ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	Grundfos Holding A/S
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-GRU-20230076-CBC1-EN
Issue date	21.11.2023
Valid to	20.11.2028

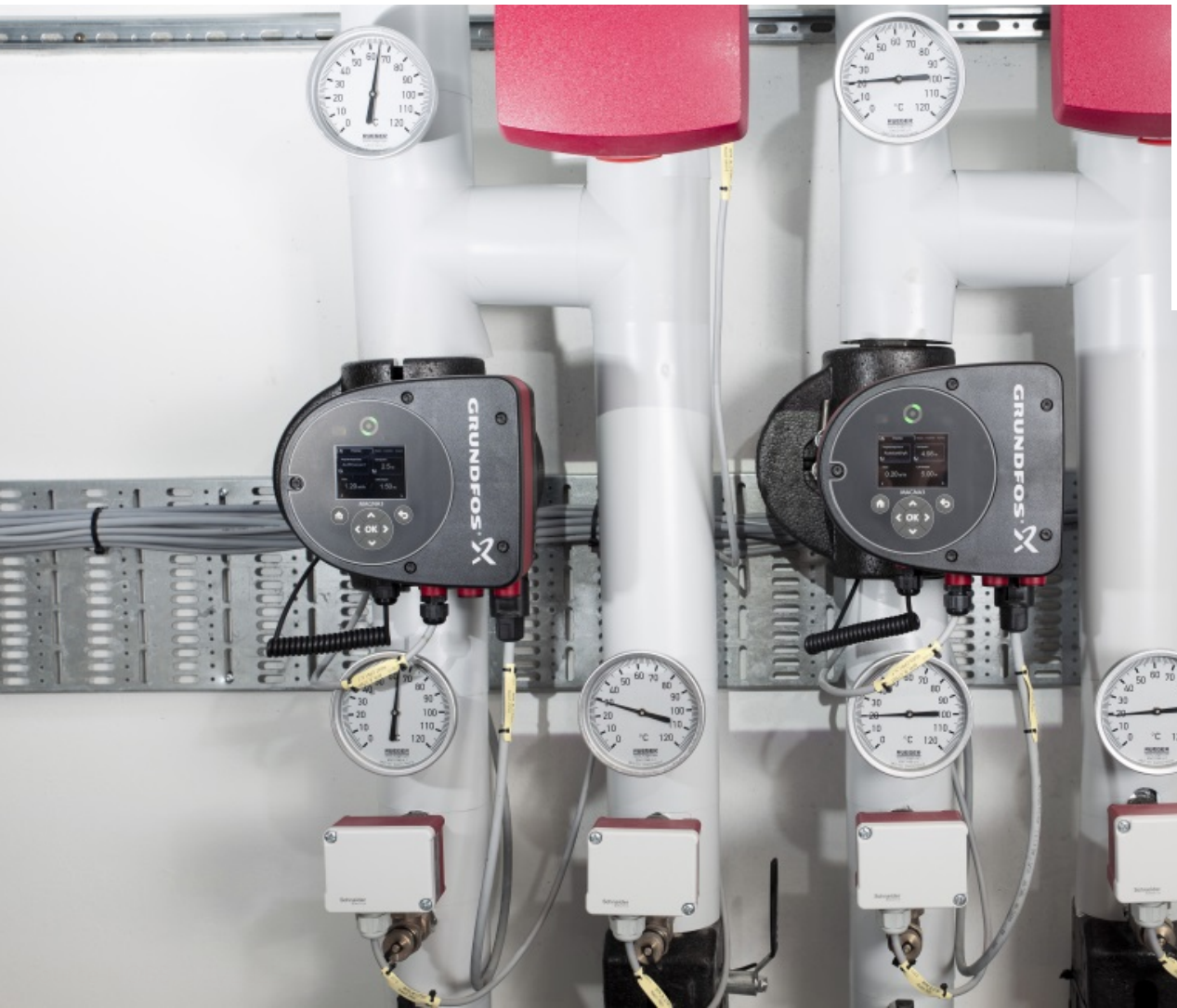
MAGNA3 40-120/150/180 (Cast Iron)

Grundfos Holding A/S

Institut Bauen und Umwelt e.V.

ECO PLATFORM EPD VERIFIED

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General Information

Grundfos Holding A/S

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-GRU-20230076-CBC1-EN

This declaration is based on the product category rules:

Pumps for liquids and liquids with solids, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

21.11.2023

Valid to

20.11.2028



Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)



Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

MAGNA3 40-120/150/180 (Cast Iron)

Owner of the declaration

Grundfos Holding A/S
Poul Due Jensens Vej 7
8850 Bjerringbro
Denmark

Declared product / declared unit

1 PCS. of MAGNA3 40-120/150/180 (Cast Iron)

Scope:

The declaration applies to 1 piece of MAGNA3 (Cast Iron) pump.

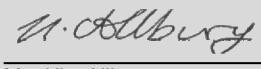
The product is produced in Wahlstedt, Germany, and the life cycle assessment is based on data collected at the production site. Production has been modeled using annual production data from 2021. The declaration covers three different types of the MAGNA3 40- product (120/150/180).

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR
Independent verification of the declaration and data according to ISO 14025:2011
☐ internally ☒ externally



Mrs Kim Allbury,
(Independent verifier)

Product

Product description/Product definition
The Grundfos MAGNA3 circulator pumps are designed for circulating liquids in heating systems, air conditioning and cooling systems and domestic hot water systems. However, the pump range can also be used in ground source heat pump systems and solar heating systems.

The MAGNA3 pump is a centrifugal pump powered by an electrical motor. It has a high-performance neodymium magnet rotor which increases motor efficiency and an insulation shell to reduce heat loss from the cast iron pump housing with threaded connections.

The declaration covers three types of the MAGNA3 pump. They are grouped as shown below. The group reference in the technical data and scenarios refers also to these.

GROUP 1 - MAGNA3 40-120

GROUP 2 - MAGNA3 40-150 GROUP 3 - MAGNA3 40-180
These are all the same physical products and 100 % identical in terms of design, dimensions and materials as well as supply chain and manufacturing processes, i.e., all cradle to gate processes (A1-A3).

The products are also identical in terms of packaging, distribution, reference service life and end-of-life treatment. The only thing that differentiates the products from each other is the software which controls how the pump operates in the system in which it is installed, making them fit for different applications. Hence, all life cycle modules are identical, except use stage module B6, which will change, as the applied scenarios for electricity consumption changes. For the placing
on the market in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) the following
legal provisions apply:

Machinery
Directive (2006/42/EC)

Standard used: *EN 809:1998 + A1:2009.*

Radio Equipment
Directive (2014/53/EU)

Standards used:
EN 60335-1:2012/AC:2014 + A11:2014, EN 60335-2-51:2003 + A1:2008 + A2:2012,
EN 62233:2008.

EN 55014-1:2006
+ A1:2009 + A2:2011, EN 55014-1:2017, EN 61000-6-2:2005, EN 61000-3-2:2014, EN
61000-3-3:2013, ETSI EN 301 489-1 V2.2.0, ETSI EN 301 489-17 V3.2.0. ETSI EN
300 328 V2.1.1

Electromagnetic
Compatibility (EMC) Directive (2014/30/EU)

Standards used:
EN 55014-1:2017, EN 55014-2:2015,

EN
61000-3-2:2014/2019, EN 61000-6-2:2008/2019,

EN
61000-3-3:2013 A1:2019

RoHS Directive
2011/65/EU and 2015/863//EU

Standard: *EN 50581:2012.*

Ecodesign
Directive (2009/125/EC)

Commission
Regulation (EC) No: 641/2009 and

Commission
Regulation (EU) 622/2012

Standards used:
EN 16297-1:2012, EN 16297-2:2012, EN 16297-3:2012.

The CE marking takes into account the proof of conformity with the respective harmonized norms based on the legal provisions above.

MAGNA3 pumps
are not harmonized in accordance with the *CPR*.

Application
For the application and use the respective national

provisions apply.

The pump is designed for circulating liquids in the

following systems:

· heating systems

· domestic hot-water systems

· air-conditioning and cooling systems

· ground-source heat-pump systems

· solar-heating systems

The pump is suitable for thin, clean, non-aggressive and non-explosive liquids, not containing solid particles or fibres that may attack the pump mechanically or chemically. In heating systems, the water must meet the requirements of accepted standards on water quality in heating systems. The pumps are also suitable for domestic hot-water systems.

Technical Data
The performance
data of the product according to the harmonized norms, based on the
harmonization provisions above apply.

The relevant
technical specifications according to the *PCR Part B* are given in
the table below.

Characteristics
that are the same for all product groups are only given once.

Others are given
individually for all two groups.

Constructional data

Name	Value	Unit
Frequency	50	Hz
Voltage	230	V
nominal capacity	-	kW
Pumped liquid (e.g. water)	Clean Water	-
Energy Efficiency Index Gr.1	0,18	
Energy Efficiency Index Gr.2	0,17	
Energy Efficiency Index Gr.3	0,17	
Flow range Gr. 1 (max)	23,0	m^3/h
Flow range Gr. 2 (max)	25,0	m^3/h
Flow range Gr. 3 (max)	25,0	m^3/h
Head max. Gr.1	12	m
Head max. Gr.2	15	m
Head max. Gr.3	18	m
Power input Gr. 1 Average (from load profile describing use)	0,179	kW
Power input Gr. 2 Average (from load profile describing use)	0,252	kW
Power input Gr. 3 Average (from load profile describing use)	0,252	kW
Nominal capacity Gr.1	0,427	kW
Nominal capacity Gr. 2	0,608	kW
Nominal capacity Gr.3	0,609	kW

Performance
data of the product according to the harmonized standards, based on provisions for harmonization.

Base materials/Ancillary materials

Base materials / Ancillary materials

Name	Value	Unit
Aluminium	17	%
Cast iron	45	%
Ceramics	0,4	%
Copper	3	%
Electronics	0,3	%
Magnet Nd	1	%
Paper	1	%
PCB	5	%
Plastics	0,4	%
Plastics, foam	1	%
Plastics GF	7	%
Rubber	0,2	%
Stainless steel	5	%
Steel	6	%
Cardboard	7	%
Plastic film	0,1	%
TOTAL	100	%

REACH

This product/article/at least one partial article contains

substances listed in the *ECHA candidate list* (date: 10.06.2022) exceeding 0.1 percentage by mass: **no**

There is no definitive information on the average circulator life available, there is consensus within the industry that it is at least 12 years. However, this is complicated by many factors, including many being scrapped prematurely when e.g. the boiler they are connected to is replaced.

The Wahlstedt production has been assessed and certified as meeting the requirements in *ISO 14001, ISO 50001, ISO 45001 and ISO 9001.*

From the estimated stock (140Mpa) and annual sales (14Mpa), the average lifetime of the circulator is taken as 10 years for the purposes of this study.

Reference service life

No use stage scenario which refers to the lifetime of the product is declared. However, to facilitate building calculations, an estimated RSL of 10 years can be used. This is an EU consensus-based estimation, referenced on page 37 in Appendix 7: *Lot 11 – Circulators in Buildings*, prepared by AEA Energy & Environment for the European Commission in the context of the Eco Design Directive:

The RSL of the declared product is not directly influencing the results in this study, as no declared use stage scenario is dependent on the RSL; The use stage sub-module B6 is declared per year as required by the *PCR Part B.*

LCA: Calculation rules

Declared Unit

The declared unit is 1 piece (pcs.) of MAGNA3 (Cast iron) pump.

Declared unit

Name	Value	Unit
Declared unit	1	pce.
Mass reference	18.06	kg/pce
Conversion factor [Mass/Declared Unit]	18.06	

For IBU core EPDs (where clause 3.6 is part of the EPD): for average EPDs, an estimate of the robustness of the LCA values must be made, e.g. concerning the variability of the production process, geographical representativeness and the influence of background data and preliminary products compared to the environmental impacts caused by the actual production.

System boundary

This EPD is Cradle-To-Grave. The system boundaries of the EPD follow the modular approach in *EN 15804*. By decision no. 20170712-n of the *SVR*, the modules B3, B4 and B5 are by default declared as "MNR" (module not relevant).

The product stage (A1-A3) comprises raw material extraction and processing, transport processes as well as the manufacturing process. The final production and assembly of the MAGNA3 pump takes place at a Grundfos manufacturing site in Germany. However, the full supply-chain leading to the finished product at the gate is rather complex and includes a large amount of raw materials, components and semi-finished parts which comes from both external suppliers as well as other Grundfos production facilities.

The product stage is included in the study, and according to *EN 15804* the system boundary with nature is set to include those processes that provide the material and energy inputs into the system and the following manufacturing, transport up to the factory gate as well as the processing any waste arising from those processes.

Wastes and losses are included in the modules where they occur according to the polluter pays principle and the modular approach of *EN 15804.*

The product includes:

· A1
Extraction and processing of raw materials;

· A1 Reuse
of products or materials from a previous product system;

· A1
Processing of secondary materials;

· A1
Generation of electricity, steam and heat from primary energy resources, also including their extraction, refining and transport;

· A1 Energy
recovery and other recovery processes from secondary fuels;

· A2
Transportation up to the factory gate and internal transport;

· A3
Production of ancillary materials or pre products;

· A3 Manufacturing
of products and coproducts;

· A3
Manufacturing of packaging;

· A1-A3
processing up to the end-of-waste state or disposal of final residues.

For secondary material inputs, the system boundary to the previous system (providing the secondary material) is set where outputs reach the end-of-waste state. The recycling of secondary material into new raw materials is included in the system boundary of this study. Waste

materials from production processes that are recycled without any modification of the material's inherent characteristics are modelled as closed-loop within A1-A3. This is done up to the input mass flow that was used during production.

Waste for incineration arising in the product stage is accounted for in the module where the waste is produced. The environmental loads from the incineration process are declared in the module where it occurs and the electricity and heat which are produced from the incineration is considered as closed-loop within A1-A3, as described in *PCR Part A,* 5.5.1. The input of biogenic carbon from the production of packaging material is inventoried in A3. As required by *PCR Part A*, the corresponding end-of-life module of the packaging material, A5, is also declared and the emissions of biogenic carbon are inventoried.

The construction process stage (A4-A5) includes:

A4:

·
Transportation from factory gate to distribution center:

.
Consumption of electricity, thermal energy and water at distribution center;

.
Transportation from distribution center to construction site;

· Wastage
during distribution.

A5:

.
Installation process;

· Transport
of packaging waste to treatment site;

· Waste
treatment of packaging.

The packaging material does not reach the end of waste state but is incinerated as waste. According to European statistics, the
average R1 value of incineration plants is > 0.6. Therefore, it is assumed

that packaging material is treated thermally in an incineration plant with R1 > 0.6. The loads from the combustion process of
packaging are declared in module A5 and the resulting energy benefits in module

D, as required by the *PCR Part A*, 5.5.2.

Use stage (B1-B7):

The use stage, related to the building fabric includes:

· B1, use or
application of the installed product;

· B2,
maintenance.

The use stage related to the operation of the building

includes:

· B6,
operational energy use;

· B7,
operational water use.

In this study, all use stage modules are assessed, though B1, B2 and B7 are assessed to be zero. By decision no. 20170712-n of the
SVR, the modules B3, B4 and B5 are by default declared as "MNR" (module

not relevant). The modules include the provision and transport of all materials, products and related energy and water use, as well
as waste processing up to the end-of-waste state or disposal of final residues
during the use stage. They also include all impacts and

aspects related to the losses during the use stage (i.e. production, transport, and waste processing and disposal of the lost
products and materials).

Generally, the geographical coverage of the datasets used matches the actual processes taking place. Meaning, that when modelling
taking place in Grundfos Bjerringbro, the Danish electricity grid mix is used
in the model and thermal energy from natural gas. These are generally
of very high quality with very good technological, temporal and geographical
representativeness.

Contributions to operational energy use during the use stage (B6) come from the electricity consumption of the product. The annual electricity consumption is calculated by multiplying the average power input, which is based on a defined load profile, with the annual running hours. For use stage (B6) European Average electricity grid mix has been used. These values are declared in the scenarios section.

The End-of-Life stage (C1-C4) includes all activities from when the product reaches the end of its service life and no longer provides any functionality and until all materials and components are processed for reuse/recycling or disposed of.

According to *EN 15804* and the *PCR Part A,* the end-of-life stage includes:

· C1
deconstruction of the product from the building,
including initial on-site sorting of the materials;

· C2
transportation of the discarded product to a recycling site and transportation of waste to final disposal;

· C3 waste
processing, collection of waste fractions from the deconstruction and waste processing of material flows intended for reuse, recycling and energy recovery;

· C4 waste
disposal including physical pretreatment and management of the disposal site.

At the end of life, the MAGNA3 pump is manually disassembled from the piping system in which it has been installed. The definition of the applied end-of-life scenario in this EPD follows the requirements in the *PCR Part A*, 6.2 regarding complex products, with a combination of recycling, thermal waste treatment and landfilling. 100 % of the material is considered in the end of life scenario as required by the *PCR*. An overall collection rate of 90 % has been assumed.

Materials from which energy is recovered in an incineration process with an R1-value above 0.60 are in this study included with the environmental burdens from the incineration process inventoried in C3, the recovered energy is declared as exported energy in C3 and the energy benefits are declared in D. This procedure is according to the *PCR Part A*, 5.5.6. C3 includes the mechanical separation of the product followed by a series of sorting steps. Metal fractions are recycled and plastics, cardboard and electronics are assumed incinerated with energy recovery. The residual fractions are landfilled and declared in C4.

The specific amounts are shown in the scenarios section.

Beyond system boundary (D):
According to *EN 15804* module D includes the reuse, recovery and/or recycling potentials, expressed as net impacts and benefits. Any declared benefits and loads from net

flows leaving the product system that have not been allocated as co-products and that have passed the end-of-waste state are
included in module D.

Contributions to module D comes from waste incineration processes in A5 and C3 as well as material recycling in C3. The
specific fractions and net flows are shown in the scenarios section.

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product´s lifespan: Europe

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. Software and databases used: *GaBi ts*

9.2.1.68
(database schema 8007) *Ecoinvent v3.5.*.

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

The
biogenic carbon content quantifies the amount of biogenic carbon in a
construction product leaving the factory gate, and it will be separately
declared for the product and for any accompanying packaging, as required from
the *PCR Part A.* The Carbon content of Cardboard and Paper is assumed to
0.46 kg C. Overall, there is an amount of 9 weight-% Carbon in the product
leaving the factory gate and has to be considered

Information on describing the biogenic Carbon Content at factory gate

Name	Value	Unit
Biogenic carbon content in accompanying packaging	0.74	kg C

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO2

The following technical scenario information is required for the declared modules and optional for non-declared modules. Modules for which no information is declared can be deleted; additional information can also be listed if necessary.

The following technical information is a basis for the declared modules or can be used for developing specific scenarios in the context of a building assessment if modules are not declared (MND).

A5 is not declared including the disposal of the packaging material on the construction site, the amounts of packaging materials included in the LCA calculations must be declared as technical scenario information for Module A5.

Transport from the gate to the site (A4)

Name	Value	Unit
Litres of fuel	0,052	l/100km
Transport distance	2003	km
Capacity utilisation (including empty runs)	85	%
Gross density of products transported	347	kg/m^3
Wastage during distribution	0,02	%

Installation into the building (A5)

Name	Value	Unit
Packaging waste for incineration (LDPE film)	0,031	kg
Packaging waste for incineration (Paper/Cardboard)	1,42	kg

An
estimated RSL of 10 years can be used to facilitate building calculations. This
is an EU consensus-based estimation, referenced in Appendix 7: Lot 11 –
Circulators in Buildings, prepared by AEA Energy & Environment for the
European Commission in the context of the Eco Design Directive.

Reference service life

Name	Value	Unit
Life Span according to the manufacturer	10	a

Operational energy use (B6)

Name	Value	Unit
Electricity consumption, Group 1	895	kWh/a
Electricity consumption, Group 2	1260	kWh/a
Electricity consumption, Group 3	1260	kWh/a
Average power input, Group 1	0,179	kW
Average power input, Group 2	0,252	kW
Average power input, Group 3	0,252	kW
Running hours (all groups)	5.000	h/a

End of life (C1-C4)

Name	Value	Unit
Collected as mixed construction waste	16,77	kg
Transportation distance (C2)	500	km
Aluminium for recycling	2,79	kg
Steel for recycling	8,19	kg
Copper for recycling	0,51	kg
Stainless steel for recycling	0,82	kg
Plastics for incineration w/energy	1,28	kg
Electronics for incineration w/energy	0,81	kg
Landfilling	1,89	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
A5, incineration w/energy recov. (LDPE foil)	3,21	MJ
A5, incineration w/energy recov. (Paper/Cardboard)	5,82	MJ
C3, steel for recycling (net amounts)	-0,935	kg
C3, stainless steel for recycling (net amounts)	0,53	kg
C3, aluminium for recycling (net amounts)	-0,383	kg
C3, copper for recycling (net amounts)	0,221	kg
C3, plastics for incineration, w/ energy recov.	1,28	kg
C3, electronics for incineration, w/ energy recov.	0,814	kg

LCA: Results

Characterization model: *EN 15804* - 2012+A2 - 2019, PEF. By Decision no. 20170712-n of the IBU SVR, the modules B3, B4, B5 are marked as MNR (module not relevant) as default. The LCA results in module B6 are given on a period of one year, according to *PCR Part B*. To obtain the results from module B6 over the entire life cycle, the LCA results of module B6 must be multiplied by the estimated RSL of 10 years. The indicator results for module B6 are declared for Group 1. B6 indicator results for other groups can be derived by multiplying the B6 indicator results with the following factors:

Group 2: 1,37

Group 3: 1,37

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	MNR	MNR	MNR	X	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1PCS of MAGNA3 40-120/150/180 (Cast Iron)

Parameter	Unit	A1	A2	A3	A4	A5	B6	C1	C2	C3	C4	D
GWP-total	kg CO_2 eq	9.2E+01	1.15E+00	1.3E+00	1.13E+00	2.09E+00	3.62E+02	0	4.63E-01	5.81E+00	1.12E-01	-4.09E-01
GWP-fossil	kg CO_2 eq	9.15E+01	1.15E+00	3.59E+00	1.12E+00	1.32E-01	3.6E+02	0	4.6E-01	5.8E+00	1.15E-01	-4.05E-01
GWP-biogenic	kg CO_2 eq	2.89E-01	-1.47E-03	-2.32E+00	-2.26E-03	1.96E+00	1.2E+00	0	-7.76E-04	4.96E-03	-3.46E-03	-1.93E-03
GWP-luluc	kg CO_2 eq	1.37E-01	8.07E-03	3.3E-02	8.88E-03	7.12E-05	5.22E-01	0	3.74E-03	2.49E-03	1.01E-04	-2.48E-03
ODP	kg CFC11 eq	9.14E-08	1.97E-16	4.06E-09	1.91E-11	3.85E-16	7.93E-12	0	8.48E-17	3.74E-14	2.59E-16	-7.53E-13
AP	mol H^+ eq	5.36E-01	9.54E-03	1.59E-02	6.55E-03	5.99E-04	7.95E-01	0	2.72E-03	4.44E-03	3.57E-04	-1.24E-02
EP-freshwater	kg P eq	1.58E-03	3.07E-06	5.17E-05	3.67E-06	8.8E-08	9.62E-04	0	1.41E-06	6.59E-06	1.25E-05	-3.96E-06
EP-marine	kg N eq	6.59E-02	3.16E-03	2.81E-03	3.12E-03	2.18E-04	1.77E-01	0	1.31E-03	1.1E-03	8.24E-05	-6.13E-04
EP-terrestrial	mol N eq	6.92E-01	3.49E-02	2.84E-02	3.45E-02	2.72E-03	1.86E+00	0	1.45E-02	1.24E-02	9.04E-04	-6.22E-03
POCP	kg NMVOC eq	2.04E-01	7.48E-03	8.27E-03	5.94E-03	5.7E-04	4.84E-01	0	2.49E-03	2.99E-03	2.65E-04	-2.09E-03
ADPE	kg Sb eq	5.57E-03	8.45E-08	5.94E-05	1.22E-06	6.41E-09	1.04E-04	0	3.74E-08	4.93E-07	7.77E-09	-6.17E-04
ADPF	MJ	1.25E+03	1.52E+01	4.99E+01	1.51E+01	7.23E-01	6.33E+03	0	6.16E+00	3.06E+01	1.65E+00	-1.72E+01
WDP	m^3 world eq deprived	2.54E+01	9.99E-03	1.03E-01	1.67E-02	2.57E-01	7.85E+01	0	4.5E-03	7.93E-01	-1.27E-03	-3.63E-01

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1PCS of MAGNA3 40-120/150/180 (Cast Iron)

Parameter	Unit	A1	A2	A3	A4	A5	B6	C1	C2	C3	C4	D
PERE	MJ	3.27E+02	7.75E-01	3.9E+01	9.47E-01	1.25E-01	2.81E+03	0	3.56E-01	1.32E+01	1.16E-01	6.16E+00
PERM	MJ	0	0	0	0	0	0	0	0	0	0	0
PERT	MJ	3.27E+02	7.75E-01	3.9E+01	9.47E-01	1.25E-01	2.81E+03	0	3.56E-01	1.32E+01	1.16E-01	6.16E+00
PENRE	MJ	1.25E+03	1.25E+03	4.99E+01	1.52E+01	7.23E-01	6.33E+03	0	6.19E+00	3.06E+01	1.65E+00	-1.7E+01

PENRM	MJ	0	0	0	0	0	0	0	0	0	0	0
PENRT	MJ	1.25E+03	1.52E+01	4.99E+01	1.52E+01	7.23E-01	6.33E+03	0	6.19E+00	3.06E+01	1.65E+00	-1.7E+01
SM	kg	1.32E+01	0	2.31E-01	2.68E-03	0	0	0	0	0	0	0
RSF	MJ	1.46E-23	0	0	2.91E-27	0	0	0	0	0	0	0
NRSF	MJ	1.71E-22	0	0	3.42E-26	0	0	0	0	0	0	0
FW	m^3	7.64E-01	9.07E-04	1.92E-02	1.18E-03	6.06E-03	3.25E+00	0	4.15E-04	2.51E-02	2.1E-05	2.65E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1PCS of MAGNA3 40-120/150/180 (Cast Iron)

Parameter	Unit	A1	A2	A3	A4	A5	B6	C1	C2	C3	C4	D
HWD	kg	2.16E-04	6.17E-07	1.22E-04	7.44E-07	3.75E-09	2.62E-06	0	2.86E-07	1.59E-08	6.61E-09	-3.3E-04
NHWD	kg	3.97E+00	2.31E-03	2.75E-01	3.35E-03	7.04E-02	4.49E+00	0	9.81E-04	5.41E-01	1.89E+00	1.45E+00
RWD	kg	5.09E-02	2.67E-05	1.38E-03	4.15E-05	3.47E-05	9.61E-01	0	1.14E-05	4.51E-03	1.97E-05	-1.15E-03
CRU	kg	0	0	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0	0	1.23E+01	0	0
MER	kg	0	0	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	0	0	3.21E+00	0	0	0	6.93E+00	0	0
EET	MJ	0	0	0	0	5.82E+00	0	0	0	1.25E+01	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1PCS of MAGNA3 40-120/150/180 (Cast Iron)

Parameter	Unit	A1	A2	A3	A4	A5	B6	C1	C2	C3	C4	D
PM	Disease incidence	6.35E-06	1.2E-07	2.23E-07	3.9E-08	3.41E-09	6.67E-06	0	1.59E-08	3.77E-08	3.64E-09	-2.99E-07
IR	kBq U235 eq	5.61E+00	3.93E-03	2.17E-01	5.78E-03	5.33E-03	1.58E+02	0	1.68E-03	7.4E-01	2.8E-03	-5.89E-02
ETP-fw	CTUe	7.8E+02	1.13E+01	1.68E+01	1.11E+01	3.67E-01	2.71E+03	0	4.61E+00	1.34E+01	1.16E+00	-5.83E+00
HTP-c	CTUh	1.63E-06	2.31E-10	6.46E-07	6.85E-10	1.8E-11	7.48E-08	0	9.55E-11	4.13E-10	6.66E-11	-6.95E-08
HTP-nc	CTUh	2.34E-06	1.25E-08	5.15E-08	1.35E-08	8.68E-10	2.76E-06	0	5.47E-09	1.68E-08	5.81E-09	-4.89E-09
SQP	SQP	3.49E+02	4.67E+00	7.08E+01	5.22E+00	1.96E-01	2.02E+03	0	2.16E+00	9.64E+00	1.19E-01	-1.43E+01

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer
1 – for the indicator 'Potential Human exposure efficiency relative to U235'. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators 'abiotic depletion potential for non-fossil resources', 'abiotic depletion potential for fossil resources', 'water (user) deprivation potential, deprivation-weighted water consumption', 'potential comparative toxic unit for ecosystems', 'potential comparative toxic unit for humans – cancerogenic', 'Potential comparative toxic unit for humans - not cancerogenic', 'potential soil quality index'. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

Disclaimer 3: *JRC*

Technical Reports, Version 2, 2018 Page 6, for the indicator "EP-freshwater". This indicator has been calculated as 'kg P eq' as required in the characterization model EUTREND model, Struijs et al., 2009b, as implemented in ReCiPe; This EPD was created using a software tool.

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Advisory Board
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