

PAM-GLOBAL S Pipe

DESCRIPTION

Standard range providing complete drainage solutions for transporting fluid waste and rainwater through buildings. High-quality cast iron pipes suitable for standard use applications. By their material and design, PAM GLOBAL S pipes are totally and indefinitely recyclable without loss of property.

Coatings:

- **1 External coating:** red-brown, anti-corrosive acrylic primer paint, average dry film thickness 40 μm.
- 2 Cast-iron made with the De Lavaud process.
- 3 Internal coating: two-component ochre-coloured epoxy coating, average dry film thickness of 130 μm.

RECOMMENDED USE

- Rainwater
- · Valve water
- Wastewater

TECHNICAL FEATURES

- Hot water resistance: 24h at 95°C.
- Thermal cycle resistance: 1500 cycles between 15°C and 93°C.
- Chemical resistance for $2 \le pH \le 12$.
- Salt spray resistance internal coating: more than 350 h.

STANDARDS & APPROVALS

- Industry Product Standards:
 - DIN EN 877
- Acoustic Performance: Lsc ≤ 10 dB(A) & LaA = 47 dB(A) according to EN 14366 with 2L/s.
- Range fire classification: A1

ENVIRONMENTAL DATA

- Percentage of Recycled Content: 99 %
- Recycling Information: Cast iron is 100% recyclable through the existing recycling industrial network.
 Data source: Environmental Product Declaration S-P-02013

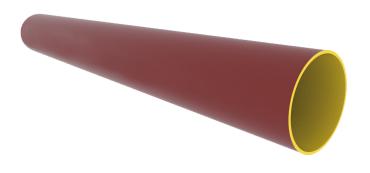


Product Data Sheet - PAM Buiding - February 24 2022

PAM-GLOBAL S

Pipe







DN	L	Н	W	Weight	Product Code
50	3000	58	58	12.9	156361
75	3000	83	83	18.8	156550
100	3000	110	110	25.1	156561
125	3000	135	135	35.3	156734
150	3000	160	160	42.1	156825
200	3000	210	210	69.1	156949
250	3000	274	274	99.5	157048
300	3000	326	326	129.4	157113
400	2800	429	429	167.5	216735
400	3000	429	429	179.5	157171

All dimensions are in mm and nominal weights are in kg

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