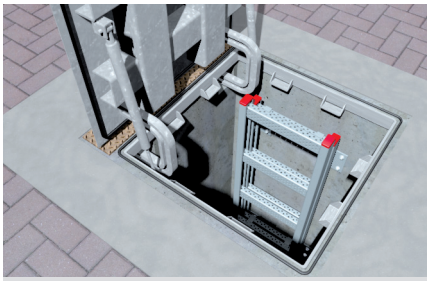
The cost-efficient fixing for flexible use in non-cracked concrete





Column bases



Stormwater overflow tank manholes

VERSIONS

- Zinc-plated steel
- Stainless steel
- Hot-dip galvanised steel (with variable working life for outdoor areas)

BUILDING MATERIALS

Approved for:

- Concrete C20/25 to C50/60, non-cracked

Also suitable for:

- Concrete C12/15
- Natural stone with dense structure

CERTIFICATES

ETA-07/0211
EAD 330232-00-0601
Option 7 for non-cracked concrete

ETA-18/0101
EAD 331612-00-0601
Option 7 for non-cracked concrete
With variable working life

EDELSTAHL Rostfrei
INOX STAINLESS STEEL

ADVANTAGES

- The standard anchorage depth achieves the maximum load-bearing capacities.
- The reduced anchorage depth reduces the drill hole depth. This minimises the amount of time needed for installation whilst increasing flexibility.
- Additional short version „K" with short anchoring depth.
- The long thread balances component tolerances and allows for stand-off installations, thus increasing flexibility.
- Few hammer blows and the minimal torque slippage allow for a noticeably simpler installation.
- The drive-in pin protects the thread from damage, and thus ensures a faster installation and dismantling of the attachment.
- The larger washer included with the FBN II GS creates a larger supporting surface and, as such, allows for the fixing of wood constructions.
- When using hollow drills with suction is no drill hole cleaning required.
- New ETA assessment for hot-dip galvanised version for variable working life in outdoor areas.

APPLICATIONS

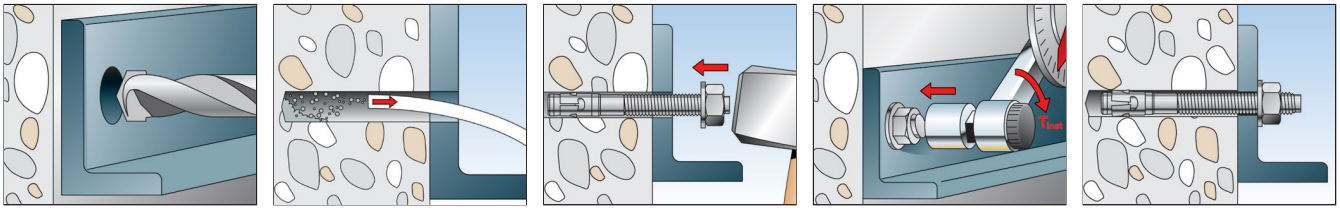
- Steel constructions
- Guard rails
- Consoles
- Ladders
- Cable trays
- Machines
- Staircases
- Gates
- Façades

FUNCTIONING

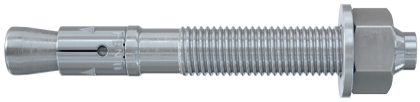
- The FBN II is suitable for pre-positioned and push-through installation; also suitable for stand-off installation under certain conditions.
- Prior to installation, place the hexagon nut in the optimal position (the drive-in pin projects by approx. 3 mm out of the hexagon nut).
- When applying the torque, the cone bolt is pulled into the expansion clip and expands it against the drill hole wall.
- The head embossing offers a simple control of the anchoring.
- In the case of series installation, we recommend using the FABS bolt anchor setting tool.

Bolt anchor FBN II

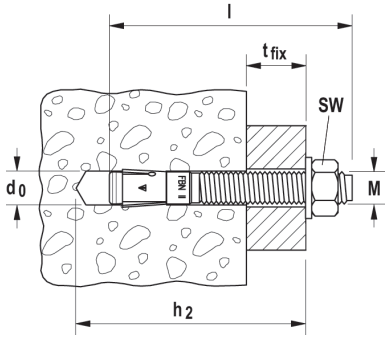
INSTALLATION



TECHNICAL DATA



Bolt anchor **FBN II**

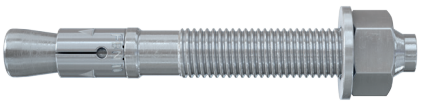


	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Anchor length	Max. usable length hef,max./ hef,min.	Thread	Width across nut	Sales unit
	Art.-No.	Art.-No.	Art.-No.	ETA	d_0 [mm]	h_2 [mm]	l [mm]	t_{fix} [mm]	Ø x length [mm]	⬡ SW [mm]	[pcs]
Item	gvz	A4	hdg								
FBN II 6/5	**505526** 1)2)	–	–	■	6	45	50	5/-	M 6 x 12	10	100
FBN II 6/10	**505527** 1)2)	**505532** 1)2)	–	■	6	50	55	10/-	M 6 x 17	10	100
FBN II 6/30	**505528** 1)2)	**505535** 1)2)	–	■	6	70	75	30/-	M 6 x 35	10	100
FBN II 8/5	**040662**	–	–	■	8	61	66	5/15	M 8 x 34	13	50
FBN II 8/10	**040664**	**507555**	**507575**	■	8	66	71	10/20	M 8 x 39	13	50
FBN II 8/20	**040669**	–	–	■	8	76	81	20/30	M 8 x 49	13	50
FBN II 8/30	**040700**	**507556**	**507576**	■	8	86	91	30/40	M 8 x 59	13	50
FBN II 8/50	**040771**	**507557**	**507577**	■	8	106	111	50/60	M 8 x 79	13	50
FBN II 8/70	**040777**	–	**507578**	■	8	126	131	70/80	M 8 x 99	13	20
FBN II 8/100	**040783**	–	–	■	8	156	161	100/110	M 8 x 129	13	20
FBN II 10/10	**040827**	**507558**	**507579**	■	10	78	86	10/20	M 10 x 46	17	50
FBN II 10/20	**040851**	**507559**	–	■	10	88	96	20/30	M 10 x 56	17	50
FBN II 10/30	**040854**	–	–	■	10	98	106	30/40	M 10 x 66	17	–
FBN II 10/30	–	**507560**	**507580**	■	10	98	106	30/40	M 10 x 66	17	50
FBN II 10/50	**040855**	**507561**	**507582**	■	10	118	126	50/60	M 10 x 86	17	20
FBN II 10/70	**040931**	–	–	■	10	138	146	70/80	M 10 x 106	17	20
FBN II 10/100	**040943**	**507562**	**507583**	■	10	168	176	100/110	M 10 x 136	17	20
FBN II 10/140	**040944**	–	–	■	10	208	216	140/150	M 10 x 176	17	20
FBN II 10/160	**040945**	–	–	■	10	228	236	160/170	M 10 x 196	17	20
FBN II 12/10	**040950**	**507563**	**507589**	■	12	95	106	10/25	M 12 x 59	19	20
FBN II 12/20	**044558**	**507564**	–	■	12	105	116	20/35	M 12 x 69	19	20
FBN II 12/30	**045263**	**507565**	**507591**	■	12	115	126	30/45	M 12 x 79	19	20
FBN II 12/50	**045264**	**507566**	**507592**	■	12	135	146	50/65	M 12 x 99	19	20
FBN II 12/80	**045265**	–	–	■	12	165	176	80/95	M 12 x 129	19	20
FBN II 12/100	**045266**	**507567**	**507596**	■	12	185	196	100/115	M 12 x 149	19	20
FBN II 12/120	**045267**	–	–	■	12	205	216	120/135	M 12 x 169	19	20
FBN II 12/140	**045268**	–	–	■	12	225	236	140/155	M 12 x 189	19	20
FBN II 12/160	**045269**	–	–	■	12	245	256	160/175	M 12 x 189	19	20
FBN II 16/10	–	**507568**	–	■	16	114	130	10/25	M 16 x 74	24	10
FBN II 16/25	**045564**	**507569**	**507598**	■	16	129	145	25/40	M 16 x 89	24	10
FBN II 16/50	**045565**	**507570**	**507553**	■	16	154	170	50/65	M 16 x 105	24	10
FBN II 16/80	**045566**	–	–	■	16	184	200	80/95	M 16 x 144	24	10
FBN II 16/100	**045567**	–	**507554**	■	16	204	220	100/115	M 16 x 164	24	10
FBN II 16/140	**045568**	–	–	■	16	244	260	140/155	M 16 x 184	24	10

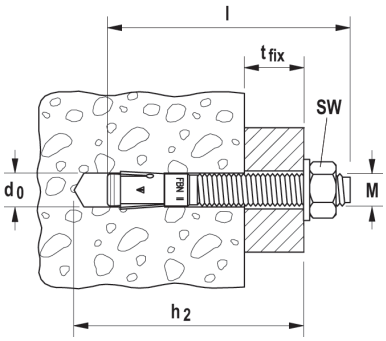
1) Use restricted to anchoring of structural components which are statically indeterminate.

2) Nut and washer not pre-assembled/supplied loose.

TECHNICAL DATA



Bolt anchor **FBN II**



	Zinc-plated steel	Stainless steel	Hot-dip galvanised steel	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Anchor length	Max. usable length hef,max./ hef,min.	Thread	Width across nut	Sales unit
	Art.-No.	Art.-No.	Art.-No.	ETA	d_0 [mm]	h_2 [mm]	l [mm]	t_{fix} [mm]	Ø x length [mm]	⬡ SW [mm]	[pcs]
Item	**gvz**	**A4**	**hdg**								
FBN II 16/160	**045569**	–	–	■	16	264	280	160/175	M 16 x 184	24	10
FBN II 16/200	**045570**	–	–	■	16	304	320	200/215	M 16 x 184	24	10
FBN II 20/30	**045573**	**507571**	**508015**	■	20	165	187	30/55	M 20 x 90	30	10
FBN II 20/60	**045574**	**507572**	–	■	20	195	217	60/85	M 20 x 90	30	10
FBN II 20/80	**045575**	–	–	■	20	215	237	80/105	M 20 x 90	30	10
FBN II 20/120	**045576**	–	–	■	20	255	277	120/145	M 20 x 90	30	10

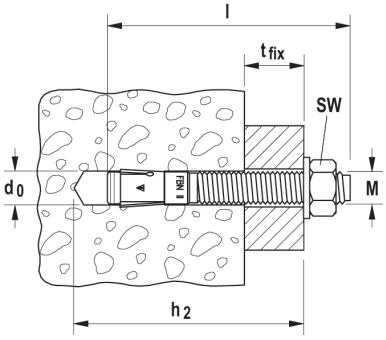
1) Use restricted to anchoring of structural components which are statically indeterminate.

2) Nut and washer not pre-assembled/supplied loose.

TECHNICAL DATA



Bolt anchor **FBN II K**



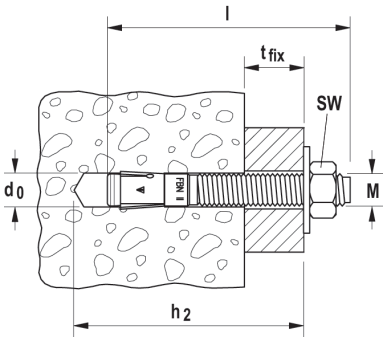
	Zinc-plated steel, short version	Stainless steel, short version	Hot-dip galvanised steel, short version	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Anchor length	Max. usable length hef,max./ hef,min.	Thread	Width across nut	Sales unit
	Art.-No.	Art.-No.	Art.-No.	ETA	d_0 [mm]	h_2 [mm]	l [mm]	t_{fix} [mm]	Ø x length [mm]	⬡ SW [mm]	[pcs]
Item	**gvz**	**A4**	**hdg**								
FBN II 8/5 K	**040806**	**508007**	**508012**	■	8	51	56	-/5	M 8 x 24	13	50
FBN II 8/10 K	**040807**	–	–	■	8	56	61	-/10	M 8 x 29	13	50
FBN II 10/5 K	**040946**	**508010**	**508013**	■	10	63	71	-/5	M 10 x 31	17	50
FBN II 10/10 K	**040947**	–	–	■	10	68	76	-/10	M 10 x 36	17	50
FBN II 12/5 K	**045272**	**508011**	**508014**	■	12	75	86	-/5	M 12 x 39	19	20
FBN II 12/10 K	**045273**	–	–	■	12	80	91	-/10	M 12 x 44	19	20
FBN II 12/30 K	**045274**	–	–	■	12	100	111	-/30	M 12 x 64	19	20
FBN II 16/15 K	**045571**	**508745**	**507597**	■	16	104	120	-/15	M 16 x 64	24	10
FBN II 16/25 K	**045572**	–	–	■	16	114	130	-/25	M 16 x 74	24	10
FBN II 20/10 K	**045577**	–	–	■	20	120	142	-/10	M 20 x 50	30	10

Bolt anchor FBN II

TECHNICAL DATA



Bolt anchor **FBN II-GS** with large washer



	Steel, zinc-plated, with large washer	Approval	Drill hole diameter	Min. drill hole depth for through fixings	Anchor length	Max. usable length hef,max./ hef,min.	Thread	Width across nut	Washer (outer diameter x thickness)	Sales unit
	Art.-No.	ETA	d_0 [mm]	h_2 [mm]	l [mm]	t_{fix} [mm]	Ø x length [mm]	⬡ SW [mm]	[mm]	[pcs]
Item	**gvz**									
FBN II 12/80 GS	**045578**	■	12	165	176	80/95	M 12 x 129	19	44 x 4	20
FBN II 12/100 GS	**045579**	■	12	185	196	100/115	M 12 x 149	19	44 x 4	20
FBN II 12/120 GS	**045580**	■	12	205	216	120/135	M 12 x 169	19	44 x 4	20
FBN II 12/140 GS	**045581**	■	12	225	236	140/155	M 12 x 189	19	44 x 4	10
FBN II 12/160 GS	**045583**	■	12	245	256	160/175	M 12 x 189	19	44 x 4	10
FBN II 12/180 GS	**045584**	■	12	265	276	180/195	M 12 x 189	19	44 x 4	10
FBN II 12/200 GS	**045585**	■	12	285	296	200/215	M 12 x 189	19	44 x 4	10
FBN II 12/250 GS	**045586**	■	12	335	346	250/265	M 12 x 100	19	44 x 4	10
FBN II 16/100 GS	**045588**	■	16	204	220	100/115	M 16 x 164	24	56 x 5	10
FBN II 16/140 GS	**045590**	■	16	244	260	140/155	M 16 x 184	24	56 x 5	10
FBN II 16/160 GS	**045591**	■	16	264	280	160/175	M 16 x 184	24	56 x 5	10
FBN II 16/200 GS	**045593**	■	16	304	320	200/215	M 16 x 100	24	56 x 5	10

ACCESSORIES



fischer Anchor bolt setting tool **FABS**

Item	Art.-No.	Matching anchor type	Sales unit [pcs]
FABS	**077937**	FAZ II, FBN II, EXA for diameter from M6 - M12	1

LOADS

Bolt anchor FBN II

zinc plated steel / stainless steel / hot dip galvanised steel

Permissible loads of a single anchor in non-cracked normal concrete (concrete compression zone) of strength class C20/25 (~B25) [1) 2) 3)]										Minimum spacings while reducing the load	
Type	Material fixing element	Min. member thickness h_{min} [mm]	Effective anchorage depth h_{ef} [mm]	Installation torque T_{inst} [Nm]	Permissible tensile load N_{perm} [4)] [kN]	Permissible shear load V_{perm} [4)] [kN]	Required edge distance (with one edge) for: Max. tension load c [mm]	Required edge distance (with one edge) for: Max. shear load c [mm]	Required spacing for: Max. Load s [mm]	Min. spacing s_{min} [5) 6)] [mm]	Min. edge distance c_{min} [5) 6)] [mm]
FBN II 6	gvz	100	30[8)]	4	2,9	3,4	100	60	90	40	40
	A4			4	2,9	3		55			
FBN II 8	gvz	100	30[8)]	15	2,9	7,1	65	115	90	40	40
	A4			10	2,9	7,1		115		50	45
	gvz	100	40	15	6,1	7,6	95	120	120	40	40
	A4			10		7,3		115			45
	hdg			15		7,6		120			40
FBN II 10	gvz	100	40	30	6,1	12,0	100	190	120	50	80
	A4			20		11,6		185			
	gvz	100	50	30	8,5	12,0	100	185	150	50	50
	A4			20		11,6		180		70	55
	hdg			30		12,0		185		50	50
FBN II 12	gvz	100	50	50	8,5	17,9	145	280	150	70	100
	A4			35		15,7		245			
	gvz	120	65	50	12,6	17,9	145	245	195	70	70
	A4			35		15,7		215			
	hdg			40		17,9		245			
FBN II 16	gvz	120	65	100	12,6	29,0	175	410	195	90	120
	A4			80							
	gvz	160	80	100	17,2	31,5	175	375	240	90	90
	A4			80		29,1		340		120	80
	hdg			70		31,5		375		90	90
FBN II 20	gvz	160	80	200	17,2	38,3	185	455	240	120	120
	A4			150		39,6		470		140	
	gvz	200	105	200	25,9	38,3	185	385	315	120	120
	A4			150		49,1		510			
	hdg			200		38,3		385			

For the design the complete assessment ETA-07/0211 has to be considered. [7)]

[1)] The partial safety factors for material resistance as regulated in the ETA-07/0211 as well as a partial safety factor for load actions of γ_L = 1,4 are considered. As an single anchor counts e.g. an anchor with a spacing $s \geq 3 \cdot h_{ef}$ and an edge distance $c \geq 1{,}5 \cdot h_{ef}$. Accurate data see ETA-07/0211.

[2)] For higher concrete strength classes up to C50/60 higher permissible loads may be possible.

[3)] Drill method Hammer drilling resp. hollow drilling.

[4)] For combinations of tensile loads, shear loads, bending moments as well as reduced edge distances or spacings (anchor groups) see ETA-07/0211.

[5)] Minimum possible axial spacings resp. edge distance while reducing the permissible load.

[6)] Minimum possible spacing resp. edge distance while reducing the permissible load for the required minimum member thickness. The combination of minimum edge distance and minimum spacing is not possible. One of both values has to be increased acc. ETA-07/0211.

[7)] The given loads refer to the European Technical Assessment ETA-07/0211, issue date 19/05/2016. Design of the loads according ETAG 001, Annex C, Method A (for static resp. quasi-static loads).

[8)] Anchoring depth smaller than 40 mm are only approved for statically intederminate systems.