epd-norway
Global Program Operator

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Speira AS
Program operator:	The Norwegian EPD Foundation
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Declaration number:	NEPD-4044-3080-EN
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Valid to:	30.12.2027

Mill-finish & coil coated aluminium rolled products - Scrap containing alloys

Speira AS, Holmestrand

speira

www.epd-norge.no

General information

Product:
Speira AS mill-finish and coil coated aluminium rolled products based on scrap containing alloys, with average 40 % post-consumer scrap.

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Declaration number:
NEPD-4044-3080-EN

Place of production:
Holmestrand

ECO Platform reference number:

Management system:
ISO 14001, ISO 9001

This declaration is based on Product Category Rules:
CEN Standard EN 15804 serves as core PCR
NPCR 013, "Version 3.0 Part B for steel and aluminium construction products"

Organisation no:
975 934 578

Statement of liability:
The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturerinformation, life cycle assessment data and evidences.

Issue date:
30.12.2022

Valid to:
30.12.2027

Declared unit:
1 kg of Speira mill-finish and coil coated aluminium rolled products, scrap containing alloys, produced in Holmestrand.

Year of study:
2020

Declared unit with option:
1 kg of Speira mill-finish and coil coated aluminium rolled products, scrap containing alloys, produced in Holmestrand, including waste handling and possible environmental benefits after end-of-life.

Comparability:
EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Functional unit:
The product is an input to several products. No use scenarios are defined, hence no functional unit.

The EPD has been worked out by:
Irmeline de Sadeleer, Andreas Brekke, Kari-Anne Lyng, Gaylord K. Booto

NORSUS

Verification:
The CEN Norm EN 15804 serves as the core PCR.
Independent verification of the declaration and data, according to ISO14025:2010

☐ internal ☒ external

Third party verifier:
Jane Anderson
Jane Anderson, ConstructionLCA Ltd
(Independent verifier approved by EPD Norway)

Approved
Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:
This EPD covers mill-finish and coil coated aluminium rolled products, with average 40% post-consumer scrap. It is valid for flat rolled products (coil, sheet and strip).

Exampe of applications:
Examples of market sectors: Building and Construction, General Engineering, Automotive and Transportation, Consumer Goods, Domestic Applliances and Food Packaging.

Product specification:
Typical content of the Aluminium Product:

Materials	kg	%
Post-consumer scrap	0.40	39 %
Process scrap	0.44	42 %
Primary metal from external sources	0.19	18 %
Alloying elements	0.015	1.4 %

Technical data:
Our scrap containing alloys in the 3000-series have been developed by Speira Holmestrand since the early 1990's.
We offer flat rolled products in three alloys with an approximate average of 40% post-consumer scrap (based on previous production years): EN AW-3005; EN AW-3005A and EN AW-3105B.

Both alloys offer excellent fomability, strength and corrosion resistance.

For more information, contact your local Speira sales office or go to https://www.speira.com or https://www.speira.com/sales-requests/

Typical material properties
Mechanical properties vary according to the specific thermo-mechanical processing. Alloy and temper should be specified according to norms EN 573-3 and EN 515. The properties are specified according to EN 485-2 or EN 1396. Specific customer requirements can also be agreed upon in discussion with our technical team.
Technical data sheets can be provided by our sales team. Our team of technical experts is ready to help you choose the right alloy and temper.

Reference service life, product:
Depends on product application, but the material itself has an infinte life time.

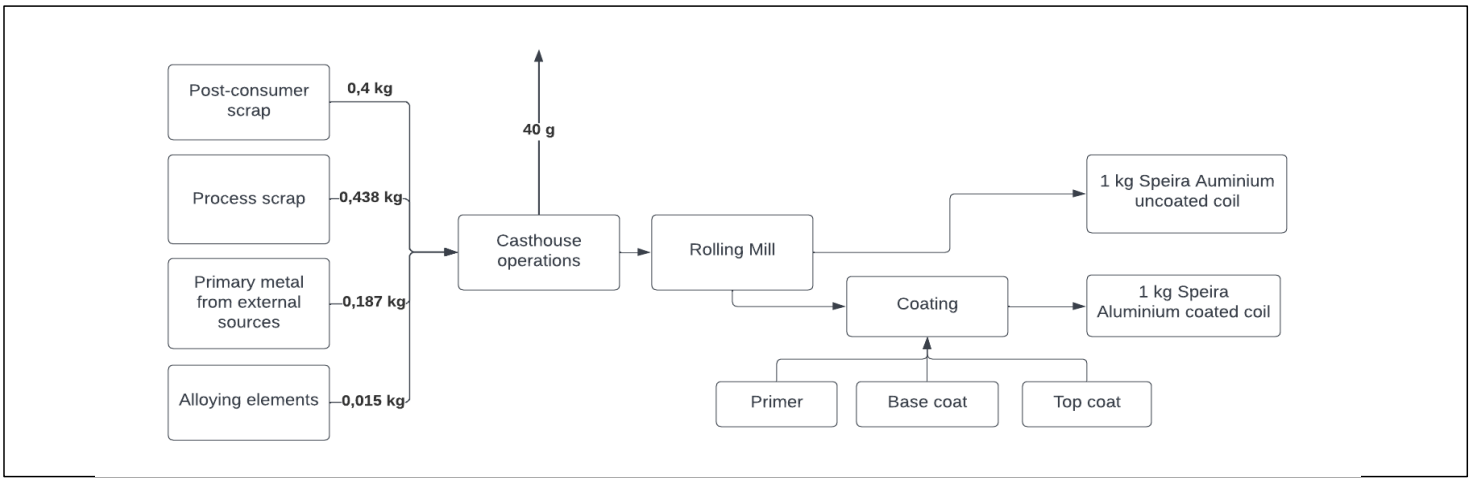
Market:
Global

LCA: Calculation rules

Declared unit:
1 kg of Speira aluminium containing average 40% post-consumer scrap product. The EPD also covers modules C2-C4 and D.
The Speira aluminium scrap containing product is produced in Holmestrand. The results are based on the production volumes of 2019.

System boundary:
Cradle to gate with options. The following stages have been declared: A1-A4, C2-C4 and D. Further specificed in flow sheet below.

Module D covers the potential benefits from recycling of Speira aluminium after end-of-useful-life. Module D covers all necessary stages from C3 until the aluminium is back to the market and compares to the environmental performance of an average market forge ingot. The module is further specified under scenarios.



Data quality:
Specific data were used for all of Speira's processes, based on the production year 2019, and were collected for the entire year 2019. Background data on for instance transport and electricity production are from ecoinvent 3.6 (2020).

Cut-off criteria:
All major raw materials and all the essential energy flows were included. The production processes for raw materials and energy flows with very small amounts (<1%) were not included in this analysis. This cut-off rule does not apply to hazardous materials and substances, but mostly to alloying elements that are added in less than per thousandth.

Allocation:
The allocation is made in accordance with the provisions of EN 15804. Incoming energy, water and waste production inhouse are allocated equally among all products through mass allocation. For almost all processes, detailed data are provided for each step, and the main allocation is done between aluminium hydroxide and aluminium oxide in the production of alumina. Effects of primary production of recycled materials are allocated to the main product in which the material was used. The recycling process and transportation of the material are allocated to this analysis.

LCA: Scenarios and additional technical information

The following information describes the scenarios in the different modules of the EPD.

The transport from the Holmestrand production site to the average customer location in Europe, is based on a combination of lorry, ship, and train. The average distance is 1220 km split among the three transport modes according to the average use of each one.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption
Truck	50	Lorry, >32 metric tons, Euro V	899	1.6E-02 l/tkm
Boat	80	Cargo ship, 5000 tons	168	1.1E-02 l/tkm
Train	50	Freight train	153	0.30 ML/tkm

Collection rates:
The aluminium is supplied predominantly to four different markets with different market shares to each of them. The four markets are: Construction (96%), Automotive (95%), Household appliances (75%), and Packaging (65%). The numbers in parentheses are collection rates found by European Aluminium for the different markets. Due to the different market shares, the resulting average collection rate is 92.6%. Aluminium that is not collected for recycling is assumed to go to either incineration or landfill. A 50/50 split is employed. In the handling phase (sorting and shredding), there is another loss of 2.7% of the stream going to recycling.

End-of-Life (C2, C3, C4)

	Unit	Value
Hazardous waste disposed	kg	-
Collected	kg	0.926
Re-use	kg	-
Recycling	kg	0.901
Energy recovery*	kg	0.037
To landfill**	kg	0.064

* 37 grams of the original 1 kg of aluminium is going to incineration. No loads or beneifts are attribuded to this flow.

**There will be a small portion of aluminium ending as uncollected. This is included under "To landfill" where no loads or benefits are included.

Transport to waste processing (C2)

Type	Capacity utilisation (incl.	Type of vehicle	Distance km	Fuel/Energy
Truck	40	Lorry, >32 metric tons, Euro V	269	2.4E-02 l/tkm
Boat	80	Sea, transoceanic ship	471	1.2E-02 l/tkm

Aluminium from the shredder to waste handling site is assumed to be transported in an older medium-sized lorry with smaller capacity utilization than in the production system.

Benefits and loads beyond the system boundaries (D)

	Unit	Value
Primary aluminium to recycling	g	501

Aluminium collected and recycled is assumed to replace an average aluminium product in Europe consisting of 40% recycled and 60% primary aluminium. This is a conservative approach.

LCA: Results

All results are calculated with the use of SimaPro v.9 (2019) and impact methods according to ISO 15804.

System boundaries (X=included, MND= module not declared, MNR=module not relevant)

Product stage			Assemby stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x

Environmental impact

Parameter	Unit	A1-A3 (uncoated)	A1-A3 (coated)	A4	C2	C3	C4		D
GWP	kg CO_2-eqv	3.35E+00	3.60E+00	9.00E-02	7.79E-03	2.38E-01	0.00E+00		-2.86E+00
ODP	kg CFC11-eqv	2.40E-07	4.09E-07	1.74E-08	1.39E-09	9.06E-09	0.00E+00		-2.26E-07
POCP	kg C_2H_4-eqv	1.90E-03	2.17E-03	1.38E-05	1.06E-06	3.21E-05	0.00E+00		-1.40E-03
AP	kg SO_2-eqv	2.47E-02	2.55E-02	3.56E-04	3.06E-05	6.80E-04	0.00E+00		-1.65E-02
EP	kg PO_4^{3-}-eqv	1.76E-03	1.87E-03	5.61E-05	5.34E-06	6.90E-05	0.00E+00		-1.24E-03
ADPM	kg Sb-eqv	1.68E-04	1.69E-04	1.46E-06	2.10E-07	3.98E-06	0.00E+00		9.21E-07
ADPE	MJ	3.15E+01	3.67E+01	1.50E+00	1.22E-01	1.27E+00	0.00E+00		-3.02E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Resource use

Parameter	Unit	A1-A3 (uncoated)	A1-A3 (coated)	A4	C2	C3	C4		D
RPEE	MJ	2.21E+01	2.32E+01	2.68E-02	1.42E-03	1.83E-01	0.00E+00		-1.25E+01
RPEM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
TPE	MJ	2.21E+01	2.32E+01	2.68E-02	1.42E-03	1.83E-01	0.00E+00		-1.25E+01
NRPE	MJ	3.62E+01	4.15E+01	1.47E+00	1.18E-01	1.41E+00	0.00E+00		-3.56E+01
NRPM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
TRPE	MJ	3.62E+01	4.15E+01	1.47E+00	1.18E-01	1.41E+00	0.00E+00		-3.56E+01
SM	kg	4.00E-01	6.81E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00		0.00E+00
W	m^3	9.05E-02	7.91E-02	2.00E-04	1.28E-05	7.39E-04	0.00E+00		-6.82E-02

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

End of life - Waste

Parameter	Unit	A1-A3 (uncoated)	A1-A3 (coated)	A4	C2	C3	C4		D
HW	kg	1.40E-04	3.56E-04	3.35E-06	3.10E-07	5.95E-03	0.00E+00		-1.21E-03
NHW	kg	3.91E+00	3.98E+00	1.20E-01	6.35E-03	1.14E+00	1.28E-01		-1.44E+00
RW	kg	1.46E-04	1.57E-04	1.00E-05	7.82E-07	4.19E-06	0.00E+00		-1.46E-04

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

End of life - Output flow

Parameter	Unit	A1-A3 (uncoated)	A1-A3 (coated)	A4	C2	C3	C4		D
CR	kg	-	-	-	-	-	-		-
MR	kg	-	-	-	-	9.01E-01	-		5.01E-01
MER	kg	-	-	-	-	6.20E-02	-		-
EEE	MJ	-	-	-	-	-	-		-
ETE	MJ	-	-	-	-	-	-		-

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9.0 E-03 = $9.0*10^{-3}$ = 0.009

Additional Norwegian requirements

Greenhouse gas emission from the use of electricity in the manufacturing phase
National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing prosess (A3).

Data source	Amount	Unit
econinvent v3.6 (2020)	30.3	g CO_2-eqv/kWh

Dangerous substances

- [x] The product contains no substances given by the REACH Candidate list or the Norwegian priority list
- [ ] The product contains substances given by the REACH Candidate list or the Norwegian priority list that are less than 0.1 % by weight.
- [ ] The product contain dangerous substances, more than 0.1% by weight, given by the REACH Candidate List or the Norwegian Priority list, see table.
- [ ] The product contains no substances given by the REACH Candidate list or the Norwegian priority list. The product is classified as hazardous waste (Avfallsforskiften, Annex III), see table.

Name	CAS no.	Amount
Not relevant		

Indoor environment
Not relevant

Carbon footprint

Calculations connected to climate change and global warming potential (GWP) include greenhouse gas emissions from fossil sources and land use change connected to extraction of bauxite, but does not include calculations of biogenic emissions of CO_2.

Bibliography

ISO 14025:2010	*Environmental labels and declarations - Type III environmental declarations - Principles and procedures*
ISO 14044:2006	*Environmental management - Life cycle assessment - Requirements and guidelines*
EN 15804:2012+A1:2013	*Sustainability of construction works - Environmental product declaration - Core rules for the product category of construction products*
ISO 21930:2007	*Sustainability in building construction - Environmental declaration of building products*
NPCR 013	*NPCR 013 version 3.0 Part B for steel and aluminium construction products.*
Sadeleer, I., Brekke, A. and Booto, G. (2020)	*Background report for the Environmental Product Declarations for Speira Holmestrand: Rolled products with 0%, 40%, 75%, 85% and 95% recycled aluminium. Mill-finish and coil coated*

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