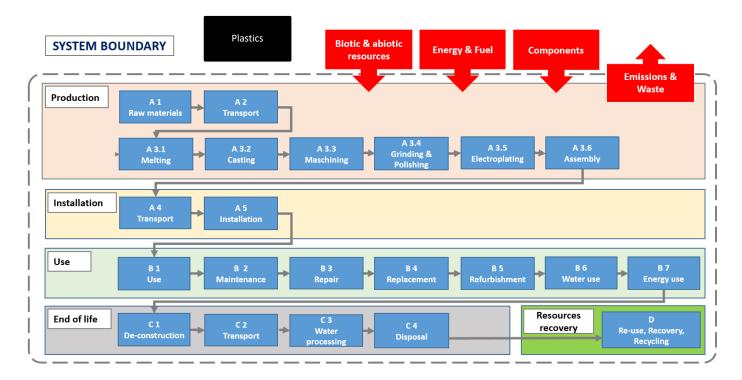
<u>Reference service life</u>: The RSL for the reference product is 15 years, based on GROHE warranties and literature data on household appliances¹.

<u>Time representativeness</u>: The inventory period of the reference product is from April 2020 to March 2021.

<u>Database(s) and LCA software used:</u> For the calculation of environmental impacts, the database GaBi Professional, 2022 Edition was used, which also contains data from Ecoinvent Database, Version 3.8, 2021.

Description of system boundaries:

Cradle to grave and module D (A + B + C + D)



¹ JRC (2014); NAHB (2007)

<u>A1</u>: This module describes raw material supply including raw material extraction/preparation and pretreatment processes.

<u>A2:</u> This module describes the transport of raw materials to the production site in Porta Westfalica, Germany. Calculation is based on actual transported weights and distances. Assumptions on average load capacity etc. are described in the background information.

<u>A3</u>: This module describes the environmental impacts from energies and utilities used for manufacturing the cistern, in the production steps shown in Figure 1.

<u>A4</u>: This module describes the transport of the product from the production site in Porta Westfalica, Germany to the main target markets in Europe via ship and truck and is based on actual transport weights and distances. Assumptions on average load capacity etc. are described in the background information.

<u>A5</u>: This module describes impacts related to installing the actuation plate. Since this is a manual process, the environmental impacts are negligible.

<u>B1</u>: Environmental impacts resulting from the use of the product are described in modules B6 and B7.

<u>B2-B5:</u> Maintenance, repair, replacement and/or refurbishment were not deemed relevant within the Reference Service Life (RSL).

<u>B6</u>: This module describes the environmental impacts resulting from the energy use during use of the product. No energy is needed to use the product.

<u>B7</u>: This module describes the environmental impacts resulting from the water running through the product when in use. Since the product can only be used in combination with other products (such as cisterns), water use was not considered.

<u>C1</u>: This module describes impacts related to removing the actuation plate at the product end-of-life. Since this is a manual process, the environmental impacts are negligible.

<u>C2</u>: This module describes the transport of the discarded actuation plate to final disposal. Average distance from demolition site to waste processing site for final disposal is assumed to be 100 km.

<u>C3</u>: This module describes the disassembly of the actuation plate at the end-of-life. No data on the energy requirements for this stage was available and reference studies show that the energy input is very low. Environmental impacts coming from this stage were therefore neglected.

<u>C4</u>: This module describes the disposal of the actuation plate at the product end-of-life. A combination of recycling and incineration is assumed based on literature data, see the background information for further details.

<u>D</u>: This module describes benefits and burdens associated with recovery/recycling that affects previous or future life cycles. For this product it includes benefits from the recycling of plastic as well as energy recovery from incineration processes. Assumed recycling rates were based on literature data (see C4).

Background information

The following assumptions were made for the LCA calculation:

- Information on the amount of energies and utilities needed for manufacturing the cistern (A3) was available on a production facility level, per year. Allocation to each cistern was done by dividing the overall annual consumption values by the amount of pieces manufactured in the Lahr facility per year. The same approach was chosen for emissions to air and water occurring during production.
- For the electricity used during the production process (A3), the electricity grid mix for Germany was used. CO₂e emissions from energy consumption are offset by GROHE AG for all major production facilities.

Energy Source	Share Germany
Coal	34 %
Wind	30 %
Natural Gas	23 %
Nuclear	15 %
Solar PV	12 %
Biofuels	10 %
Hydro	6 %
Others (waste, oil,)	4 %

- No credits were given for recycling of production wastes / residues.
- For transports to the end of life treatment (C2), an average distance of 100 km was assumed.
- For the end of life scenarios, the following waste treatment quotas were assumed for the different materials, based on literature values available for Europe²:

Material	Recycling	Incineration	Landfilling
Plastic	33%	43%	25%
Paper	74%	26%	-
Rubber	-	100%	-

• Credits for recycling were given only for primary materials as well as for recovered energy from incineration for all materials listed above.

² UNEP (2011); Statista (2021); EPRC (2020); JRC (2020)



Modules declared, geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

	Pro	duct st	age	proc	ruction cess ige			Us	se sta	ge			Er	nd of li	fe sta	ge	Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling- potential
Module	A1	A2	A3	A4	A5	B1	B2	В3	B4	В5	B6	B7	C1	C2	C3	C4	D
Modules declared	х	x	х	x	х	х	x	x	x	x	x	х	x	x	х	х	х
Geography	GLO	GLO	DE	GLO	-	-	-	-	-	-	EU	EU	-	EU	-	EU	EU
Specific data used			100%		L	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products			<10%			-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites		-			-			-	-	-	-	-	-	-	-	-	-

Content information

Product components ³	Weight, kg	Post-consumer material, weight-%	Renewable material, weight-%					
Plastic (ABS, POM, LDPE)	0.27	0%	0%					
Steel	0.02	0%	0%					
Rubber parts (EPDM)	< 0.01	0%	0%					
TOTAL (incl. packaging)	0.41	0%	0%					
Packaging materials	Weight, kg	Weight-% (versus the prod	uct)					
Cardboard	0.1	25	%					
Paper	0.04	10	%					
TOTAL	0.14	359	35%					

Dangerous substances from the candidate list of SVHC for Authorisation	EC No.	CAS No.	Weight-% per functional or declared unit
		None.	

³ Excluding production residues

Environmental Information

Potential environmental impact – mandatory indicators according to EN 15804

					R	esults	s per f	functi	onal o	or dec	lared	unit							
Indicator	Unit	A1	A2	A3	Tot. A1- A3	A4	A5	B1	B2	B3	B4	B5	B 6	B7	C1	C2	C3	C4	D
GWP- fossil	kg CO ₂ eq.	1,63 E+00	3,27 E-02	5,24 E-01	2,18 E+00	2,76 E-02	0	0	0	0	0	0	0	0	0	5,32 E-03	0	1,89 E-01	- 7,42 E-01
GWP- biogenic	kg CO ₂ eq.	- 9,02 E-02	- 1,40 E-04	3,30 E-03	- 8,70 E-02	3,01 E-05	0	0	0	0	0	0	0	0	0	- 2,09 E-05	0	1,09 E-01	5,12 E-01
GWP- luluc	kg CO ₂ eq.	3,19 E-03	1,10 E-04	1,14 E-03	4,44 E-03	1,19 E-05	0	0	0	0	0	0	0	0	0	2,05 E-05	0	- 1,20 E-05	- 6,75 E-04
GWP- total	kg CO ₂ eq.	1,54 E+00	3,27 E-02	5,28 E-01	2,10 E+00	2,76 E-02	0	0	0	0	0	0	0	0	0	5,32 E-03	0	2,98 E-01	- 2,31 E-01
ODP	kg CFC 11 eq.	5,45 E-08	2,54 E-15	1,29 E-08	6,74 E-08	1,84 E-15	0	0	0	0	0	0	0	0	0	1,09 E-15	0	- 1,11 E-12	- 4,72 E-08
AP	mol H⁺ eq.	4,08 E-03	6,36 E-04	1,20 E-03	5,92 E-03	9,04 E-04	0	0	0	0	0	0	0	0	0	9,59 E-06	0	- 1,40 E-04	- 2,78 E-03
EP- freshwater	kg P eq.	2,66 E-04	6,20 E-08	6,28 E-05	3,29 E-04	1,19 E-08	0	0	0	0	0	0	0	0	0	1,06 E-08	0	8,48 E-07	- 1,51 E-04
EP- marine	kg N eq.	1,18 E-03	1,73 E-04	5,60 E-04	1,91 E-03	2,40 E-04	0	0	0	0	0	0	0	0	0	4,07 E-06	0	- 3,66 E-05	- 8,69 E-04
EP- terrestrial	mol N eq.	1,06 E-02	1,90 E-03	3,87 E-03	1,63 E-02	2,63 E-03	0	0	0	0	0	0	0	0	0	4,61 E-05	0	- 2,96 E-04	- 7,94 E-03
POCP	kg NMVOC eq.	3,28 E-03	4,75 E-04	8,74 E-04	4,63 E-03	6,69 E-04	0	0	0	0	0	0	0	0	0	8,72 E-06	0	- 1,02 E-04	- 2,30 E-03
ADP- minerals& metals*	kg Sb eq.	4,09 E-06	2,24 E-09	8,92 E-07	4,98 E-06	1,20 E-09	0	0	0	0	0	0	0	0	0	5,33 E-10	0	- 2,45 E-08	- 5,41 E-07
ADP- fossil*	MJ	3,92 E+01	4,10 E-01	7,28 E+00	4,69 E+01	3,32 E-01	0	0	0	0	0	0	0	0	0	7,05 E-02	0	- 2,80 E+00	- 1,60 E+01
WDP	m³	1,44 E+01	2,12 E-04	1,21 E-01	1,45 E+01	5,57 E-05	0	0	0	0	0	0	0	0	0	2,29 E-05	0	2,96 E-02	- 7,56 E+01
Acronyma	GWP-foss Potential I Accumulat	and use ted Exc	e and la eedand	ind use ; EP-f	change reshwa	e; ODP ter = Et	= Depleutrophic	etion po cation p	otential otential	of the s , fractio	tratosp n of nu	heric oz trients i	zone lay reachin	/er; AP g fresh	= Acidi water e	fication	potenti partme	ial, nt; EP-r	narine

Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marin Acronyms = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.



Potential environmental impact – additional mandatory and voluntary indicators

					Re	esults	per f	functi	onal c	or dec	lared	unit							
Indicator	Unit	A1	A2	A3	Tot. A1- A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP- GHG⁴	kg CO ₂ eq.	1,63 E+00	3,28 E-02	5,25 E-01	2,19 E+00	2,76 E-02	0	0	0	0	0	0	0	0	0	5,34 E-03	0	1,89 E-01	- 7,42 E-01

Use of resources

					Re	esults	s per f	uncti	onal o	or dec	lared	unit							
Indicator	Unit	A1	A2	A3	Tot. A1- A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	5,42 E+00	1,56 E-02	3,84 E+00	9,28 E+00	3,61 E-03	0	0	0	0	0	0	0	0	0	4,64 E-03	0	- 7,73 E-01	- 1,21 E+01
PERM	MJ	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0	0	0	0	0	0	0	0	0	0,00 E+00	0	0,00 E+00	0,00 E+00
PERT	MJ	5,42 E+00	1,56 E-02	3,84 E+00	9,28 E+00	3,61 E-03	0	0	0	0	0	0	0	0	0	4,64 E-03	0	- 7,73 E-01	- 1,21 E+01
PENRE	MJ	2,84 E+01	3,92 E+01	4,11 E-01	6,81 E+01	3,32 E-01	0	0	0	0	0	0	0	0	0	7,06 E-02	0	- 2,80 E+00	- 1,61 E+01
PENRM	MJ.	2,36 E-03	9,78 E-04	0,00 E+00	3,34 E-03	0,00 E+00	0	0	0	0	0	0	0	0	0	0,00 E+00	0	- 2,00 E-14	- 7,47 E-06
PENRT	MJ	2,84 E+01	3,92 E+01	4,11 E-01	6,81 E+01	3,32 E-01	0	0	0	0	0	0	0	0	0	7,06 E-02	0	- 2,80 E+00	- 1,61 E+01
SM	kg	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0	0	0	0	0	0	0	0	0	0,00 E+00	0	0,00 E+00	0,00 E+00
RSF	MJ	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0	0	0	0	0	0	0	0	0	0,00 E+00	0	0,00 E+00	0,00 E+00
NRSF	MJ	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0,00 E+00	0	0	0	0	0	0	0	0	0	0,00 E+00	0	0,00 E+00	0,00 E+00
FW	m³	- 1,42 E+00	3,38 E-01	1,84 E-05	- 1,08 E+00	3,90 E-06	0	0	0	0	0	0	0	0	0	3,60 E-06	0	3,56 E-04	- 1,76 E+00

Acronyms PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

⁴ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.



Waste production and output flows Waste production

					Re	esults	per f	uncti	onal c	or dec	lared	unit							
Indicator	Unit	A1	A2	A3	Tot. A1- A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste disposed	kg	2,77 E-06	1,95 E-12	7,62 E-10	2,77 E-06	1,40 E-12	0	0	0	0	0	0	0	0	0	3,08 E-13	0	- 3,89 E-10	- 9,01 E-07
Non- hazardous waste disposed	kg	2,07 E-02	5,35 E-05	4,01 E-03	2,47 E-02	3,39 E-05	0	0	0	0	0	0	0	0	0	1,15 E-05	0	1,15 E-01	- 4,02 E-03
Radioactive waste disposed	kg	2,10 E-04	6,24 E-07	2,85 E-04	4,95 E-04	3,76 E-07	0	0	0	0	0	0	0	0	0	8,86 E-08	0	- 2,26 E-04	- 6,21 E-05

Output flows

					Re	esults	s per f	unctio	onal o	or dec	lared	unit							
Indicator	Unit	A1	A2	A3	Tot. A1- A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA
Material for recycling	kg	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA
Materials for energy recovery	kg	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA
Exported energy, electricity	MJ	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA
Exported energy, thermal	MJ	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA	INA

Information on biogenic carbon content

Results per functional or declared unit					
BIOGENIC CARBON CONTENT	Unit	QUANTITY			
Biogenic carbon content in product	kg C	0			
Biogenic carbon content in packaging	kg C	0.04			

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂.

Remarks on LCA results

The main driver in all impact categories, with the exception of Climate Change, biogenic, is module A1, the input materials of the product, with ABS and POM being the main contributors to the environmental impacts in most impact categories.

In order to generate results per year, please divide all results by 15.

Results per kg for the system boundaries "cradle to gate" are shown in the table below.

	A1	A2	A3	Tot.A1-A3
Climate Change, fossil [g CO2 eq.]	4,02E+00	8,07E-02	1,29E+00	5,39E+00
Climate Change, biogenic [kg CO2 eq.]	-2,23E-01	-3,47E-04	8,14E-03	-2,15E-01
Climate Change, land use and land use change [kg CO2 eq.]	7,88E-03	2,72E-04	2,80E-03	1,10E-02
Climate Change - total [kg CO2 eq.]	3,80E+00	8,07E-02	1,30E+00	5,19E+00
Ozone depletion [kg CFC-11 eq.]	1,34E-07	6,28E-15	3,19E-08	1,66E-07
Acidification [Mole of H+ eq.]	1,01E-02	1,57E-03	2,96E-03	1,46E-02
Eutrophication, freshwater [kg P eq.]	6,56E-04	1,53E-07	1,55E-04	8,11E-04
Eutrophication, marine [kg N eq.]	2,91E-03	4,27E-04	1,38E-03	4,72E-03
Eutrophication, terrestrial [Mole of N eq.]	2,61E-02	4,69E-03	9,56E-03	4,03E-02
Photochemical ozone formation, human health [kg NMVOC eq.]	8,09E-03	1,17E-03	2,16E-03	1,14E-02
Resource use, mineral and metals [kg Sb eq.]	1,01E-05	5,53E-09	2,20E-06	1,23E-05
Resource use, fossils [MJ]	9,68E+01	1,01E+00	1,80E+01	1,16E+02
Water use [m ³ world equiv.]	3,56E+01	5,23E-04	3,00E-01	3,59E+01

Additional information

The GROHE brand stands for quality, technology, design and sustainability. Thus, sustainability also means responsibility – responsibility towards people and the environment. The various aspects of responsibility range from energy-saving technologies and production processes to resource efficiency, customer service and social and societal responsibility.

Therefore, environmental protection and resource conservation as well as occupational health and safety requirements are integral and important components of our business strategy.

Products

We encourage our customers and end users to make benefit of our sustainable technologies, like the energy saving faucets, and products with reduced water flow. But also – to choose their source of energy wisely whenever possible – to reduce the CO_2 emissions driven by the need to heat water.

Maintenance & Repair

All products benefit from careful cleaning and from regular motion of moving parts. In some areas, limescale can have a negative effect on performance and it is therefore recommended to clean mosseurs and shower outlets from time to time. GROHE warranty includes a spare part guarantee of 15 years to secure a long life span of the products.

Re-use and recycle

Our products have a long lifespan thanks to their durable design and quality materials. Still, at the very end of their lifecycle we encourage end users and installers to follow the local recommendations and secure that metal and plastic parts are recycled in the best possible way, and that packaging is collected and can become new packaging material.

If you want to read more about the multiple sustainability initiatives of GROHE and access our sustainability report – please visit green.grohe.com



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